

SINGER

91K1,K2

ILLUSTRATED
LIST OF PARTS
FOR
Class 91K Machines
(91K1 and 91K2).

THE SINGER MANUFACTURING COMPANY.

1921.

95852



95855



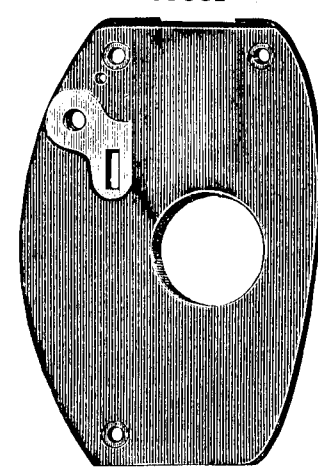
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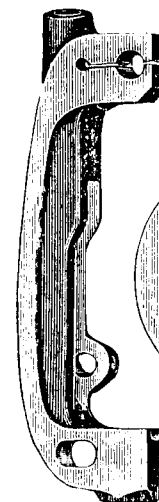
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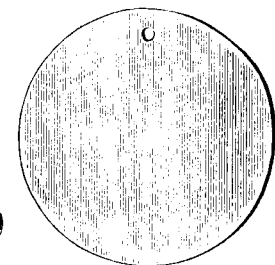
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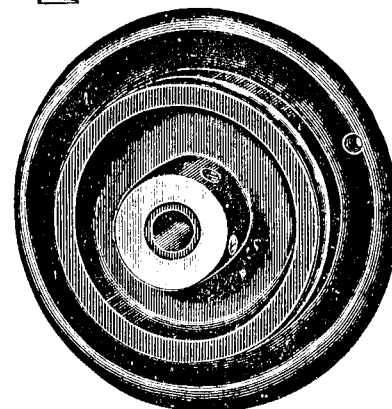
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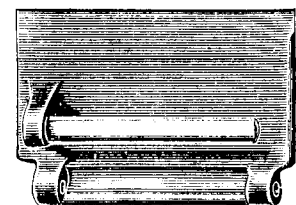
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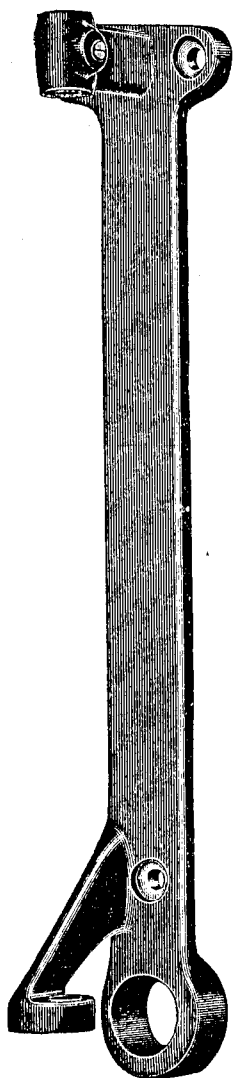
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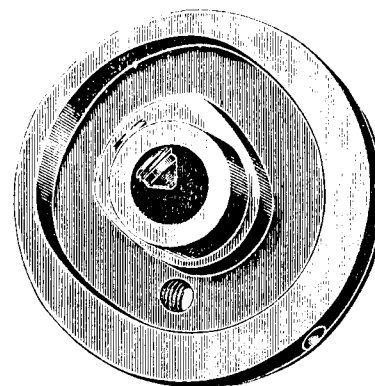
