

June 28, 1951

Department #54

HISTORICAL COPY
DO NOT REMOVE

FOR AGENTS ONLY
List of Parts Complete

for

Machine No. 109-621

ALS:LR

June 28, 1951
Department #54

List of Parts Complete
for
Machine No. 109-621

No.	Name
133116	Arm, upper and lower (solid) with 948E, 15404, 133126 and two 15405
57202	Arm Oil Tube for oiling 64267
56003	" " " with 52045, for oiling 133027
11119	" " " " " " " 133101
52045	" " " Packing (braided cotton)
127905	" Rock Shaft
127906	" " " 127905 with 64253, 64254 and 127772
42365	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
446 AL	" " " " " Set Screw
64388	" " " " (intermediate)
423 AL	" " " " " Set Screw
52045	" " " " Oil Pad (cotton)
64253	" " " Collar with two 624AL
624 AL	" " " " Set Screw
64254	" " " Crank (back) with four 1149AL
1149 AL	" " " " " Set Screw
127772	" " " " (front) with 448AL
127838	" " " " " Pin
448 AL	" " " " " Set Screw

54105	Arm Rock Shaft Flanged Bushing
52045	" " " " " Oil Pad (cotton)
453 AL	" " " " " Set Screw
18154	" " " Front Bearing Oil Pad (felt)
133252	" Rotary Shaft with 51015C and 57824
133253	" " " 133252 with 64388 and 127783
57781	" " " Bushing with 49093 and 64805
133120	" " " " (front)
51321 C	" " " " " Set Screw
49093	" " " " Oil Pad (braided cotton)
	long
64805	Arm Rotary Shaft Bushing Oil Pad (braided cotton)
	short
832 G	Arm Rotary Shaft Bushing Set Screw
54450	" " " Collar with two 1258AL
1258 AL	" " " " Set Screw
61441	" " " Flanged Bushing with 49093 and 64805
49093	" " " " " Oil Pad (braided
	cotton) long
64805	Arm Rotary Shaft Flanged Bushing Oil Pad (braided
	cotton) short
159 F	Arm Rotary Shaft Flanged Bushing Screw
127885	" " " Oil Tube with 64508
64508	" " " " " Oil Pad (braided cotton)
144 D	" " " Screw
4288	" Side Cover
190 J	" " " Screw (when Presser Bar Lifting Lever
	Extension is used)
51224 W	Arm Side Cover Thumb Screw (when Presser Bar Lifting
	Lever Extension is not used)
64259	Balance Wheel with two 51283AL
51283 AL	" " Set Screw
127886	Cloth Plate with three 57404

57404	Cloth Plate Oil Tube
57344	" " Slide
57345	Cloth Plate Slide complete, Nos. 57344, two 52683 and four 725J
52683	Cloth Plate Slide Spring
57334	" " " " Bracket
193 E	" " " " " Screw
725 J	" " " " " Screw
127887	Cloth Plate complete for general work, Nos. 57345, 127886, two 57334 and four 193E
898 F	Cloth Plate Screw (large)
1011 F	" " " (small)
127882	" " Support Bracket with 29627, 50524C, 51250C and two 1520E
51250 C	Cloth Plate Support Bracket Adjusting Screw (bottom)
50524 C	" " " " " " (top)
1520 E	" " " " " " Nut
29627	" " " " " Dowel Pin
146 E	" " " " " Screw
64267	Crank Connecting Rod with two each 896AL and 1057AL
64366	" " " 64267 with 50069C
50069 C	" " " Ball Screw Stud (upper)
1516 E	" " " " " " " Nut
64268	" " " " " " " "
	Washer
896 AL	Crank Connecting Rod Cap (lower) Screw
1057 AL	" " " " (upper) Screw
57298	" " " Oil Case with 57290, 57291 and four each 185E and 448AL

