Singer 71-48
LIST
OF
PARTS

SINGER
SEWING
MACHINES

MACHINE No. 71-48

** A TRADE MARK OF
THE SINGER MANUFACTURING COMPANY
INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling, and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied regularly to all oil holes marked "OIL," as instructed in Form 1543w.

Once a year apply BALL BEARING LUBRICANT, sold only by Singer Sewing Machine Company, to the ball bearing of the loose pulley on the machine.

"TYPE D" OIL is stainless.

INDEX

Accessories .............................................. 22
Bobbin Winder ........................................... 22
Driving Equipment ...................................... 24
" " for Machines when set in pairs ............ 27
Iron Base .................................................. 23
Knives ..................................................... 28
Knife Grinder .............................................. 29
Machine No.71-48 ......................................... 5
Miscellaneous Parts ................................. 28
Numerical List of Parts .............................. 31
Obsolete Parts ........................................... 30
Parts for Making Buttonholes from 13/16 to 1-3/4
Inches long ................................................ 26
Thread Unwinder .......................................... 25

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.
The number stamped on a Sewing Machine Part is the num-
ber of the Single Part only, except when the part includes
Set Screws, Clamping Screws, Studs and Rollers spun on,
Small Wires riveted, or Parts soldered together, etc., which
it is necessary to furnish in combination.

Every combination of parts sent out has its specific
number which, although not stamped on Parts (except in
above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever
list it appears, or for whatever Machine.

The letters after some of the numbers indicate the
style of finish only, as follows:

A. Hardened, Polished, Nickel Plated and Buffed.
B. Polished, Nickel Plated and Buffed.
C. Hardened only.
D. Polished only.
E. Soft, not polished.
F. Hardened and Polished.
G. Blued.
J. Nickel Plated only.
K. Soldered.
L. Black Oxide.
M. Hardened and Black Oxide.
T. Black Nickel only.

These letters MUST BE USED when they appear in the list
and AFTER the number, as in the list.

In this series:
200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 361501 to 361800 are Nut Numbers.
201801 to 202500 and 361801 to 362500 are Roller Numbers.
202501 to 255000 are Numbers of Machine Parts.

The figures in the second column refer only to the
plate in which the Illustration of the part is shown and
are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the dif-
fERENCE between such parts is not visible in an Illustra-
tion.

Parts marked with an asterisk (*) are furnished when
repairs are made at the factory.

LIST OF PARTS COMPLETE
FOR

MACHINE No. 71-48

MAKES TOP CORDED BUTTONHOLES, WHIP STITCH,
SQUARE BAR AT FIRST END AND TAPER BAR AT FINISH-
ING END. LAYS A CORD ON THE TOP SIDE UNDER THE
OVERSEAMING STITCHES. KNIVES FROM 3/8 TO 3/4 INCH
LONG. CUTS BOTH THREADS, CORD AND HOLE AUTO-
MATICALLY AFTER STITCHING.

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### PARTS FOR MACHINE NO. 71-48

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**Notes:**
- Bed Oil Guard (4)
PARTS FOR MACHINE NO. 71-48

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PARTS FOR MACHINE NO. 71-48

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### PARTS FOR MACHINE NO. 71-48

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### PARTS FOR MACHINE NO. 71-48

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**PARTS FOR MACHINE NO. 71-48**

**PARTS FOR MACHINE NO. 71-48**
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<td>13593</td>
<td>Thread (lower) Cutting Blade Carrier</td>
</tr>
<tr>
<td>13593</td>
<td>13593</td>
<td>Lever Stop Screw</td>
</tr>
<tr>
<td>40036</td>
<td>13593</td>
<td>Thread (lower) Cutting Blade Carrier</td>
</tr>
<tr>
<td>39646</td>
<td>13597</td>
<td>Thread (lower) Cutting Blade Friction Plate</td>
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<td>226F</td>
<td>13597</td>
<td>Thread (lower) Cutting Blade Friction Plate</td>
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<tr>
<td>244D</td>
<td>13597</td>
<td>Thread (lower) Cutting Blade Screw (2)</td>
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<td>39980</td>
<td>13595</td>
<td>Thread (lower) Cutting Blade</td>
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<td>13593</td>
<td>13595</td>
<td>&quot; &quot; &quot; Ball Screw</td>
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<td>13593</td>
<td>13595</td>
<td>&quot; &quot; &quot; Nut</td>
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<td>39980</td>
<td>13595</td>
<td>&quot; &quot; &quot; Extension</td>
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<tr>
<td>666D</td>
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<td>Screw</td>
</tr>
<tr>
<td>13370</td>
<td>13593</td>
<td>Nut</td>
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<tr>
<td>249645</td>
<td>13597</td>
<td>Thread (lower) Pull-off Finger</td>
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## ACCESSORIES