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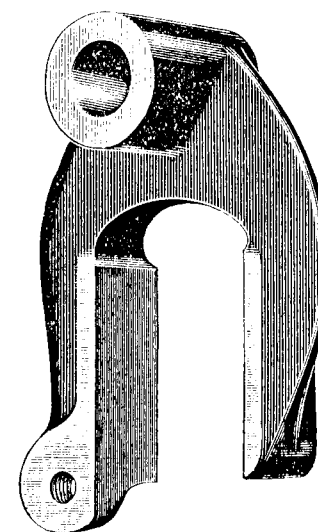
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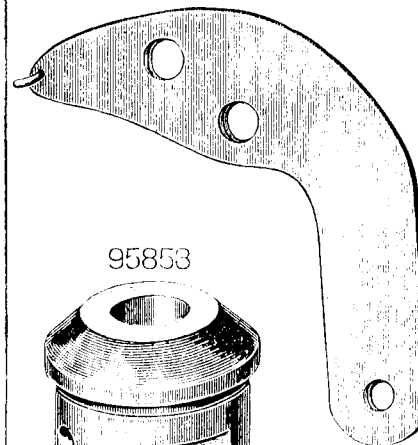
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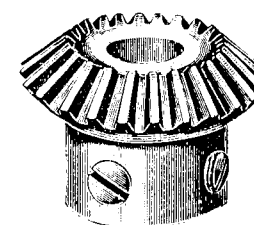
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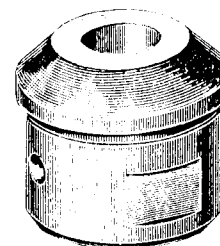
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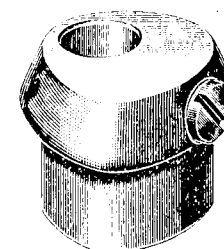
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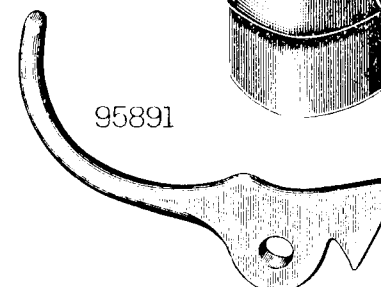
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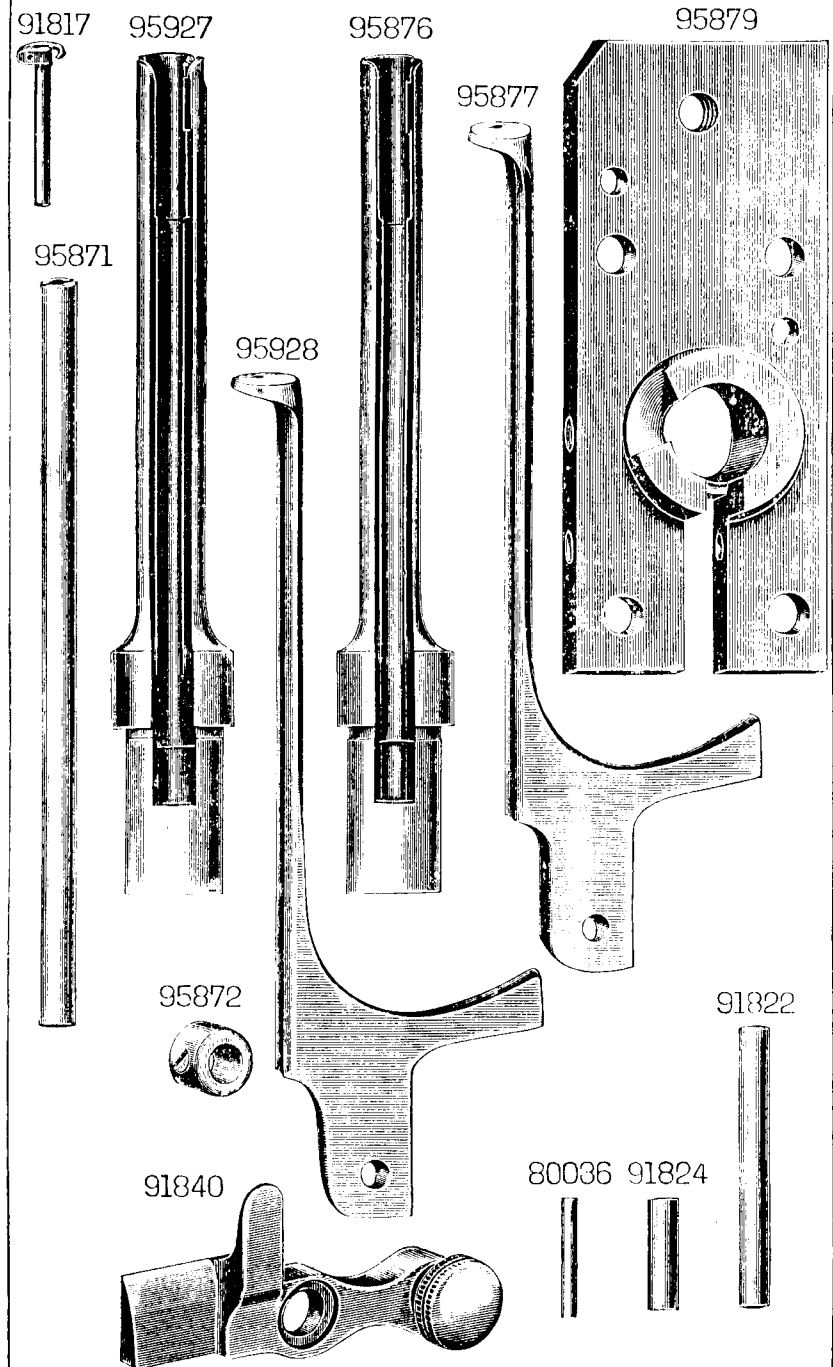
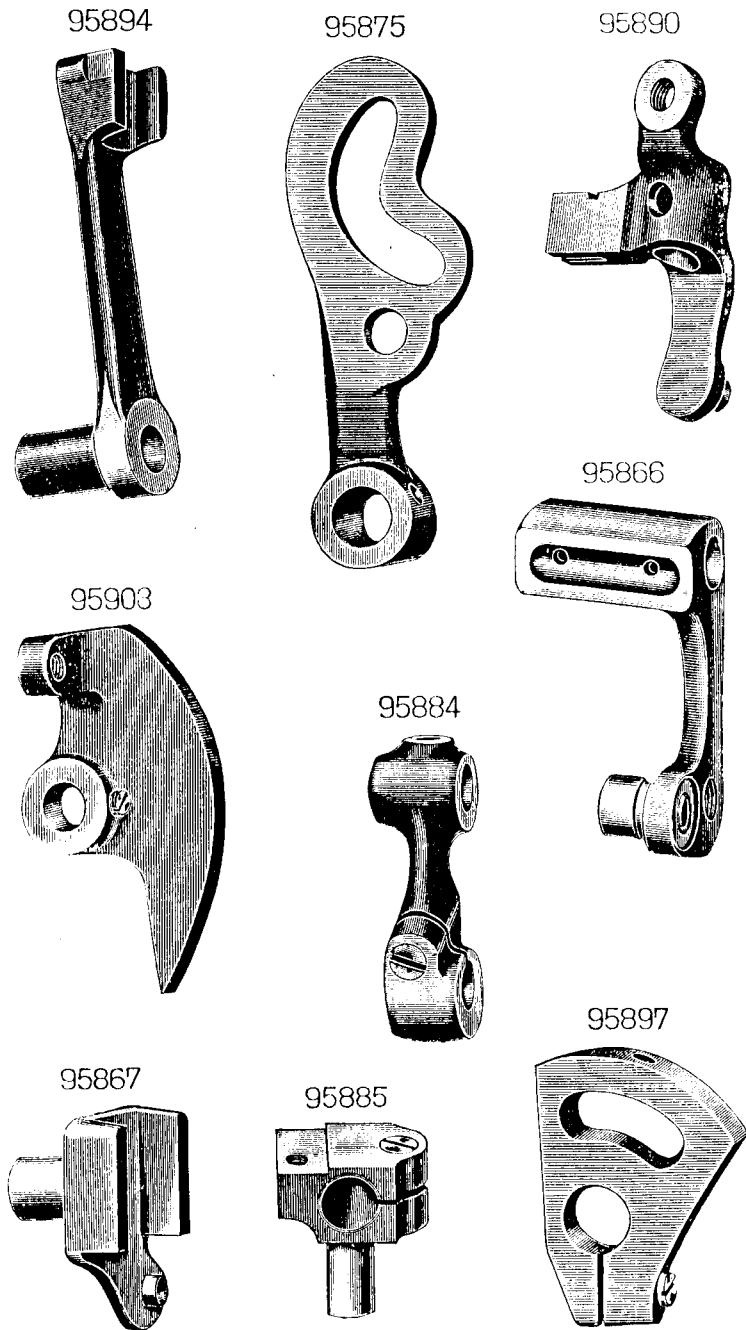


