LIST OF PARTS

MACHINE No. 99w120

THE SINGER MANUFACTURING COMPANY
INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Stubs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A. Hardened, Polished, Nickel Plated and Buffed.
B. Polished, Nickel Plated and Buffed.
C. Hardened only.
D. Polished only.
E. Soft, not polished.
F. Hardened and Polished.
G. Blued.
H. Nickel Plated only.
I. Merized.
J. Black Oxide.
K. Hardened and Black Oxide.
L. Blade Nickel only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:
201001 to 201000 and 321001 to 321009 are Screw Numbers,
201001 to 201000 and 321001 to 321009 are Nut Numbers,
201101 to 202000 and 351001 to 352000 are Roller Numbers,
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

MACHINE No. 99W120

Automatic Eyelet End buttonhole machine, for 1 1/8 or 1 1/4 in. Taper Bar buttonholes in Raincoats, Bath Robes, etc. Has improved thread and cord trimming device and Thread Pull-off. Cuts the hole AFTER stitching.

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**PARTS FOR MACHINE No. 99120**

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Lock Nut

232131 16413  Feed Wheel Friction Ring Adjusting Screw Washer (2)

250059 16408  Feed Wheel Friction Ring Bracket
200070C 16408 " " " Screw (2)
250060 16413 " " " Section (long)
250061 16413 " " " (short)
232135 16413 " " " Ring
250045 16413 " " " Gob (5)
250046 16413 " " " Screw (6)
250062 16413 " " " Screw Stud
250415 16449  Finger Starting Lever with 250435 and 250436
250419 16449  Finger Starting Lever Hinge Block
3500800 16449 " " " Hinge Screw
250420 16409  Finger Starting Lever (Intermediate)
250080 16408 " " " Bracket with 2006 and 991C
2088 16408  Finger Starting Lever (Intermediate)
Bracket Pinch Screw
1586 16408  Finger Starting Lever (Intermediate)
Bracket Screw
728 16408  Finger Starting Lever (Intermediate)
Hinge Screw
645F 16408  Finger Starting Lever (Intermediate)
Operating Stud
251292 16409  Finger Starting Lever (Intermediate)
Operating Stud Collar with 646F
2273 16409  Finger Starting Lever (Intermediate)
Operating Stud Collar Position Pin
2000970 16429  Finger Starting Lever Screw
224006 16429 " " " Washer
231510 16429 " " " Spring
250435 16429 " " " Stud (back)
250436 16429 " " " (front)
225539 16414  Intermittent Feed Driving Wheel with two 465C

No.   | Plate  | Name                                                  |
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250619 16414  Intermittent Feed Driving Wheel Driving Stud
230461 16414  Intermittent Feed Driving Wheel Position Pin
465C 16414  Intermittent Feed Driving Wheel Set Screw
232502 16414  Intermittent Feed Driving Wheel Shaft Gear
465C 16414  Intermittent Feed Driving Wheel Shaft Gear Position Pin
250015 16422  Loop Retainer (left)
250080 16422 " " " Carrier
250080 16422 " " " (right)
232502 16422 " " " Carrier
250062 16422 " " " Adjusting Block (2)
250062 16422 " " " Cam with 447C
40025 16402  " " " Position Pin
447C 16402  " " " Set Screw
250062 16422 " " " Carrier Link (2)
2501410 16422 " " " Screw (4)
232502 16422 " " " Shaft
250062 16422 " " " Collar
759 16422 " " " Set Screw
250062 16422 " " " Driving Bar
210179C 16422 " " " Adjusting Nut (3)
250062 16422 " " " " Washer (2)
20179C 16422  Loop Retainer Driving Bar Lock Nut
3500800H 16422 " " " Screw (2)
250041 16422 " " " Washer (2)
250074 16422 " " Shim (.005 in.thick)
250049 16422 " " " (.010 in.thick)
250410 16422 " " " (.020 in.thick)
250057 16422 " " " (.030 in.thick)
250610 16432  " " " Slide with 201943
250076 16432  " " " Gob (lower) (2)
250077 16432  " " " (upper) (2)
250062 16432 " " " Screw (6)
40025 16402  " " " Guide Extension
250078 16432  " " " Position Pin
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PARTS FOR MACHINE No. 99-120