<table>
<thead>
<tr>
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<tbody>
<tr>
<td>39964</td>
<td>15597</td>
<td>Gauge, for 3/8 to 1-1/4 in., for setting length of buttonhole, with 39965 and 2001374</td>
</tr>
<tr>
<td>39965</td>
<td>15597</td>
<td>Gauge Chain</td>
</tr>
<tr>
<td>2001374</td>
<td>15597</td>
<td>Screw</td>
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<tr>
<td>40035</td>
<td>15597</td>
<td>Guide</td>
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<tr>
<td>12340F</td>
<td>15597</td>
<td>Screw</td>
</tr>
<tr>
<td>39759</td>
<td>15591</td>
<td>Knife, 3/8 inch</td>
</tr>
<tr>
<td>39800</td>
<td>15591</td>
<td>&quot; 1/2 inch</td>
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<tr>
<td>39801</td>
<td>15591</td>
<td>&quot; 5/8 inch</td>
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<tr>
<td>25500</td>
<td>15591</td>
<td>Shuttle Bobbin (5)</td>
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<tr>
<td>39867</td>
<td>15588</td>
<td>Thread and Cord (upper) Clamping Blade</td>
</tr>
<tr>
<td>39858</td>
<td>15588</td>
<td>&quot;  &quot;  &quot;  &quot; Cutting Blade</td>
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<tr>
<td>40035</td>
<td>15587</td>
<td>(lower) Cutting Blade</td>
</tr>
<tr>
<td>255513</td>
<td>15587</td>
<td>Tweezers</td>
</tr>
<tr>
<td>71 x 1</td>
<td>1</td>
<td>Needles, three each, sizes 14 and 16</td>
</tr>
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Note: When fitted for heavy sweater work use needles 71 x 6, size 16

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<thead>
<tr>
<th>No.</th>
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<tbody>
<tr>
<td>25527</td>
<td>17958</td>
<td>Drip Pan with two wood screws 1/2 in., No. 6, R.M.B.</td>
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<tr>
<td>120346</td>
<td>15597</td>
<td>Oilier (copper plated) with 120347</td>
</tr>
<tr>
<td>120347</td>
<td>15597</td>
<td>Spout, 8-1/2 in. long</td>
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<tr>
<td>112851</td>
<td>15597</td>
<td>Screw Driver, 5 in. blade (machine, large)</td>
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<tr>
<td>26026</td>
<td>15597</td>
<td>&quot;</td>
</tr>
<tr>
<td>26848</td>
<td>15597</td>
<td>&quot;</td>
</tr>
<tr>
<td>10875</td>
<td>15597</td>
<td>Wrench, for 1518 and 1520</td>
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<tr>
<td>21604</td>
<td>15597</td>
<td>&quot; for 1508 and 1638</td>
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<tr>
<td>25555</td>
<td>15597</td>
<td>&quot; for 1571, for regulating length of buttonhole</td>
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<tr>
<td>39966</td>
<td>15597</td>
<td>Wrench, for 201703</td>
</tr>
<tr>
<td>249880</td>
<td>15597</td>
<td>&quot; for 380413</td>
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## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

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<thead>
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<td>27914</td>
<td>17997</td>
<td>Base with 27916 and two 28084</td>
</tr>
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<td>27935</td>
<td>17997</td>
<td>Plate</td>
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<tr>
<td>3699</td>
<td>17997</td>
<td>Screw</td>
</tr>
<tr>
<td>15072</td>
<td>17997</td>
<td>Bobbin Position Pin</td>
</tr>
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<td>27916</td>
<td>17997</td>
<td>Brake (leather)</td>
</tr>
<tr>
<td>26034</td>
<td>17997</td>
<td>&quot; Rivet</td>
</tr>
<tr>
<td>27302</td>
<td>17997</td>
<td>Frame</td>
</tr>
<tr>
<td>50356D</td>
<td>17997</td>
<td>Hinge Screw</td>
</tr>
<tr>
<td>16292C</td>
<td>17997</td>
<td>&quot; Nut</td>
</tr>
<tr>
<td>27817</td>
<td>17997</td>
<td>&quot; Spring</td>
</tr>
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## ACCESSORIES

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<tr>
<td>27910</td>
<td>17997</td>
<td>Pulley</td>
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<tr>
<td>27530</td>
<td>17997</td>
<td>&quot; 27530 with 15072, 27850 and 41828</td>
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<tr>
<td>41828</td>
<td>17997</td>
<td>&quot; Collar</td>
</tr>
<tr>
<td>41828</td>
<td>17997</td>
<td>&quot; Pin</td>
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<tr>
<td>27919</td>
<td>17997</td>
<td>Stop Latch</td>
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<tr>
<td>1XCD</td>
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<td>&quot; Hinge Screw</td>
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<tr>
<td>27920</td>
<td>17997</td>
<td>Tension Bracket with 4250</td>
</tr>
<tr>
<td>41536</td>
<td>17997</td>
<td>Tension Bracket complete, Nos. 5986, 10145 and 27820</td>
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<td>27921</td>
<td>17997</td>
<td>Tension Bracket with Rod complete, Nos. 27922 and 41536</td>
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<tr>
<td>2455</td>
<td>17997</td>
<td>Tension Disc</td>
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<tr>
<td>15520</td>
<td>17997</td>
<td>Regulating Thumb Nut</td>
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<tr>
<td>4182D</td>
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<td>Screw Stud</td>
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<tr>
<td>10141</td>
<td>17997</td>
<td>&quot; Spring</td>
</tr>
<tr>
<td>10145</td>
<td>17997</td>
<td>&quot; Thread Guide</td>
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<tr>
<td>5999</td>
<td>17997</td>
<td>Tension complete, Nos. 4182D, 15620, 10141 and two 2455</td>
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<tr>
<td>27922</td>
<td>17997</td>
<td>Tension Eyelot Rod</td>
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<tr>
<td>4520</td>
<td>17997</td>
<td>&quot; Set Screw</td>
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<tr>
<td>27923</td>
<td>17997</td>
<td>Bobbin Winder Nos. 35D, 1620, 27302, 27328, 27814, 27817 to 27919 and 50356D</td>
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<tr>
<td>27924</td>
<td>17997</td>
<td>Bobbin Winder (swinging automatic, right hand) complete, Nos. 27915, 27921, 27923 and two 3899</td>
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## IRON BASE