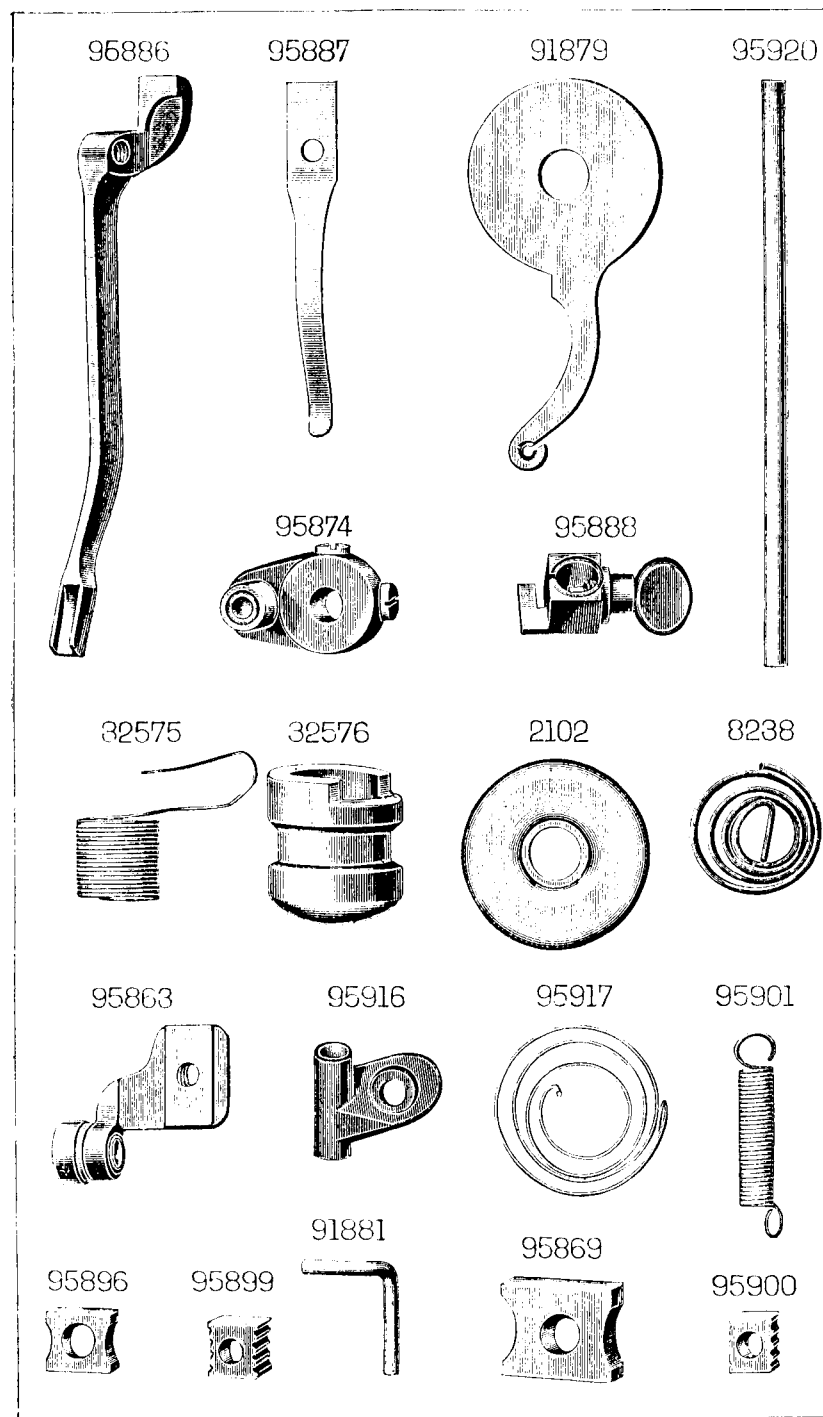
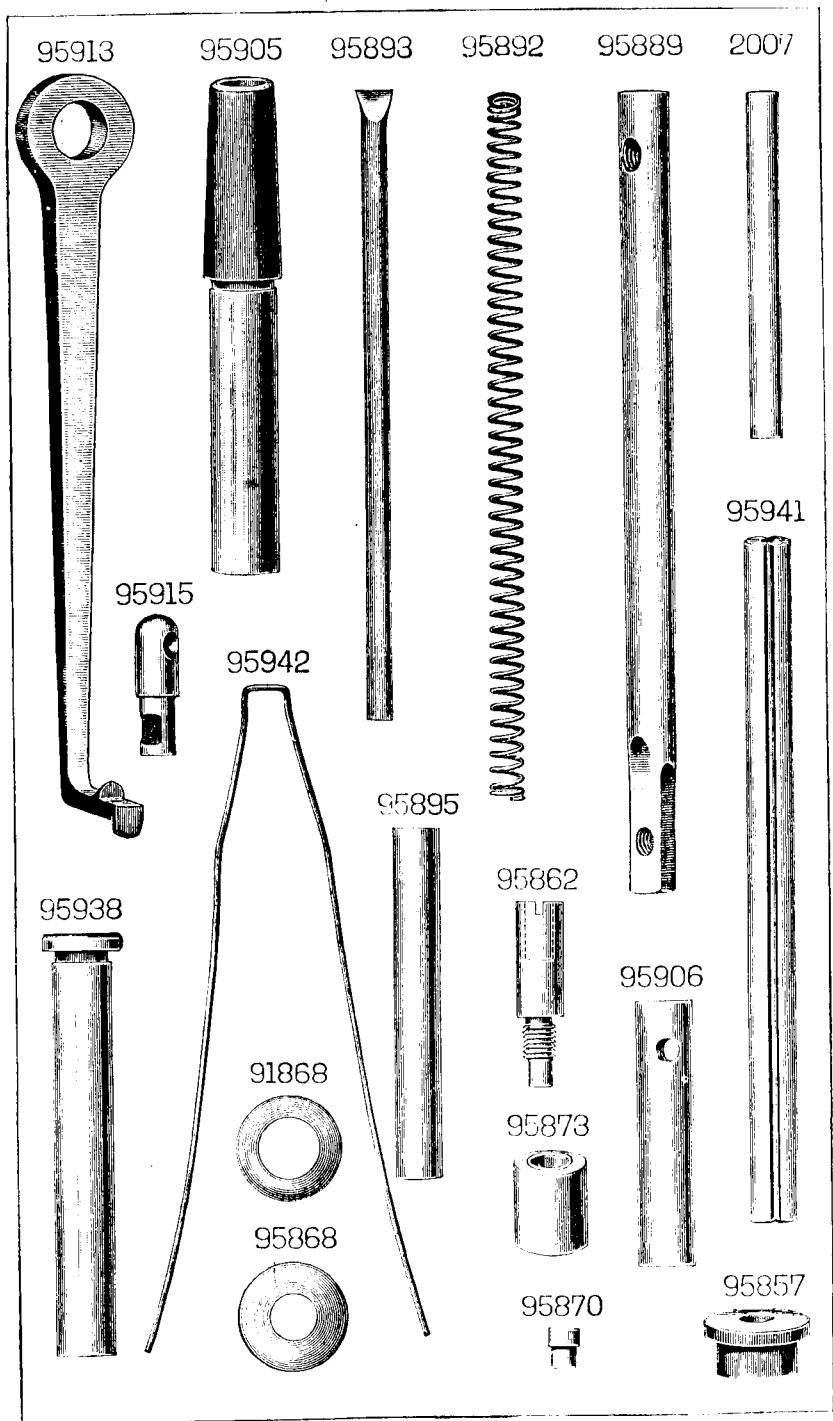
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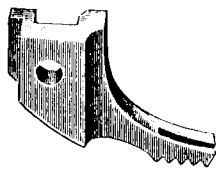