57290	Crank Connecting Rod Oil Case Cap
57291	" " " " " " Packing (felt)
185 E	" " " " " " Screw
448 AL	" " " " " " Set Screw
57223	Face Plate for 1 9/16 in. to 2 15/16 in. gauges
61226	" " " 3 in. to 3 1/2 in. gauges
46111	" " Pin
51224 W	" " Thumb Screw
61018	Feed Bar with two 624AL
61459	" " 61018 with 127744
57225	" " Hinge Pin
624 AL	" " " " Set Screw
61450	" Dog, 17 teeth (13 teeth to the inch) for 61453
61457	" " 17 teeth (13 teeth to the inch) for 61458
127576	" " 17 teeth (13 teeth to the inch) for 127577
57293	" " Packing, .005 in. thick
57294	" " Packing, .012 in. thick
57321	" " " .021 in. thick
1255 C	" " Screw
*57227	" Eccentric
*61020	" " Body
51061 AL	" " " Set Screw
217 E	" " Set Screw
7071	" " " " Washer
57228	Feed Eccentric (adjustable) complete, Nos. 217E, 7071, 50653C, 57227, 61020 and two 51061C
130324	Feed Eccentric Connection with 127851 and 130328
130325	" " " 130324 with 57228 and 127788
130328	" " " Oil Cup
127851	" " " " " Oil Pad (braided cotton)

127744	Feed Lifting Connection
127730	" " Eccentric with 457AL
457 AL	" " " Set Screw
50653 C	" Regulating Screw
127509	" Rocking Frame with four 624AL
127788	" " " Bar
624 AL	" " " " Set Screw
57234	" " " Hinge Pin
57235	" " " " " Bushing
449 AL	" " " " " " Set Screw
624 AL	" " " " " Set Screw
127950	Looper
127564	" Carrier with six 50379F
61474	" " Packing
	Note: No. 61474 is furnished in thicknesses of .030 in., .046 in., .075 in., .085 in., .090 in., and .120 in. When ordering, state thickness required.
127746	Looper Carrier Rock Shaft with 177C
61481	" " " " 127746 with 61361
127790	" " " " Connection with two each 171AL, 1057AL and 1485AL
133131	Looper Carrier Rock Shaft Connection 127790 with 133130
133130	" " " " " Ball Stud
177 C	" " " " " " " Set Screw
171 AL	" " " " " Cap (lower) Screw
1485 AL	" " " " " " (upper) Screw
	(right end)
1057 AL	Looper Carrier Rock Shaft Connection Cap (upper) Screw (left end)
61361	Looper Carrier Rock Shaft Hinge Pin (eccentric)

61031	Looper Carrier Rock Shaft Hinge Pin Bushing
1299 AL	" " " " " " " " Set Screw
61189	" " " " " " " Handle
133122	Looper Carrier Rock Shaft Hinge Pin Handle complete, Nos. 1094F, 61189, 61190 and 133124
61190	Looper Carrier Rock Shaft Hinge Pin Handle Body with 1299AL and two 453AL
1299 AL	Looper Carrier Rock Shaft Hinge Pin Handle Body Position Screw
453 AL	Looper Carrier Rock Shaft Hinge Pin Handle Body Set Screw
453 AL	Looper Carrier Rock Shaft Hinge Pin Handle Set Screw
133123	" " " " " " " Lock Stud (Hollow)
133124	" " " " " " " " Plate
1094 F	" " " " " " " " " "
	Screw
133125	Looper Carrier Rock Shaft Hinge Pin Lock Stud Spring
717 C	" " " " " " " Position Screw
1650 E	" " " " " " " " " Nut
51279 C	" " " Screw
1698 E	" " " Nut
127597	" Driving Shaft with two 61039
127783	" " " 127597 with 127730
133201	" " " Bracket
133203	" " " " Oil Retaining Plug
948 E	" " " " Screw
133202	" " " Bushing
51322 C	" " " " Set Screw
133128	" " " Hole Plug
46200	" " " Oil Pad (felt) for oiling 127597
57240	" " " " " " " " " 61361