<table>
<thead>
<tr>
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<th>Plate</th>
<th>Name</th>
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<tbody>
<tr>
<td>39910</td>
<td>17938</td>
<td>Bed Frame with two each 10555, 15928, four each 24106, 24106, six 14010 and four wood screws 1-1/4 in., No. 12</td>
</tr>
<tr>
<td>24106</td>
<td>17938</td>
<td>Bed Frame Cushion (felt)</td>
</tr>
<tr>
<td>64E</td>
<td>17938</td>
<td>&quot;  &quot; Screw</td>
</tr>
<tr>
<td>19226</td>
<td>17938</td>
<td>&quot;  &quot; Hinge Connection Cap</td>
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<tr>
<td>19256</td>
<td>17938</td>
<td>&quot;  &quot; Hinge Connection Cap</td>
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<tr>
<td>19226</td>
<td>17938</td>
<td>19226 with 211E and 15997</td>
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<tr>
<td>19397</td>
<td>17938</td>
<td>Bed Frame Hinge Connection Cap</td>
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<tr>
<td>211E</td>
<td>17938</td>
<td>&quot;  &quot; Screw</td>
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<tr>
<td>15658</td>
<td>17938</td>
<td>&quot;  &quot; Plate</td>
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<tr>
<td>14010</td>
<td>17938</td>
<td>&quot;  &quot;  &quot; Rivet</td>
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<td>39911</td>
<td>17938</td>
<td>Splash Guard with 201655J</td>
</tr>
<tr>
<td>39912</td>
<td>17938</td>
<td>Hinge</td>
</tr>
<tr>
<td>200374E</td>
<td>17938</td>
<td>&quot;  &quot; Screw</td>
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<tr>
<td>201655J</td>
<td>17938</td>
<td>&quot;  &quot; Locking Screw Wing Nut</td>
</tr>
<tr>
<td>39913</td>
<td>17938</td>
<td>Bed Frame and Splash Guard complete, Nos. 59910, 59911, two 59912 and eight 500574E</td>
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### DRIVING EQUIPMENT

<table>
<thead>
<tr>
<th>No.</th>
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<tbody>
<tr>
<td>228320</td>
<td>18235</td>
<td>Bed Frame Cushion (Felt)</td>
</tr>
<tr>
<td>228321</td>
<td>18235</td>
<td>Belt Idler Belt Guide with 361C</td>
</tr>
<tr>
<td>361C</td>
<td>18235</td>
<td>&quot; &quot; Set Screw</td>
</tr>
<tr>
<td>228435</td>
<td>18235</td>
<td>&quot; &quot; Pulley</td>
</tr>
<tr>
<td>228323</td>
<td>18235</td>
<td>&quot; &quot; Bracket with three 355C</td>
</tr>
<tr>
<td>355C</td>
<td>18235</td>
<td>Belt Idler Pulley Bracket Set Screw</td>
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<tr>
<td>126910</td>
<td>18235</td>
<td>&quot; &quot; &quot; Shaft</td>
</tr>
<tr>
<td>228324</td>
<td>18235</td>
<td>&quot; &quot; &quot; Hanger with two 355C and three wood screws 1 in., No. 12</td>
</tr>
<tr>
<td>355C</td>
<td>18235</td>
<td>Belt Idler Pulley Shaft Set Screw</td>
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<tr>
<td>228526</td>
<td>18235</td>
<td>Belt Idler Pulley Shaft with 856AL and 205100</td>
</tr>
<tr>
<td>205100</td>
<td>18235</td>
<td>Belt Idler Pulley Shaft Oil Packing (wick)</td>
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<tr>
<td>856AL</td>
<td>18235</td>
<td>Belt Idler Pulley Shaft Oil Stop Screw</td>
</tr>
<tr>
<td>355C</td>
<td>18235</td>
<td>&quot; &quot; &quot; Set Screw</td>
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<tr>
<td>228327</td>
<td>18235</td>
<td>&quot; &quot; &quot; Washer (rawhide)</td>
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<tr>
<td>228328</td>
<td>18235</td>
<td>Belt Idler complete, Nos. 126910, 228324, two each 228321, 228323, 228326, 228435, four 228323 and Form 3327 and Form 337</td>
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<tr>
<td>228330</td>
<td>18235</td>
<td>Clamp Lifting Chain, 46 in. long with 355C and 205100</td>
</tr>
<tr>
<td>355C</td>
<td>18235</td>
<td>Clamp Lifting Chain Guide Pulley</td>
</tr>
<tr>
<td>228349</td>
<td>18235</td>
<td>&quot; &quot; &quot; &quot; Bracket with three 355C</td>
</tr>
<tr>
<td>1064D</td>
<td>18235</td>
<td>&quot; &quot; &quot; Hinge Screw</td>
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<tr>
<td>236850</td>
<td>18235</td>
<td>Clamp Lifting Chain Guide Pulley</td>
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<td>1064D</td>
<td>18235</td>
<td>&quot; &quot; &quot; Bracket with three 355C</td>
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<tr>
<td>355C</td>
<td>18235</td>
<td>&quot; &quot; &quot; &quot; Small Screw</td>
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<tr>
<td>22551</td>
<td>18235</td>
<td>&quot; &quot; &quot; Screw Eye</td>
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<tr>
<td>236850</td>
<td>18235</td>
<td>Front Flank Extension (Front) with two wood screws 2-1/4 in., No. 12 and three wood screws 1-3/4 in., No. 12</td>
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<tr>
<td>250408</td>
<td>18235</td>
<td>Machine Rest (high) with 355C and two wood screws 1 in., No. 12</td>
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<tr>
<td>250408</td>
<td>18235</td>
<td>Machine Rest Cushion (Leather)</td>
</tr>
<tr>
<td>228335</td>
<td>18235</td>
<td>Starting Chain Cushion Spring</td>
</tr>
<tr>
<td>355C</td>
<td>18235</td>
<td>&quot; &quot; &quot; Hook (large)</td>
</tr>
<tr>
<td>355C</td>
<td>18235</td>
<td>&quot; &quot; &quot; (small)</td>
</tr>
<tr>
<td>228348</td>
<td>18235</td>
<td>&quot; &quot; (lower) 10-1/2 in. long</td>
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<tr>
<td>228348</td>
<td>18235</td>
<td>&quot; &quot; (upper) 22 in. long</td>
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<tr>
<td>228349</td>
<td>18235</td>
<td>Starting Chain complete, Nos. 228335, 228347, 228348, two each 355C and 355C</td>
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### ACCESSORIES