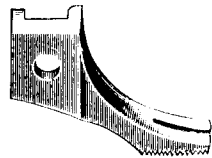
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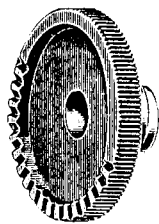
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95923



95910



95912



82462



95911



2809



8294



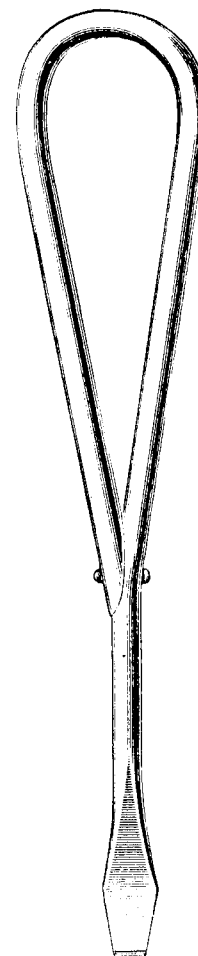
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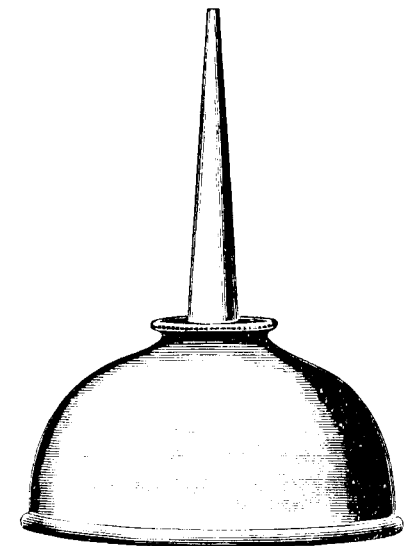
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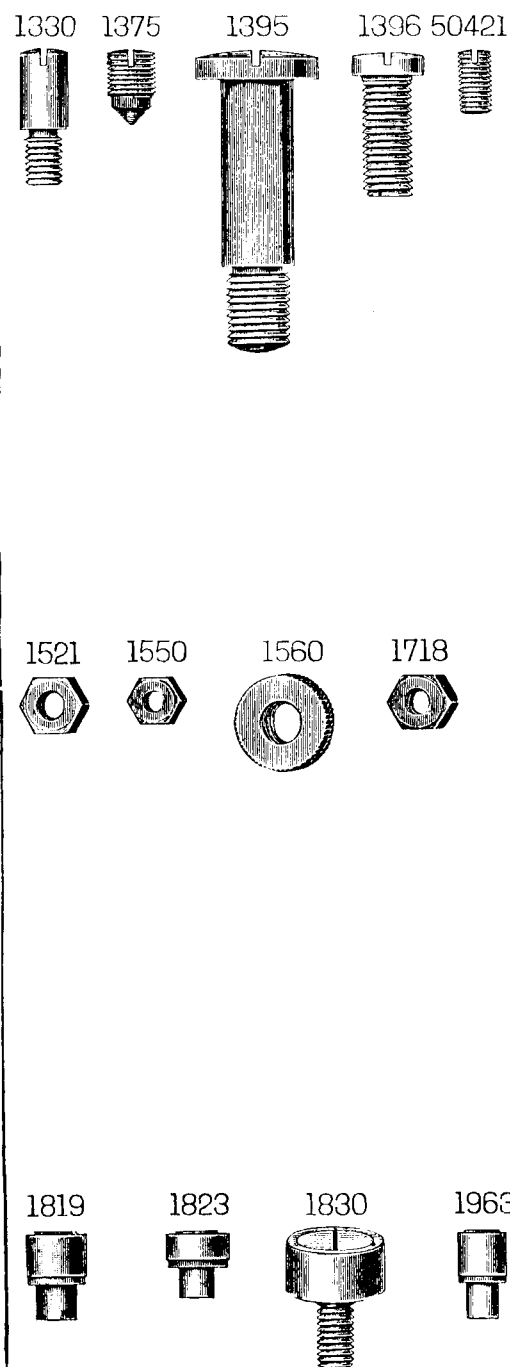