No. Plate Name
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253532 16415 Looper Thread Tension Releaser Lever Rod
253535 16415 " Collar with 237F (2)
237F 16415 Looper Thread Tension Releaser Lever Rod Collar Set Screw
251170 16415 Looper Thread Tension Releaser Lever Rod Spring
1550J 16415 Looper Thread Tension Releaser Nut
7071 16415 " " " Washer
253533 16368 " " Operating Cam Block with 219F
219F 16365 Looper Thread Tension Releaser Operating Cam Block Set Screw
253533 16415 Looper Thread Tension Releaser Operating Lever with 237F
237F 16415 Looper Thread Tension Releaser Operating Lever Set Screw
232511 16442 Looper Thread Tension Spring 1043C 16424 " Stud
171E 16424 " " " Set Screw
15600 16424 " " Thumb Nut
232511 16426 " Tube (brass)
23182 16426 " Bracket (2)
1606 16426 " " Screw (2)
30012 16408 Lower Cord Tension Disc (2)
232511 16406 " Spring 637C 16426 " Stud
15600 16426 " Thumb Nut
232516 16426 " Tube (brass)
254071 16426 " " (vertical)
250451 16426 " " Bracket
2170 16426 " " Screw
250105 16348 Needle Bar Driving Crank with 200394C and two 200392C
40925 16348 Needle Bar Driving Crank Position Pin
200394C 16348 " Set Screw
256183 16416 " Driving Bar with 620C 22177 16416 " " Bushing
22177 16416 " " Collar with 20008K
300098E 16416 " " Pinch Screw
232176 16348 " Link
232709 16348 " " " Hinge Stud with 222598
222598 16348 Needle Driving Bar Link Hinge Stud Oil Packing (wick)
200392C 16348 Needle Driving Bar Link Hinge Stud Set Screw
25910R 16348 Needle Driving Bar Swivel with 248821
248821 16348 " " " Oil Packing (wick)
256067 16422 Needle Guard 220C 16422 " " Screw
220C 16422 " " " (support end)
26266 16416 " Holder with 905F 201412D 16416 " " Gauge Plate Adjusting Screw
250112 16416 " " " Block
201670C 16416 " " " " Adjusting Nut
201670C 16416 " " " " Lock Nut
256066 16416 Needle Holder Gauge Plate Block Dashing 181D 16416 " " Screw (3)
200116F 16416 Needle Holder Gauge Plate Screw (2)
256359 16416 " " " Body
256360 16416 " " " Center Plate
356579D 16416 Needle Holder Gauge Plate Clamping Screw 1550J 16416 " " Nut
256961 16416 Needle Holder Gauge Plate Shim 256064 16416 " " Side Plate (left)
250062 16416 Needle Holder Gauge Plate Side Plate (right)
256063 16416 Needle Holder Gauge Plate (for narrow height) complete, Nos. 256059, 256060, 256062, 256064, two each 1550J, 256061 and 356579D
209E 16416 Needle Holder Screw (2)
251011 16416 " " Slide
256069 16416 " " " Lever with 256069 and 256161
356165C 16416 Needle Holder 31/4" Lever Hinge Screw
256101 16416 " " " Roller
256093 16416 " " " Stud
256203 16416 " " " Screw
356418E 16416 " " " Washer
256007 16416 " " " Stud
620C 16416 " " " Set Screw
258117 16416 Rotating Gear with 735E
250118 16416 " " Key
735E 16416 " " " Set Screw
990F 16416 " " Thread End Removing Finger
253594 16418 " " " Bracket
253595 16418 " " " " 253595
219E 16418 Needle Thread End Removing Finger Bracket Screw

PARTS FOR MACHINE No. 99-120
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**PARTS FOR MACHINE No. 99+120**

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**with 201429C**

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**and two 453C**

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PARTS FOR MACHINE No. 99-120

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| 209F | 16409 | Starting and Retaining Latch Crank Set |
| 255157 | 16409 | Starting and Retaining Latch Spring       |
| 201160E | 16409 | &quot; &quot; &quot; &quot; &quot; Screw Eye (2)                   |
| 255159 | 16405 | Starting and Retaining Latch Tripping Block |
| 255404 | 16405 | Starting and Retaining Latch Tripping Block Pin |
| 1650 | 16405 | Starting and Retaining Latch Tripping Block Screw |
| 255139 | 16409 | Starting Bell Crank with 201160E          |
| 350291C | 16409 | &quot; &quot; &quot; &quot; Hinge Screw                       |
| 250202 | 16408 | &quot; &quot; &quot; &quot; Rod                              |
| 250203 | 16408 | &quot; &quot; &quot; &quot; Block with 205F                   |
| 2275 | 16409 | &quot; &quot; &quot; &quot; Position Pin                      |
| 209E | 16409 | &quot; &quot; &quot; &quot; Set Screw                        |
| 40043 | 16409 | &quot; &quot; &quot; &quot; Collar with 209C (Z)              |
| 209C | 16409 | &quot; &quot; &quot; &quot; Set Screw                        |
| 250404 | 16409 | &quot; &quot; &quot; &quot; Lock                              |
| 940D | 16408 | &quot; &quot; &quot; &quot; Hinge Screw                      |</p>
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Note: No. 256213 is furnished with this machine unless another Stitch Regulating Gear is specified on order.