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<th>No.</th>
<th>Plate</th>
<th>Name</th>
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<tbody>
<tr>
<td>145372</td>
<td>18235</td>
<td>Treadle</td>
</tr>
<tr>
<td>145375</td>
<td>18235</td>
<td>&quot; Extension</td>
</tr>
<tr>
<td>32082</td>
<td>18235</td>
<td>&quot; &quot; Screw</td>
</tr>
<tr>
<td>2716R</td>
<td>18235</td>
<td>&quot; &quot; Washer</td>
</tr>
<tr>
<td>1786R</td>
<td>18235</td>
<td>&quot; Shaft</td>
</tr>
<tr>
<td>145374</td>
<td>18235</td>
<td>&quot; Spring</td>
</tr>
<tr>
<td>14537C</td>
<td>1032C</td>
<td>&quot; Stand</td>
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<tr>
<td>14576</td>
<td>18235</td>
<td>&quot; Treadle complete, Nos. 2716R, 145372 to 14576, 1786R, 32082R and two wood screws 1-1/4 in., No. 12, R.R.</td>
</tr>
<tr>
<td>228334</td>
<td>18235</td>
<td>Driving Equipment less shaft pulley complete, Nos. 228328, 228332, 228334, 228336, 228338, two each 14576, 225351, four each 228326 and 236850</td>
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### THREAD UNWINDER

<table>
<thead>
<tr>
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<th>Plate</th>
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<tbody>
<tr>
<td>259570</td>
<td>15599</td>
<td>Spool Pin</td>
</tr>
<tr>
<td>259571</td>
<td>15599</td>
<td>&quot; &quot; Cap (bakelite)</td>
</tr>
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<td>1010C</td>
<td>15599</td>
<td>&quot; &quot; Hinge Screw</td>
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<tr>
<td>259572</td>
<td>15599</td>
<td>&quot; &quot; Washer</td>
</tr>
<tr>
<td>259573</td>
<td>15599</td>
<td>Spool Pin complete, Nos. 1010C and 259570 to 259572</td>
</tr>
<tr>
<td>259574</td>
<td>15599</td>
<td>Spool Rest (for one spool) (flat) with 201010C</td>
</tr>
<tr>
<td>259575</td>
<td>15599</td>
<td>Spool Rest (for two spools) (flat) with 201010C</td>
</tr>
<tr>
<td>150202</td>
<td>15599</td>
<td>Spool Rest Cushion (felt)</td>
</tr>
<tr>
<td>225586</td>
<td>15599</td>
<td>&quot; &quot; Rod</td>
</tr>
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<td>200583C</td>
<td>15599</td>
<td>&quot; &quot; &quot; Set Screw</td>
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<td>201010C</td>
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<td>225339</td>
<td>15599</td>
<td>&quot; &quot; Stand with 200583C</td>
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<tr>
<td>225539</td>
<td>15599</td>
<td>Thread Guide</td>
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<td>201986H</td>
<td>15599</td>
<td>&quot; &quot; Lock Nut</td>
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<td>225526</td>
<td>15599</td>
<td>&quot; &quot; Position Cup</td>
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<tr>
<td>225524</td>
<td>15599</td>
<td>&quot; &quot; Rod with 200583C and 225532</td>
</tr>
<tr>
<td>200583C</td>
<td>15599</td>
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<tr>
<td>225522</td>
<td>15599</td>
<td>&quot; &quot; Washer</td>
</tr>
<tr>
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<td>15599</td>
<td>Thread Unwinder (for three spools) complete, Nos. 201986H, 225524, 225526, 225539, 225540, 225542, 225543, 225544, 225545, 225546, 225547, 225548, two each 200583, 225590, and three each 150202, 225591, 259570 and wood screws 7/8 in., No. 12</td>
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### KNIVES

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<tbody>
<tr>
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<td>15591</td>
<td>Knife, 5/8 inch</td>
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<td>399840</td>
<td>15591</td>
<td>7/16 inch</td>
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<td>399800</td>
<td>15591</td>
<td>1/8 inch</td>
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<td>399851</td>
<td>15591</td>
<td>9/16 inch</td>
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<td>15591</td>
<td>5/8 inch</td>
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<td>399841</td>
<td>15591</td>
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<td>399859</td>
<td>15591</td>
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<tr>
<td>399862</td>
<td>15591</td>
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<td>399795</td>
<td>15591</td>
<td>7/8 inch</td>
</tr>
<tr>
<td>399830</td>
<td>15591</td>
<td>15/16 inch</td>
</tr>
<tr>
<td>399843</td>
<td>15591</td>
<td>1 inch</td>
</tr>
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<td>399826</td>
<td>15591</td>
<td>1-1/8 inch</td>
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<tr>
<td>399907</td>
<td>15591</td>
<td>1-1/4 inch</td>
</tr>
</tbody>
</table>