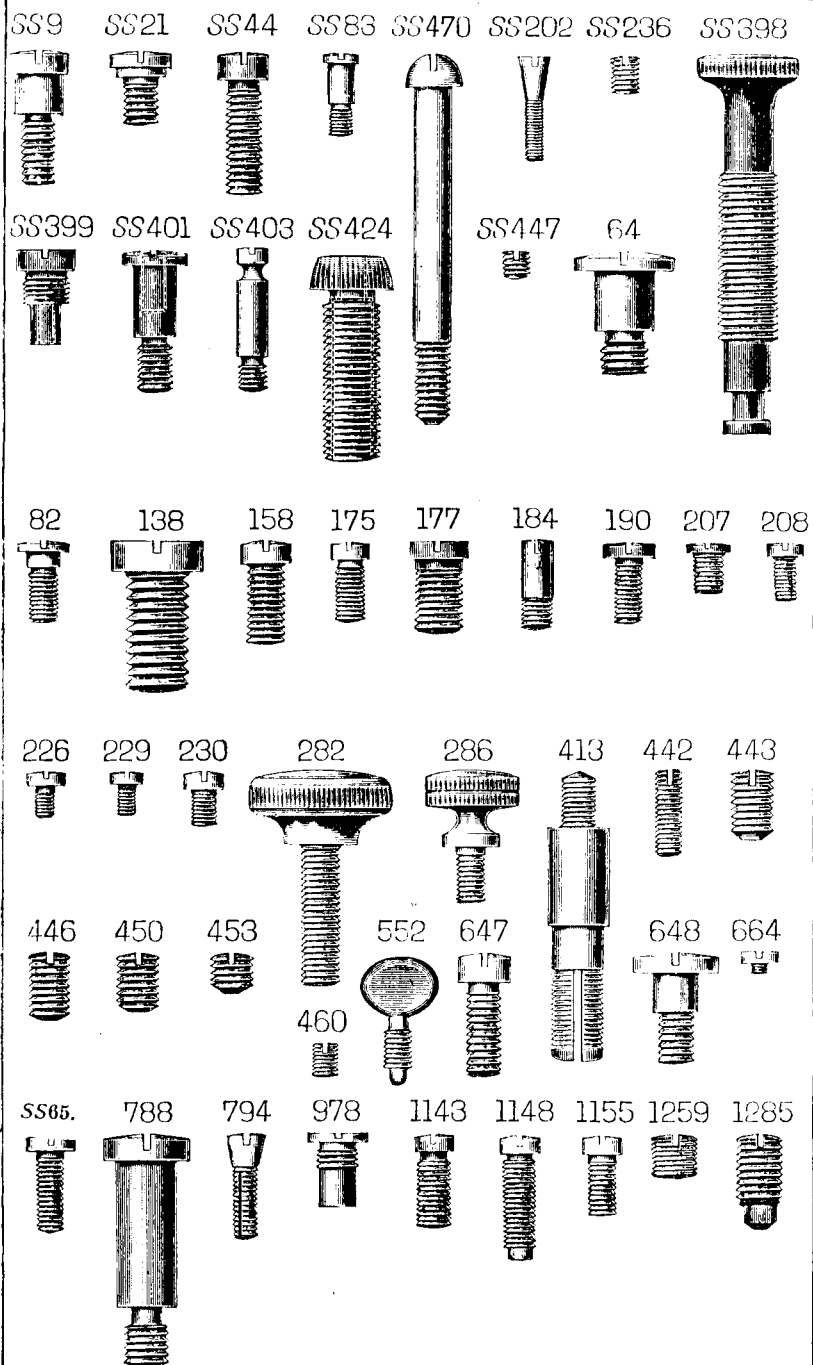


86405



36569





ILLUSTRATED LIST OF PARTS

FOR

91K1 and 91K2 Machines

In ordering from this List, the prefix and affix letters, with the part number, **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part, in whatever List it may appear, or for whatever machine.

The prefix *SS* indicates Screws made only at Singer.

" " *NN* " Nuts made only at Singer.

" " *RR* " Rollers and Studs made only at Singer.

