SINGER
108W21
LIST OF PARTS

SINGER* SEWING MACHINE

108w21

THE SINGER MANUFACTURING COMPANY
INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A     Hardened, Polished, Nickel Plated and Buffed.
AL    Heat Treated for Toughness.
ALX   Heat Treated for Toughness and Black Oxide.
B     Polished, Nickel Plated and Buffed.
C     Hardened only.
D     Polished only.
E     Soft, Not polished.
F     Hardened and Polished.
J     Nickel Plated only.
R     Merlized.
X     Black Oxide, for Iron and Steel.
XC    Hardened and Black Oxide, for Iron and Steel.
Y     Black Nickel Plated only.
Z     Chromium Plated.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:
1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 350501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 350801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.
# LIST OF PARTS

**FOR**

MACHINE NO. 108w21

UNISON FEED

FOR BINDING SHOE TONGUES, BUTTON STRAPS

DRESS SHIELDS, ETC.

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
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<td>*208521</td>
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<td>Arm with 202135</td>
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<tr>
<td>203091</td>
<td>13481</td>
<td>Arm Cap</td>
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<td>200278X</td>
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<td>202248</td>
<td>13481</td>
<td>Arm Cap Screw Washer</td>
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<td>13481</td>
<td>Arm Cap Spool Holder Base</td>
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<td>203090</td>
<td>13481</td>
<td>Arm Cap Spool Holder Base 203089 with 200079X and 204296</td>
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<td>Bed Plate 233320 with 200074X, 200305B, 200319D, 200952X, 201492F, 206840, 208125, 226467, 233303 to 233305 and 233321</td>
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<td>Binder Adjusting Lever Hinge Screw</td>
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<td>Hook (sewing) with 203101 and two 462AL</td>
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<td>(outside diam. of belt groove 2.9 in.) with 350540C and 350541C</td>
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<td>Presser Bar Thumb Screw Thumb Set Screw</td>
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<td>263106</td>
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<td>200625F</td>
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<td>Tension Stud with 204925</td>
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<td>208574</td>
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<td>202412</td>
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<td>Thread Retainer Stud Set Screw</td>
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<td>233308</td>
<td>13456</td>
<td>Throat Plate</td>
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<td>13487</td>
<td>Throat Plate Screw (2)</td>
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<td>208562</td>
<td>13484</td>
<td>Vibrating Presser Bar</td>
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<td>208563</td>
<td>13484</td>
<td>Vibrating Presser Bar Connecting Link</td>
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<td>13484</td>
<td>Vibrating Presser Bar Oil Packing (wick)</td>
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<tr>
<td>233307</td>
<td>13456</td>
<td>Vibrating Presser Foot, 46 needle hole, with 201015F</td>
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<tr>
<td>201015F</td>
<td>13489</td>
<td>Vibrating Presser Foot Pinch Screw</td>
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## ACCESSORIES

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<tr>
<td>228476</td>
<td>18287</td>
<td>Screw Driver (Bobbin Case)</td>
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<td>51078</td>
<td>------</td>
<td>Machine Bolt (4)</td>
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<tr>
<td>6055</td>
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<td>Machine Bolt Washer (4)</td>
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<td>135 x 1</td>
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<td>Needles, six, size 16</td>
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<td>120342</td>
<td>12345</td>
<td>Oiler with 120343</td>
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<td>12345</td>
<td>Oiler Spout, 3-1/2 in. long</td>
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<td>225498</td>
<td>12345</td>
<td>Screw Driver (7-1/4 in. long)</td>
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<tr>
<td>225554</td>
<td>12345</td>
<td>Wrench (steel)</td>
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## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

| 259428  | 18312 | Brake (leather)                          |
| 259429  | 18312 | Brake Clamp                               |
| 200113F | 18312 | Brake Clamp Screw                         |
| 225453  | 18312 | Frame with 202277 and 259660             |
| 225454  | 18312 | Frame Hinge Pin                           |
| 202277  | 18312 | Frame Oil Packing (wick)                  |
| 259660  | 18312 | Frame Oil Well Washer                     |
| 225455  | 18312 | Frame Spring                              |
| 225456  | 18312 | Frame Spring Plunger                      |
| 259461  | 18312 | Pulley with 200380C                       |
| 200380C | 18312 | Pulley Set Screw                          |
| 225381  | 18312 | Spindle                                   |
| 225444  | 18312 | Stop Latch                                |
| 200056E | 18312 | Stop Latch Screw                          |
| 225458  | 18312 | Stop Latch Thumb Lever                    |
| 225459  | 18312 | Stop Latch Thumb Lever Hinge Stud         |
| 225459  | 18312 | Stop Latch Thumb Lever Joint Stud         |
| 202478  | 18312 | Stop Latch Trip Lever                     |
| 200299X | 18312 | Stop Latch Trip Lever Hinge Screw         |
| 225461  | 18312 | Tension Bracket with 201499X             |
| 200082D | 18312 | Tension Bracket Screw                     |
BOBBIN WINDER

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<td>18312</td>
<td>Tension Bracket Screw Washer</td>
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<td>2102</td>
<td>18312</td>
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<td>13710</td>
<td>18312</td>
<td>Tension Spring</td>
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<tr>
<td>201499X</td>
<td>18312</td>
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<td>Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102</td>
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<td>259662</td>
<td>18312</td>
<td>Bobbin Winder and Tension Bracket Base</td>
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<tr>
<td>259462</td>
<td>18312</td>
<td>Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12, R.H.B.</td>
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TREADLE, SINGLE FOOT (right)

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<td>10797</td>
<td>Treadle with 200526C</td>
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<tr>
<td>228425</td>
<td>10797</td>
<td>Treadle Chain, 38 in. long with 202784</td>
</tr>
<tr>
<td>202784</td>
<td>13457</td>
<td>Treadle Chain Hook</td>
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<td>Treadle Set Screw</td>
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<td>13457</td>
<td>Treadle Shaft</td>
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<tr>
<td>228427</td>
<td>13457</td>
<td>Treadle Spring</td>
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<tr>
<td>228428</td>
<td>10797</td>
<td>Treadle Stand with two wood screws 7/8 in., No. 12</td>
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<td>228429</td>
<td>-----</td>
<td>Treadle, single foot (right) complete, Nos. 228424 to 228428</td>
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BINDERS

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<td>13459</td>
<td>Binder Base Position Pin</td>
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<td>13459</td>
<td>Binder Base Thumb Screw</td>
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<tr>
<td>233311</td>
<td>13459</td>
<td>Binder Guide (lower)</td>
</tr>
<tr>
<td>201566B</td>
<td>13459</td>
<td>Binder Guide (lower) Thumb Nut</td>
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<tr>
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<td>13459</td>
<td>Binder Guide (lower) Thumb Nut Washer</td>
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<tr>
<td>233313</td>
<td>13459</td>
<td>Binder Guide (upper)</td>
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<tr>
<td>350115E</td>
<td>13457</td>
<td>Binder Guide (upper) Screw Stud</td>
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<tr>
<td>201560D</td>
<td>13459</td>
<td>Binder Guide (upper) Thumb Nut</td>
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<tr>
<td>233315</td>
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<td>Binder complete, for hat binding, for binding from 5/16 to 1-1/4 in. wide (adjustable) Nos. 201493D, 201560D, 201566B, 233309, 233311 to 233313 and 233322</td>
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