### MISCELLANEOUS PARTS

- **23679** 17941 Drip Pan, 7/8 in. deep

**USED IN CONJUNCTION WITH THREAD UNWINDER**

- **60913** 13599 Spool Weight with 60914
- **60914** 15599 Center Pin
- **228377** 15599 Wire, for small spools
- **27759** 13599 Thread Cone
- **228390** 15599 Holder

**PARTS FOR MAKING BUTTONHOLES FROM 13/16 TO 3/4 INCHES LONG**

- **39922** 13598 Clamp Check with 39915, 50554E and two 237F
- **39923** 13598 Clamp Check complete, for 13/16 to 1-1/4 in. buttonholes, Nos. 2197, 2269, 39989, 39986, 39987, 39982 and 40080
- **39959** 13598 Thread and Cord (upper) Cutting Blade Connecting Rod

### DRIVING EQUIPMENT

**PARTS REQUIRED FOR MACHINE WHEN SET IN PAIRS**

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
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<tbody>
<tr>
<td>228320</td>
<td>17903</td>
<td>Bed Frame Cushion (felt)</td>
</tr>
<tr>
<td>228322</td>
<td>17903</td>
<td>&quot; Idler Belt Guide with 361C</td>
</tr>
<tr>
<td>3610</td>
<td>17903</td>
<td>&quot; Set Screw</td>
</tr>
<tr>
<td>228423</td>
<td>17903</td>
<td>&quot; Pulley</td>
</tr>
<tr>
<td>228322</td>
<td>17903</td>
<td>&quot; Bracket with three 355C</td>
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<tr>
<td>3550</td>
<td>17903</td>
<td>Belt Idler Pulley Bracket Set Screw</td>
</tr>
<tr>
<td>126910</td>
<td>17903</td>
<td>&quot; Shaft</td>
</tr>
<tr>
<td>228324</td>
<td>17903</td>
<td>&quot; &quot; &quot; Hanger with two 3550 and three wood screws 1 in., No.12</td>
</tr>
<tr>
<td>3555</td>
<td>17903</td>
<td>Belt Idler Pulley Bracket Shaft Set Screw</td>
</tr>
<tr>
<td>228326</td>
<td>17903</td>
<td>Belt Idler Pulley Shaft with 855AL and 203100</td>
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<tr>
<td>203100</td>
<td>17903</td>
<td>Belt Idler Pulley Shaft Oil Packing (wick)</td>
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<tr>
<td>855AL</td>
<td>17903</td>
<td>Belt Idler Pulley Shaft Oil Stop Screw</td>
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<tr>
<td>355</td>
<td>17903</td>
<td>&quot; Set Screw</td>
</tr>
<tr>
<td>228327</td>
<td>17903</td>
<td>&quot; Washer (rawhide)</td>
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<tr>
<td>228320</td>
<td>17903</td>
<td>Belt Idler complete, Nos. 126910, 228324, two each 228321, 228325, 228326, 228423, four 228327 and Form C127</td>
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<tr>
<td>228329</td>
<td>17903</td>
<td>Clamp Lifting Chain, 34 in. long with 39575 and 39576 (for left hand machine)</td>
</tr>
<tr>
<td>228350</td>
<td>17903</td>
<td>Clamp Lifting Chain, 46 in. long with 39575 and 39576 (for right hand machine)</td>
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<tr>
<td>39571</td>
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<td>Clamp Lifting Chain Guide Pulley</td>
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<tr>
<td>228343</td>
<td>17903</td>
<td>&quot; Bracket 1064D 17903 &quot; &quot; &quot; Hinge Screw</td>
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<tr>
<td>228680</td>
<td>17903</td>
<td>Clamp Lifting Chain Guide Pulley Bracket complete, Nos. 1064D, 59571, 228689 and two wood screws 1-1/4 in., No.12, R.H.B.</td>
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<tr>
<td>39675</td>
<td>17903</td>
<td>Clamp Lifting Chain Rock (large)</td>
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<tr>
<td>39576</td>
<td>17903</td>
<td>&quot; &quot; (small)</td>
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<tr>
<td>228351</td>
<td>17903</td>
<td>&quot; &quot; Screw Eye</td>
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<td>228351</td>
<td>17903</td>
<td>Front Plank Extension with two wood screws 2-1/2 in., No.14</td>
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<td>39610</td>
<td>17903</td>
<td>Knee Starting Rock Shaft</td>
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<tr>
<td>228332</td>
<td>17903</td>
<td>&quot; &quot; &quot; Connecting Rod</td>
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<td>6537</td>
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<td>17903</td>
<td>&quot; Knee Starting Rock Shaft Connecting Rod Bracket Set Screw</td>
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<tr>
<td>356C</td>
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<td>&quot; Knee Starting Rock Shaft Connecting Rod Set Screw</td>
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<tr>
<td>228353</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Connection</td>
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<tr>
<td>39575</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Connection Hook (large)</td>
</tr>
<tr>
<td>39576</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Connection Hook (small)</td>
</tr>
<tr>
<td>228354</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Connection</td>
</tr>
<tr>
<td>228355</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Connection complete, Nos. 39575, 39576, 228353 and 228354</td>
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<tr>
<td>21357</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Hanger with two wood screws 1 in., No. 10</td>
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<tr>
<td>6355</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Knee Arm</td>
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<tr>
<td>6356</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Knee Arm Hub</td>
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<tr>
<td>5560</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Knee Arm Hub Screw</td>
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<td>1507R</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Knee Arm Lock Nut</td>
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<td>2767</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Knee Plate</td>
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<tr>
<td>150668</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Knee Plate with 5560</td>
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<tr>
<td>3560</td>
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<td>Knee Starting Rock Shaft Knee Plate</td>
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<tr>
<td>228357</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Position Spring</td>
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<td>228358</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Position Spring Adjustable Collar with 454C</td>
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<td>4540</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Position Spring Adjustable Collar Set Screw</td>
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<tr>
<td>2770</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Stop Dog with 1402190</td>
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<td>1402190</td>
<td>17903</td>
<td>Knee Starting Rock Shaft Stop Dog Set Screw</td>
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<tr>
<td>228359</td>
<td>17903</td>
<td>Knee Starting Rock Shaft complete, Nos. 1507R, 2767, 5560, 5560, 228354, 228353, 228357, 228356 and two 21357</td>
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<tr>
<td>250408</td>
<td>17903</td>
<td>Machine seat (high) with 232862 and two wood screws 1/2 in., No. 12</td>
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<tr>
<td>232862</td>
<td>17903</td>
<td>Machine Seat Cushion (leather)</td>
</tr>
<tr>
<td>14972</td>
<td>17905</td>
<td>Treadle</td>
</tr>
<tr>
<td>14973</td>
<td>17905</td>
<td>Treadle</td>
</tr>
<tr>
<td>50561R</td>
<td>17905</td>
<td>&quot; Extension &quot;</td>
</tr>
<tr>
<td>2718R</td>
<td>17905</td>
<td>&quot; Screw &quot;</td>
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<tr>
<td>17881</td>
<td>17905</td>
<td>&quot; Shaft &quot;</td>
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<tr>
<td>14974</td>
<td>17905</td>
<td>&quot; Spring &quot;</td>
</tr>
<tr>
<td>14975</td>
<td>17905</td>
<td>&quot; Stand &quot;</td>
</tr>
<tr>
<td>14976</td>
<td>17905</td>
<td>Treadle complete, Nos. 2718R, 14972 to 14975, 17881, 50561R and two wood screws 1 1/4 in., No. 12, N.H.</td>
</tr>
</tbody>
</table>