The affix Letters (where shown) indicate the style of finish, as follows:—

A. Hardened, Polished and Plated.

B. Polished and Plated.

C. Hardened only.

D. Polished only.

E. Soft, not Polished.

F. Hardened and Polished.

H. Blued.

J. Plated only.

K. Hardened and Plated.

L. Brass or Gilt.

M. Oxidised.

P. Japanned.

R. Parkerised.

In this series:

1 to 1500 and 50001 to 51500 are Screw Numbers.

1501 " 1800 are Nut Numbers.

1801 " 2000 " Roller "

2001 " 50000 are numbers of machine parts, etc.

80001 " 100000 are numbers of machine parts, etc.,
made only at Singer.

Parts marked with an asterisk () are furnished only when the repairs are made at Factory.*

PARTS COMPLETE

FOR

No. 91K1 MACHINE

Has Direct Driven Cam Looper Mechanism and a Climbing Presser;
makes a Double Chain Stitch (Piqué); diameter of Post $\frac{1}{2}$ " ; for Glove Work.

No.	Plate								
*95851	—	Arm	...	...	...	...	...	...	...
4389	1354	" Dowel Pin (2)	...	...	...	...	...	...	...
95858	—	" Oil Tube	...	...	...	...	...	...	...
138c	1356	" Screw (3)	...	...	...	...	...	...	...
95852	1347	Arm Shaft (horizontal)	...	...	...	...	...	...	...
95853	1349	" " " Bush (front)	...	...	...	...	...	...	...
443c	1356	" " " " " Set Screw	...	...	...	...	...	...	...
95930	1349	" " " " " (rear)	...	...	...	...	...	...	...
450c	1356	" " " " " Set Screw	...	...	...	...	...	...	...
95854	1349	" " " " " Gear with two 1259c	...	...	...	...	...	...	...
1259c	1356	" " " " " Set Screw	...	...	...	...	...	...	...
95855	1347	" " (upright)	...	...	...	...	...	...	...
95931	1349	" " " " " Cam with 177c	...	...	...	...	...	...	...
95932	1349	" " " " " Fork	...	...	...	...	...	...	...
1395f	1357	" " " " " Hinge Screw	...	...	...	...	...	...	...
177c	1356	" " " " " Set Screw	...	...	...	...	...	...	...
95854	1349	" " " " " Gear with two 1259c	...	...	...	...	...	...	...
1259c	1356	" " " " " Set Screw	...	...	...	...	...	...	...
8300	1347	Arm Side Cover	...	...	...	...	...	...	...
286d	1356	" " " " " Thumb Screw	...	...	...	...	...	...	...
2007	1352	" Spool Pin	...	...	...	...	...	...	...
95857	1352	" " " " " Bushing	...	...	...	...	...	...	...
95859	—	Balance Wheel (2" diam.) with 446c and 1285c	...	...	...	...	...	...	...
95933	1347	" " (2 $\frac{1}{2}$ " ") " 446c " 1285c	...	...	...	...	...	...	...
95934	—	" " (3 $\frac{1}{2}$ " ") " 446c " 1285c	...	...	...	...	...	...	...
NOTE:—Balance Wheel No. 95933 is supplied with this Machine unless otherwise specified on order.									
95945	1354	Balance Wheel Handle (Wood)	...	...	...	...	...	...	...
SS470d	1356	" " " " " Screw Spindle	...	...	...	...	...	...	...
1285c	1356	" " " " " Position Screw	...	...	...	...	...	...	...
446c	1356	" " " " " Set Screw	...	...	...	...	...	...	...
*95860	—	Bed	...	...	...	...	...	...	...

No.	Plate							
95861	1347	Face Plate	...	...	...	...	...	...
190d	1356	" " Screw (3)	...	...	...	...	...	...
95862	1352	" " " Stud	...	...	...	...	...	...
95863	1353	Face Plate Thread Nipper Bracket with 1823	...	...	...	...	...	...
5565b	1356	" " " " " Screw	...	...	...	...	...	...
82462	1354	" " " " " Washer	...	...	...	...	...	...
1823	1357	" " " " " Roller	...	...	...	...	...	...
95865	1349	Feed Cam with 1375c	...	...	...	...	...	...
1375c	1357	" " Set Screw	...	...	...	...	...	...
95866	1350	Feed Lever with 1819	...	...	...	...	...	...
1819	1357	" " Roller	...	...	...	...	...	...
95944	—	Feed Lifting Mechanism, complete, Nos. SS403d, 442c, 1521c, 1550d, 1830, 95892, 95894, 95895, 95897 to 95900, 95903, two each SS399c and 664c	...	...	...	...	...	...
95867	1350	Feed Regulator with 95870	...	...	...	...	...	...
95869	1353	" " Slide Block	...	...	...	...	...	...
978c	1356	" " " " Hinge Screw	...	...	...	...	...	...
95868	1352	" " Spring Washer	...	...	...	...	...	...
647d	1356	" " " " Screw	...	...	...	...	...	...
95870	1352	" " Stud	...	...	...	...	...	...
SS398c	1356	" Regulating Thumb Screw	...	...	...	...	...	...
184c	1356	" " Stop Screw	...	...	...	...	...	...
91817	1351	Looper	...	...	...	...	...	...
95943	—	" 91817 with 95871	...	...	...	...	...	...
95875	1350	Looper Cam	...	...	...	...	...	...
788c	1356	" " Hinge Screw	...	...	...	...	...	...
95927	1351	Looper Column with 80036	...	...	...	...	...	...
95928	1351	" " Hinged Needle Plate	...	...	...	...	...	...
91822	1351	" " " " " Hinge Pin	...	...	...	...	...	...
80036	1351	" " Thread Guide Pin	...	...	...	...	...	...
95929	—	Looper Column, complete, Nos. 1148c, 91822, 95872 to 95874, 95879, 95927, 95928 and 95943	...	...	...	...	...	...
95879	1351	Looper Frame	...	...	...	...	...	...
SS44c	1356	" " Binding Screw (long) (2)	...	...	...	...	...	...
158c	1356	" " " " (short) (2)	...	...	...	...	...	...
91824	1351	" " Pin (2)	...	...	...	...	...	...
95935	1347	Looper Pitman	...	...	...	...	...	...
648c	1356	" " Hinge Screw (2)	...	...	...	...	...	...