and 127597

2117	Looper Driving Shaft Pin
61039	" " " Plug
51015 AL	" " " Set Screw
61279	" Protector Stud
453 AL	" " " Set Screw
50379 F	" Set Screw
57244	Needle Bar (hollow)
61448	" " 57244 with 61449, for 1 9/16 in. to 2 13/16 in. gauges
133107	Needle Bar 57244 with 133108 for 2 7/8 in. to 3 1/2 in.
38456	" " Bushing (lower)
1133 E	" " " " Set Screw
61042	" " " (upper)
1133 E	" " " " Set Screw
133101	" " Connecting Link
133114	" " " " 133101 with 57940 and 133111 (no support)
57940	Needle Bar Connecting Link Hinge Stud
1520 E	" " " " " " Nut
133111	" " " Stud with 50379F and two 187E, for 1 9/16 in. to 2 15/16 in. gauges
133112	Needle Bar Connecting Stud with 50379F and two 187E, for 3 in. to 3 1/2 in. gauges
187 E	Needle Bar Connecting Stud Clamping Screw
61449	" Clamp with six 50014F, for 61448
133108	" " " " 735AL, for 133107
57449	" " Guide for 3 in. to 3 1/4 in. gauges
57450	" " " Bracket (left) for 3 in. to 3 1/2 in. gauges
161 D	Needle Clamp Guide Bracket (left) Screw

57379	Needle Clamp Guide Bracket Holder for 3 in. to 3 1/2 in. gauges
1193 D	Needle Clamp Guide Bracket Holder Screw
914 F	" " " Screw
127954	" " (lower) Support
127955	" " (upper) Support
51278 J	" " Support Clamping Screw
1654 E	" " " " " Nut
9525	" " " " " Washer
127956	Needle Clamp Support (adjustable) complete for 3 in. to 3 1/2 in. gauge, Nos. 1654E, 9525, 51278J, 127954 and 127955
220 J	Needle Clamp Support Screw
57320	" Guard with 50239F
57351	" " Bar
57943	" " " Bracket (left) with 440AL
177 C	" " " " " Screw
57944	" " " " (right) with 440AL
177 C	" " " " " Screw
57354	" " " " Holder
29627	" " " " " Dowel Pin
50154 D	" " " " " Screw
440 AL	" " " Set Screw
50239 F	" " Set Screw
50014 F	" Set Screw for 61449
735 AL	" " " " 127610
57255	Presser Bar
61046	" " Bushing (lower)
1133 F	" " " " Set Screw
38456	" " " (upper)

1133 E	Presser Bar Bushing (upper) Set Screw
127836	" " Guide
61049	" " " Connecting Stud with 453AL
453 AL	" " " " " Set Screw
57257	" " Lifter for 1 9/16 in. to 2 15/16 in. gauges
57383	Presser Bar Lifter for 3 in. to 3 1/2 in. gauges
57258	" " " Hinge Pin
447 AL	" " " " " Set Screw
1872	" " " Roller and Stud
194 D	" " " Stop Screw
61047	" " Lifting Bracket with 460AL and 1872
127839	" " " Lever with 193F, for 1 9/16 in. to 2 15/16 in. gauges
127840	Presser Bar Lifting Lever for 3 in. to 3 1/2 in. gauges
61075	Presser Bar Lifting Lever Connecting Stud
460 AL	" " " " " " Set Screw
61167	" " " " Extension for 127840
162 J	" " " " " Screw
802 D	" " " " Hinge Screw
57978	" " " " Spring
38467	" " Spring (flat)
38468	" " " Stud
57443	" Foot (solid)
18280	" " Hinge Pin
442 C	" " " " Set Screw
61451	" " Plate
61301	" " Shank with 442C
35250	" " Spring
61452	Presser Foot (spring hinged) complete, Nos. 18280, 35250, 61301 and 61451

190 J	Presser Foot Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " " Lock Nut
133097	Slack Thread (upper) Controller Body
127961	" " " " Spring
127739	" " " " Collar
211 J	" " " " " Screw
133098	Slack Thread (upper) Controller complete, Nos. 211J, 127739, 133097 and 127961
211 J	Slack Thread (Upper) Controller Screw
127967	" " Regulator
127758	" " " Holder with 624AL
61281	" " " Crank with 187E and 1963
187 E	" " " " Clamping Screw
1963	" " " " Roller and Stud
624 AL	" " " Set Screw
2102	Tension (under thread) Disc
51570 C	" " " Regulating Thumb Nut
50326 C	" " " Screw Stud
59539	" " " " " 50326C with 51570C
59534	" " " Spring
59537	" " " " Bushing (large)
59538	" " " " (small)
131896	" " " Thread Guide
2102	" (Upper thread) Disc
51570 C	" " " Regulating Thumb Nut
50326 C	" " " Screw Stud
59539	" " " " " 50326C with 51570C
59535	" " " Spring