**DRIVING EQUIPMENT**

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>228356</td>
<td>17903</td>
<td>Driving Equipment drum shaft pulley complete, Nos. 228359 to 228351, 228350, two 14375, 228352, 228353, 228355, eight 228320 and two blue prints</td>
</tr>
</tbody>
</table>

**KNIFE GRINDER**

| 35063 | 17904 | Emery Wheel, 4 in. diameter                                           |
| 39887 | 17904 | " " " " Driving Shaft                                                  |
| 220510D | 17904 | " " " Driving Shaft                                                   |
| 204101 | 17904 | " " " " Nut                                                          |
| 55600 | 17904 | " " " " Washer                                                        |
| 59886 | 17904 | " " " " Oil Hole Cover                                                 |
| 356006E | 17904 | " " " " Screw                                                         |
| 206963 | 17904 | Emery Wheel Driving Shaft Pulley with two 200405C                     |
| 209050C | 17904 | Emery Wheel Driving Shaft Pulley Set Screw                            |
| 206969 | 17904 | Emery Wheel Brush (paper)                                             |
| 356009 | 17904 | Knife Grinder Frame                                                   |
| 356005 | 17904 | " Holder (adjustable)                                                 |
| 50C   | 17904 | " Hinge Screw                                                         |
| 356001 | 17904 | " " Indicator                                                         |
| 209094 | 17904 | " " " Position Pin                                                    |
| 209095 | 17904 | " " " Screw                                                           |
| 356002 | 17904 | " Slide Bracket with 200586C                                           |
| 356006C | 17904 | " " " Adjusting Screw                                                 |
| 356003 | 17904 | " " " Screw                                                           |
| 209088X | 17904 | Knife Holder Slide Bracket Adjusting Screw                           |
| 10249 | 17904 | Knife Holder Slide Bracket Adjusting Screw                           |
| 219F  | 17904 | Knife Holder Slide Bracket Adjusting Screw and Slide Tension Spring   |
| 200586C | 17904 | Knife Holder Slide Bracket Set Screw                                 |
| 356004 | 17904 | " " Shaft                                                             |
| 200623 | 17904 | " " " Collar                                                          |
| 201020C | 17904 | Knife Holder Slide Bracket Shaft Andy Screw                            |
| 356007 | 17904 | " " " " Washer                                                       |
| 356008 | 17904 | " Holding Spring                                                      |
| 209096 | 17904 | " " " Bracket                                                        |
| 209094 | 17904 | " " " Position Pin                                                    |
| 176D  | 17904 | " " " Screw                                                           |
| 209096 | 17904 | " " " Position Pin                                                    |
| 356004 | 17904 | " " " " Collar                                                        |
| 200623 | 17904 | " " " " Step (adjustable)                                             |
| 200623 | 17904 | " " " Screw                                                           |
## KNIFE GRINDER

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>39898</td>
<td>17904</td>
<td>Knife Grinder complete, Nos. S7C, 176D, 206AL, 219F, 71D, 75D, 3525, 10246, 3968E to 39897, 200165M, 2012860, 201510D, 203694, 204101, 206963, 350068, two each 200577XC, 204824, 206222, 206869 and three wood screws 1-1/4 in., No. 12</td>
</tr>
</tbody>
</table>

## OBSOLETE PARTS

- Bed Plate with two each 18555, 18398, four each 94E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12
- Belt Cover
- Bracket
- Hinge Block with 460AL
- Pin
- Clamp Check Section and Cutting Plate
- Shuttle Tension Spring