No.	Plate							
95871	1351	Looper Spindle	...	...	...	...	...	...
95873	1352	" " Bush	...	...	...	...	...	...
1148c	1356	" " " Set Screw	...	...	...	...	...	...
95872	1351	" " Collar with SS447c	...	...	...	...	...	...
SS447c	1356	" " " Set Screw	...	...	...	...	...	...
95874	1353	" " Crank with 1963 and two 229c 233c.	...	...	...	...	...	...
1963	1357	" " Roller	...	...	...	...	...	...
233c 229c	1356	" " " Set Screw	...	...	...	...	...	...
*95919	—	Looper Thread Spool Holder Plate	...	...	...	...	...	...
95920	1353	" " " " " Hinge Pin	...	...	...	...	...	...
*95936	—	" " " " " Pin	...	...	...	...	...	...
95937	1347	Looper Thread Spool Holder, complete, Nos. 95919 and 95936	...	...	...	...	...	...
95918	—	Machine Base	...	...	...	...	...	...
8294	1354	" " Hinge Connection	...	...	...	...	...	...
2809	1354	" " " " Hinge Pin	...	...	...	...	...	...
453c	1356	" " " " Set Screw	...	...	...	...	...	...
282d	1356	" " Thumb Screw	...	...	...	...	...	...
95921	—	Machine Base, complete, 282d, 95918, 95937, two each 453c, 2809 and 8294	...	...	...	...	...	...
95883	1347	Needle Bar with 95926	...	...	...	...	...	...
95884	1350	" " Connecting Link with 794c	...	...	...	...	...	...
794c	1356	" " " " Adjusting Screw	...	...	...	...	...	...
1330c	1357	" " " " Hinge Screw	...	...	...	...	...	...
95885	1350	" " " Stud with 175c	...	...	...	...	...	...
175c	1356	" " " " Clamping Screw	...	...	...	...	...	...
95886	1353	" " Thread Nipper	...	...	...	...	...	...
SS83c	1356	" " " " Hinge Screw	...	...	...	...	...	...
95887	1353	" " " " Spring	...	...	...	...	...	...
208f	1356	" " " " Binding Screw	...	...	...	...	...	...
95888	1353	Needle Clamp with 552c	...	...	...	...	...	...
95926	—	" " Position Pin	...	...	...	...	...	...
552c	1356	" " Thumb Screw	...	...	...	...	...	...
91840	1351	Needle Plate Latch with 286d	...	...	...	...	...	...
SS9d	1356	" " " Hinge Screw	...	...	...	...	...	...
286d	1356	" " " Thumb Screw	...	...	...	...	...	...
95889	1352	Presser Bar	...	...	...	...	...	...
95890	1350	Presser Bar Guide Bracket with SS202c	...	...	...	...	...	...
SS202c	1356	" " " " Adjusting Screw	...	...	...	...	...	...
1155c	1356	" " " " Set Screw	...	...	...	...	...	...

7/23

7/23

12/22

No.	Plate								
95891	1349	Presser Bar Lifter	...	...	...	...	...	...	...
184c	1356	" " " Hinge Screw	...	...	...	...	...	...	...
95898	1349	" " Lifting Cam Lever, with 95902	...	...	...	...	...	...	...
95903	1350	" " " " " Adjusting Bracket with 460c	...	...	...	...	...	...	...
442c	1356	" " " " " " " Adjusting Screw	...	...	...	...	...	...	...
1550d	1357	" " " " " " " Adjusting Screw Nut	...	...	...	...	...	...	12
460c	1356	" " " " " " " Set Screw	...	...	...	...	...	...	...
95899	1353	" " " " " " Segment Block (lower)	...	...	...	...	...	...	...
SS399c	1356	" " " " " " " " " Screw Stud	...	...	...	...	...	...	...
664c	1356	" " " " " " " " " " " Screw Stud End Screw	...	...	...	...	...	...	...
95900	1353	" " " " " " " Segment Block (upper)	...	...	...	...	...	...	...
SS399c	1356	" " " " " " " " " " " Screw Stud	...	...	...	...	...	...	...
664c	1356	" " " " " " " " " " " " " Screw Stud End Screw	...	...	...	...	...	...	...
95901	1353	" " " " " " " Spring	...	...	...	...	...	...	...
95902	—	" " " " " " " " " Hook	...	...	...	...	...	...	...
1830	1357	" " " " " " " Roller and Stud	...	...	...	...	...	...	...
1521c	1357	" " " " " " " " " Lock Nut	...	...	...	...	...	...	...
95894	1350	" " " " " " " Lever	...	...	...	...	...	...	...
95895	1352	" " " " " " " " " Hinge Pin	...	...	...	...	...	...	...
SS236c	1356	" " " " " " " " " Set Screw (2)	...	...	...	...	...	...	...
95897	1350	" " " " " " " Segment with 1143c	...	...	...	...	...	...	...
1143c	1356	" " " " " " " " " Binding Screw	...	...	...	...	...	...	...
SS403d	1356	" " " " " " " " " Spring Screw Stud	...	...	...	...	...	...	...
95896	1353	" " " " " " " " " Slide Block	...	...	...	...	...	...	...
95904	1347	Presser Bar Pendulum Bracket	...	...	...	...	...	...	...
95905	1352	" " " " " " " Bush	...	...	...	...	...	...	...
95906	1352	" " " " " " " Feed Lever Stud	...	...	...	...	...	...	...
1155c	1356	" " " " " " " " " Set Screw	...	...	...	...	...	...	...
95938	1352	" " " " " " " " " Hinge Stud	...	...	...	...	...	...	...
1396c	1357	" " " " " " " " " Clamping Screw	...	...	...	...	...	...	...
95892	1352	Presser Bar Spring	...	...	...	...	...	...	...
95893	1352	" " " " " " " Guide Wire	...	...	...	...	...	...	...
SS424d	1356	" " " " " " " Regulating Thumb Screw	...	...	...	...	...	...	...
95907	—	Presser Foot (plain, serrated teeth)	...	...	...	...	...	...	...
95923	1354	Presser Foot (plain, pyramidal teeth)	...	...	...	...	...	...	...
190f	1356	" " (plain) Screw	...	...	...	...	...	...	...
95908	1354	Presser Foot (Adjustable, serrated teeth)	...	...	...	...	...	...	...
95909	1354	" " (" " ") Side	...	...	...	...	...	...	...