59537	Tension (upper thread) Spring Bushing (large)
59538	" " " " " (small)
131696	" " " Thread Guide
127975	" Plate with 439D
439 D	" " Position Stud
57265	" " Spring
665 E	" " " Screw
32572	" Releasing Disc
57266	" " Lever
57267	" " " Connection
61164	" " " " for 61167
1094 F	" " " " Screw for 61167
193 F	" " " " Set Screw
788 D	" " " Hinge Screw
127977	" " Pin (large)
133066	" " " (small)
127982	" " Plate
691 F	" " " Screw
127810	Thread (under) Eyelet (back) with 127812
691 F	" " " " Screw
127812	" " " " Thread Guide
127984	" " " (front)
127986	" " " " Post
127987	" " " " " 127986 with 203J
	and 127984
448 AL	Thread (under) Eyelet (front) Post Set Screw (left)
430 C	" " " " " " " (right)
203 J	" " " " Screw
61103	" " Protector
397 F	" " " Screw
127989	" " Take-up

190 E	Thread (under) Take-up Screw
127990	" " " Driving Crank with 1454E
1454 E	" " " " " Clamping Screw
1131 C	" " " " " Hinge Screw
1520 E	" " " " " " " Nut
127991	" " " Eccentric with two 446AL
127992	" " " " Connection with 50240E, 127851, 127994, 127995 and two 127848
127993	Thread (under) Take-up Eccentric Connection 127992 with 127991
127848	Thread (under) Take-up Eccentric Connection Oil Cup
127994	" " " " " " " Oil Pad (back) braided cotton
127851	Thread (under) Take-up Eccentric Connection Oil Cup Oil Pad (front) braided cotton
50240 E	Thread (under) Take-up Eccentric Connection Oil Cup Oil Plug Screw
127995	Thread (under) Take-up Eccentric Connection Oil Cup Oil Plug Screw Washer (leather)
446 AL	Thread (under) Take-up Eccentric Set Screw
127996	" " " Eyelet (left)
203 E	" " " " " Set Screw
127997	" " " " (right)
203 E	" " " " " Set Screw
127998	" " " Packing (.015 in. thick)
127999	" " " " (.025 in. thick)
128000	" " " " (.060 in. thick)
133001	" " " Shaft
133002	" " " " Bracket with two 203E
133003	Thread (under) Take-up Shaft Bracket complete, Nos. 127990, 133001, 133002 and 133004

575 E	Thread (under) Take-up Shaft Bracket Screw (left)
129 E	" " " " " " (right)
133004	" " " " Collar with two 460AL
460 AL	" " " " " Screw
133009	" (upper) Eyelet-(back)
	Note: No. 133009 is only furnished when Thread Nipper is required.
127775	Thread (upper) Eyelet (back) Hole Plug
178 C	" " " " Set Screw
133015	" " " (front)
	Note: No. 133015 is only furnished when Thread Nipper is not required.
203 J	Thread (upper) Eyelet (front) Screw
133017	" " Nipper Body
131039	" " " " Hole Plug
50554 C	" " " " Set Screw
68130	" " " Disc (inside)
68131	" " " " " Washer (fiber)
133018	" " " " (outside)
1698 C	" " " " " Nut
34099	" " " " " " Washer
68133	" " " Roller
68134	" " " " Hinge Pin
133021	" " " Spacing Collar
133023	" " " Stud
133024	Thread (upper) Nipper Stud complete, Nos. 68133, 68134 and 133023
13218	Thread (upper) Nipper Stud Spring
133027	Thread (upper) Nipper complete, Nos. 1698C, 13218, 34099, 68130, 68131, 133017, 133021, 133024 and three 133018

133029	Thread (upper) Nipper Thread Guide
207 J	" " " " " Screw
133030	" " Oil Cup
133031	" " " " 133030 with 133032
133032	" " " " Oil Pad (felt)
50004 W	" " " " Screw
133037	" " Take-up
50379 F	" " " " Set Screw
61453	Throat Plate for 61450
61458	" " " 61457
127577	" " " 127576
691 F	" " Screw
*15404	Trade Mark
15405	" " Rivet
133132	Wrench for 133130