## NUMERICAL LIST OF PARTS

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>35C</td>
<td>13593</td>
<td>Thread (lower) Cutting Blade Carrier Lever Hinge Screw</td>
</tr>
<tr>
<td>36D</td>
<td>17897</td>
<td>Bobbin Winder Stop Latch Hinge Screw, for 27925</td>
</tr>
<tr>
<td>41C</td>
<td>13593</td>
<td>Clamp Lifting Arm Connection Hinge Screw</td>
</tr>
<tr>
<td>59C</td>
<td>13589</td>
<td>Clamp Carrier Connecting Rod Hinge Screw</td>
</tr>
<tr>
<td>59C</td>
<td>13590</td>
<td>Feed Wheel Driving Lever Plate Screw, for 249560</td>
</tr>
<tr>
<td>54C</td>
<td>13591</td>
<td>Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw</td>
</tr>
<tr>
<td>52C</td>
<td>17904</td>
<td>Knife Grinder Knife Holder Hinge Screw for 39998</td>
</tr>
<tr>
<td>66D</td>
<td>13593</td>
<td>Clamp Lifting Arm Stop Pitman Hinge Screw</td>
</tr>
<tr>
<td>610</td>
<td>17932</td>
<td>Starting Lever Rod Hinge Screw</td>
</tr>
<tr>
<td>67D</td>
<td>13589</td>
<td>Clamp Carrier Slide Lever Regulator Screw</td>
</tr>
<tr>
<td>77D</td>
<td>13592</td>
<td>Thread and Cord Cutter Actuating Slide Wheel Screw</td>
</tr>
<tr>
<td>78C</td>
<td>17898</td>
<td>Needle Bar Frame Connection Hinge Screw, for 39998</td>
</tr>
<tr>
<td>76D</td>
<td>13589</td>
<td>Stop Lever Hinge Screw</td>
</tr>
<tr>
<td>84E</td>
<td>17938</td>
<td>Bed Frame Cushion Screw, for 23529 and 39910</td>
</tr>
<tr>
<td>90D</td>
<td>13589</td>
<td>Feed Band Ratchet Lever Pawl Hinge Screw, for 39997</td>
</tr>
<tr>
<td>90C</td>
<td>13591</td>
<td>Knife Bar Disengaging Lever Catch Hinge Screw</td>
</tr>
<tr>
<td>90C</td>
<td>13591</td>
<td>Knife Bar Disengaging Lever Hinge Screw</td>
</tr>
<tr>
<td>92H</td>
<td>17889</td>
<td>Barring Ratchet Pawl Spring Screw</td>
</tr>
<tr>
<td>106C</td>
<td>13588</td>
<td>Thread and Cord (upper) Cutting Blade Connecting Rod Hinge Screw</td>
</tr>
<tr>
<td>106C</td>
<td>13587</td>
<td>Thread (lower) Pull-off Finger Guide Screw</td>
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<tr>
<td>123H</td>
<td>17932</td>
<td>Starting Lever Bracket Screw</td>
</tr>
<tr>
<td>124F</td>
<td>17889</td>
<td>Barring Lever Stop Screw</td>
</tr>
<tr>
<td>126F</td>
<td>17932</td>
<td>Starting Lever Stop Screw</td>
</tr>
<tr>
<td>135D</td>
<td>17897</td>
<td>Bobbin Winder Tension Bracket Screw</td>
</tr>
<tr>
<td>145F</td>
<td>16250</td>
<td>Shuttle Race Screw</td>
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<tr>
<td>157F</td>
<td>13585</td>
<td>Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw</td>
</tr>
<tr>
<td>157D</td>
<td>13591</td>
<td>Knife Bar Disengaging Lever Catch Bracket Screw</td>
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<tr>
<td>157C</td>
<td>13591</td>
<td>Knife Holder Screw</td>
</tr>
<tr>
<td>159F</td>
<td>17932</td>
<td>Starting Lever Belt Shifter Screw</td>
</tr>
</tbody>
</table>

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**SINGER** Needles should be used in **SINGER** Machines

These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO.**" **

Needles in Containers marked "FOR SINGER MACHINES" are NOT SINGER made needles. 2
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
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<tr>
<td>162D</td>
<td>13652</td>
<td>Clamp Lifting Arm Stop Bracket Screw</td>
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<td>175D</td>
<td>13659</td>
<td>Knife Bar Disengaging Lever Catch</td>
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<tr>
<td>176D</td>
<td>17904</td>
<td>Tripping Point Screw</td>
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<tr>
<td>176R</td>
<td>13590</td>
<td>Knife Octagonal Knife Holding Spring Bracket Screw, for 39988</td>
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<tr>
<td>190D</td>
<td>14002</td>
<td>Rock Shaft Spring Screw</td>
</tr>
<tr>
<td>196H</td>
<td>15566</td>
<td>Cord Rotating Gear Slide Extension Screw</td>
</tr>
<tr>
<td>155H</td>
<td>13590</td>
<td>Feed Wheel Driving Lever Screw, for 24982</td>
</tr>
<tr>
<td>190G</td>
<td>13590</td>
<td>Feed Wheel Tripping Lever Stop Screw</td>
</tr>
<tr>
<td>190C</td>
<td>13595</td>
<td>Needle Bar Frame Pitman Adjusting Screw, for 25011</td>
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<td>191C</td>
<td>12586</td>
<td>Clamping Arm Bracket Screw</td>
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<td>193F</td>
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<td>Barring Ratchet Wheel Tripping Point Screw</td>
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<tr>
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<td>13586</td>
<td>Clamping Arm Hinge Block Pin Set Screw, for 18840</td>
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<td>196E</td>
<td>13590</td>
<td>Feed Wheel Driving Lever Pitman Cap Screw, for 24986</td>
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<td>Tension (side of arm) Releaser Set Screw, for 22529</td>
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<td>13582</td>
<td>Thread and Cord Cutter Actuating Slide Ratchet Pawl Disengaging Spring Screw</td>
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<td>Barring Ratchet Tripping Pawl Adjusting Screw, for 23946</td>
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<td>Feed Wheel Tripping Lever Point Screw</td>
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<td>13599</td>
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<td>13594</td>
<td>Cord Rotating Sector Catch Connection Collar Set Screw, for 22757</td>
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<td>219F</td>
<td>13594</td>
<td>Knife Grinder Knife Holder Slide Adjustment Screw, for 39988</td>
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<tr>
<td>219F</td>
<td>13594</td>
<td>Thread and Cord (upper) Cutting Blade Screw, for 39926 and 39983</td>
</tr>
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**NUMERICAL LIST OF PARTS**