No.	Plate								
95924	—	Presser Foot (adjustable, pyramidal teeth)	...	...	...	...	...	...	...
95925	—	" " (" " ") Side	...	...	...	...	...	...	...
82f	1356	" " (adjustable) Screw	...	...	...	...	...	...	...

NOTE.—Presser Foot No. 95923 is regularly supplied with this machine. If an Adjustable Foot is required it should be specified on order, and will then be supplied at an extra charge.

95910	1354	Presser Foot (Adjustable) Side Eccentric	...	...	...	...	...	...	...
95911	1354	" " (" ") " " Position Spring	...	...	...	...	...	...	...
230d	1356	" " (" ") " " " " Binding Screw	...	...	...	...	...	...	...
SS401c	1356	" " (" ") " " " " Screw	...	...	...	...	...	...	...
1718c	1357	" " (" ") " " " " Lock Nut	...	...	...	...	...	...	...
95912	1354	" " (" ") Spring Washer	...	...	...	...	...	...	...
95913	1352	Seam Guide	...	...	...	...	...	...	...
64d	1356	" " " Hinge Screw	...	...	...	...	...	...	...
91868	1352	" " " " " Spring Washer	...	...	...	...	...	...	...
184d	1356	" " " Stop Screw	...	...	...	...	...	...	...

NOTE.—Seam Guide No. 95913 is only supplied with this machine when specified on order and at an extra charge.

2102	1353	Tension Disc	...	...	...	...	...	...	...
413c	1356	" " Screw Stud	...	...	...	...	...	...	...
8238	1353	" " Spring	...	...	...	...	...	...	...
1560d	1357	" " Regulating Thumb Nut	...	...	...	...	...	...	...
95914	—	Tension, complete, Nos. 413c, 1560d, 8238 and two 2102	...	...	...	...	...	...	...
95915	1352	Tension Thread Guide	...	...	...	...	...	...	...
SS236c	1356	" " " " " Set Screw	...	...	...	...	...	...	...
95916	1353	Thread Guide Bracket	...	...	...	...	...	...	...
207d	1356	" " " " " Screw	...	...	...	...	...	...	...
91879	1353	Thread Take-down	...	...	...	...	...	...	...
SS21d	1356	" " " Hinge Screw	...	...	...	...	...	...	...
95917	1353	" " " Spring	...	...	...	...	...	...	...
91881	1353	" " " Stop Pin	...	...	...	...	...	...	...
175d	1356	" " " " " Screw	...	...	...	...	...	...	...
32575	1353	Thread Take-up Spring	...	...	...	...	...	...	...
32576	1353	" " " " " Regulator	...	...	...	...	...	...	...
453c	1356	" " " " " Set Screw	...	...	...	...	...	...	...

PARTS SPECIAL

TO

No. 91K2 MACHINE

Has Direct Driven Cam Looper Mechanism and a Climbing Presser ;
makes a Double Chain Stitch (Piqué) ; diameter of Post $\frac{5}{16}$ " ;
for Children's Gloves

This Machine is the same as No. 91K1 with the following exceptions :

No.	Plate					
95876	1351	Looper Column with 80036	...	...	...	...
95877	1351	" " Hinged Needle Plate	...	...	...	...
95878	---	Looper Column, complete, Nos. 1148c, 91822, 95872 to 95874, 95876, 95877, 95879 and 95943	...	...	...	...

Accessories

No.	Plate					
---	---	Instruction Book	...	...	...	...
46 x 1	---	Needles (two each sizes 7, 8 and 9)	...	...	...	...
36569	1355	Oiler	...	...	...	...
25537	1355	Screw Driver	...	...	...	...
86405	1355	Tweezers	...	...	...	...
---	---	Wood Screws, $1\frac{1}{2}$ " x $\frac{1}{4}$ " (2)	...	...	...	...

Spool Holder for Table

This Spool Holder is only supplied with machine when specified on order, and at an extra charge.

No.	Plate					
95940	1348	Looper Thread Spool Holder Bracket with 50421c	...	...	...	...
95941	1352	" " " " " Spool Pin	...	...	...	...
50421c	1357	" " " " " " " Set Screw	...	...	...	...
95942	1352	" " " " " " " Spring	...	...	...	...
226e	1356	" " " " " " " Screw	...	...	...	...
---	---	" " " " " " " Screw (Wood) 1" No. 12	...	...	...	...
95939	---	Looper Thread Spool Holder, complete, Nos. 226e, 95940 to 95942, and three Wood Screws, 1" No. 12	...	...	...	...