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Parts for Machine No. 99-120

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253647 16416 Thread and Cord Cutting Blade (movable)
253773 16416 " " " " " (stationary)
1708 16416 " " " " " Screw
250444 16416 " " " " " Washer
253648 16418 Thread and Cord Cutting Blade Bracket with 232348
253693 16419 Thread and Cord Cutting Blade Bracket Adjusting Plate
1900 16419 Thread and Cord Cutting Blade Bracket Adjusting Plate Screw
7071 16419 Thread and Cord Cutting Blade Bracket Adjusting Plate Screw Washer
350267E 16418 Thread and Cord Cutting Blade Bracket Screw
200636 16418 Thread and Cord Cutting Blade Bracket Screw Washer
253774 16417 Thread and Cord Cutting Blade Cam Plate
253651 16417 " " " " " Bracket
*1610 16417 Thread and Cord Cutting Blade Cam Plate Bracket Screw
25335 16417 Thread and Cord Cutting Blade Cam Plate Screw (2)
253775 16418 Thread and Cord Cutting Blade Guard
350268E 16418 " " " Inner Screw
250583 16418 " " " Spring
253654 16419 " " " " " Driving Lever with
3630 and 351068
253655 16419 Thread and Cord Cutting Driving Lever Bracket
1359 16419 Thread and Cord Cutting Driving Lever Bracket Screw (2)
*353656 ----- Thread and Cord Cutting Driving Lever Cam Groove Protector (inside)
*353657 ----- Thread and Cord Cutting Driving Lever Cam Groove Protector (outside)
253658 16426 Thread and Cord Cutting Driving Lever Cam Groove Protector Position Pin
1454E 16426 Thread and Cord Cutting Driving Lever Cam Groove Protector Screw
253659 16419 Thread and Cord Cutting Driving Lever Hinge Stud
201873 16419 Thread and Cord Cutting Driving Lever Roller
351068 16419 Thread and Cord Cutting Driving Lever Roller 191873 with 15307, 201144E, and 350442C
250144E 16419 Thread and Cord Cutting Driving Lever Roller Cap Screw

No. Plate Name
350442C 16419 Thread and Cord Cutting Driving Lever Roller Screw Stud
15307 16419 Thread and Cord Cutting Driving Lever Roller Screw Stud Nut
3630 16419 Thread and Cord Cutting Driving Lever Set Screw
253660 16419 Thread and Cord Cutting Lever with 19011, 7071 and 253663
250577 16419 Thread and Cord Cutting Lever Bracket
381E 16419 " " " " " Screw
(4)
201460H 16419 Thread and Cord Cutting Lever Cap Screw
253661 16419 " " " " " Connection
#39444 ------ " " " " " End Bearing (lower)
28446 16419 Thread and Cord Cutting Lever Connection End Bearing 39444 with 42524, 56016C and two 1758
56016C 16419 Thread and Cord Cutting Lever Connection End Bearing (lower) Ball Screw Stud
1630E 16419 Thread and Cord Cutting Lever Connection End Bearing (lower) Ball Screw Stud Nut
*42435 ------ Thread and Cord Cutting Lever Connection End Bearing (lower) Cap
1758 16419 Thread and Cord Cutting Lever Connection End Bearing (lower) Cap Screw
1758C 16419 Thread and Cord Cutting Lever Connection End Bearing (lower) Check Nut
#39443 ------ Thread and Cord Cutting Lever Connection End Bearing (upper)
250562 16419 Thread and Cord Cutting Lever Connection End Bearing 39443 with 777C, 42525 and two 1758
777C 16419 Thread and Cord Cutting Lever Connection End Bearing (upper) Ball Screw
15307 16419 Thread and Cord Cutting Lever Connection End Bearing (upper) Ball Screw Nut
*353675 ------ Thread and Cord Cutting Lever Connection End Bearing (upper) Cap
1758E 16419 Thread and Cord Cutting Lever Connection End Bearing (upper) Cap Screw
1630C 16419 Thread and Cord Cutting Lever Connection End Bearing (upper) Check Nut
254063 16422 Thread Plate
250447 16422 " " Adjusting Block
1760 16422 " " Screw
250566 16422 " " " Washer
*2566033 16414 Vertical Shaft with two each 204648 and 250699
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PARTS FOR MACHINE No. 99x120