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
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<tbody>
<tr>
<td>220D</td>
<td>13590</td>
<td>Feed Wheel Tripping Point Screw, for 39972</td>
</tr>
<tr>
<td>223D</td>
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<td>Clamp Arm Lever Regulator Cap Screw</td>
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<tr>
<td>226J</td>
<td>17981</td>
<td>Oscillating Shaft Crank Slide Block Cap Screw, for 18171</td>
</tr>
<tr>
<td>226F</td>
<td>13587</td>
<td>Thread (lower) Cutting Blade Screw Plate Screw</td>
</tr>
<tr>
<td>226D</td>
<td>13593</td>
<td>Clamp Lift Arm Connection Roller Cap Screw, for 1801</td>
</tr>
<tr>
<td>226D</td>
<td>17982</td>
<td>Knife Bar Driving Lever (intermediate) Roller Cap Screw, for 1801</td>
</tr>
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**NUMERICAL LIST OF PARTS**

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### Numerical List of Parts

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**Numerical List of Parts**

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<td>Spool Wire, for small spools</td>
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<td>Thread Unwinder Spool Rest Rod, for 22558</td>
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<td>Bed Frame Cushion (felt), for 22620</td>
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<td>Belt Idler Belt Guide With 3610, for 22632</td>
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<td>16235</td>
<td>Belt Idler Pulley Bracket with three 350, for 225328</td>
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<td>Belt Idler Pulley Bracket Hanger with three 350 and three wood screws 1 in., No. 12, for 226328</td>
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<td>16235</td>
<td>Belt Idler Pulley Bracket with 654AL and 203100, for 226378</td>
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<td>16235</td>
<td>Belt Idler Pulley Washer (rawhide), for 226328</td>
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<td>16235</td>
<td>Nos. 22835 to 22835, for 22835</td>
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<td>16235</td>
<td>Belt Idler complete, Nos. 103910, 228354, two each 228351, 228351, 228351, 228356, 228423, four 228527 and Form 1127, also for 228354</td>
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<tr>
<td>22845</td>
<td>16235</td>
<td>Clamp Liftin&lt;wbr&gt;g Chain Guide Pulley Bracket, for 226350</td>
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NUMERICAL LIST OF PARTS

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<tr>
<th>No.</th>
<th>Plate</th>
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<tr>
<td>249529</td>
<td>13592</td>
<td>Thread and Cord Gutter Actuating Slide Hatchet</td>
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<td>Thread and Cord Gutter Actuating Slide Wheel</td>
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<td>Pulley (loose) with 200584D, for 249540</td>
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<td>249540</td>
<td>17931</td>
<td>&quot; Bushing, for 249540</td>
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<td>249541</td>
<td>17931</td>
<td>Pulley (loose), ball bearing, complete, Nos. 249536, 249539 and 249542</td>
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<td>17931</td>
<td>Pulley (tight) Counterbalance, for 249543</td>
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<td>17931</td>
<td>Stop Cam Spring Cover with 249541, two each 9780 and 249542</td>
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<td>249544</td>
<td>13591</td>
<td>Knife Bar Stop</td>
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<td>249545</td>
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<td>&quot; Retainer Plate</td>
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<td>Shuttle Bobbin Case Position Plate, for 249549</td>
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<td>Feed Wheel Clutch, Roller Carrier</td>
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<td>&quot; Oiling Felt</td>
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<td>Feed Wheel Driving Lever, Nos. 249556 to 249559, for 249560</td>
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<td>249555</td>
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<td>Feed Wheel Clutch Disc, for 249562</td>
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<td>13590</td>
<td>&quot; Locking Plate with 350415C</td>
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<td>&quot; Retaining Clutch</td>
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<td>Feed Wheel Clutch (positive) complete, for machines equipped with spring clutch, Nos. 250, 21784A, 249556 to 249558, 249559, 249561, 249562, 249560 and Form 2441W</td>
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<td>Feed Wheel Driving Lever Pitman with 24243, 50066C and two 1965E, for 249560</td>
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<td>Feed Wheel Clutch Dtc 249555 with 249560, two each 18N, 20187, 255096 and 255097, for 249560</td>
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<td>13591</td>
<td>&quot; Spring</td>
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<td>Wrench, for 350415</td>
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<td>Thread (lower) Pull-off Finger</td>
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<td>Shuttle Race, for 249925, Nos. 249926 to 249928, for 249929</td>
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<td>18500</td>
<td>Shuttle Race Plate</td>
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<td>18500</td>
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</tr>
</tbody>
</table>

SINGER NEEDLES should be used in SINGER Machines.
These Needles and the Containers are marked with the Company's Trade Mark SIMANCO, an 1

Needles in Containers marked "FOR SINGER MACHINES" are NOT SINGER made needles.