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### ACCESSORIES

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<td>1604</td>
<td>Buttonhole Cutting Block (steel), 1-1/8 in. (taper bar)</td>
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<td>Buttonhole Cutting Knife (.126 x .180 eye)</td>
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<td>250212</td>
<td>1614</td>
<td>Stitch Regulating Gear, 28 teeth</td>
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<td>142 x 5</td>
<td>1616</td>
<td>Needles, six, size 17</td>
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<td>Bed Cushion (leather) (back)</td>
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<td>Machine Rest (high) with 222082 and two wood screws 1 in., No. 12</td>
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<td>Machine Rest Cushion (leather)</td>
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<td>Oiler (copper plated) with 120047</td>
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<td>&quot; &quot; Spout (0-1/2 in. long)</td>
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<td>Screw Driver (5 in. blade) (machine, large)</td>
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Wood Screw 1-1/4 in., No. 12 (4)

### THREAD UNWINDER

#### FOR THREE SPOOLS

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<td>&quot; &quot; Arm with 217E and 250377</td>
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DRIVING EQUIPMENT

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<td>16391</td>
<td>Belt (gilt edge) size 3/8 in.diam., length 57 in., with 25030</td>
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<td>16395</td>
<td>Belt (gilt edge) size 3/8 in.diam., length 120 in., with two 25030</td>
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<td>16388</td>
<td>Belt (gilt edge) size 3/8 in.diam., length 135 in., with two 25030</td>
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<td>Belt Guard, for Bridgeport Old Style Power Table (through) and Singer Universal Power Table (through), with two wood screws 3/4 in., No. 10</td>
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<td>Belt Guard, for E'Port Old Style Power Table (through) with two wood screws 3/4 in., No. 10</td>
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<td>Belt Hook</td>
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ACCESSORIES

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<td>226623</td>
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<td>Machine Driving Pulley Clutch</td>
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<td>214179</td>
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<td>Driving Attachment and Idler complete, Nos. 228697 and 228698</td>
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<td>Front Flank Extension (back) with two wood screws 1-1/2 in., No. 10 (for flat table)</td>
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<td>Front Flank Extension (back) with four wood screws 1-1/2 in., No. 10, for Singer Universal Safety Power Table (flat)</td>
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ACCESSORIES

No. Plate Name

228699 16398 Driving Equipment complete, for Old Style or Singer Universal Power Table (flat), Nos. 27068, 228679, 228696, 228628, 228631, 2284342, 2284344 and blue print template

228605 16391 Driving Equipment complete, for Individual Motor Table, Nos. 228692 to 228699

228609 16399 Driving Equipment complete, for Bridgeport Old Style Power Table (tough) or Singer Universal Power Table (tough) Nos. 27068, 228679, 228696, 228601, 228628, 228631, 2284344 and blue print template

228611 16390 Driving Equipment complete, for F'port Old Style Power Table (tough), Nos. 27068, 228679, 228696, 228610, 228628, 228631, 2284344 and blue print template

228612 16392 Driving Equipment complete, for Power Table (flat) with Electric Transmitter Motor, Nos. 228627 to 228629, 2284342, 2284344 and blue print template

228613 16393 Driving Equipment complete, for F'port Power Table (tough) with Electric Transmitter Motor, Nos. 228610, 228627 to 228629, 2284344 and blue print template

228645 16395 Driving Equipment complete, for Singer Universal Safety Power Table (flat) Nos. 126715, 126670, 126690, 228627, 228628, 228630, 2284349 and blue print template

228646 16396 Driving Equipment complete, for Singer Universal Safety Power Table (tough) Nos. 126715, 126670, 126690, 228627, 228628, 228630, 2284350 and blue print template

BUTTONHOLE

CUTTING BLOCKS

254151 16404 Buttonhole Cutting Block (steel), 1-1/8 in. (taper bar)

254152 16404 Buttonhole Cutting Block (steel), 1-1/4 in. (taper bar)

PATTERN WHEELS

No. Plate Name

254164 16425 Pattern Wheel, for 1-1/3 in. Taper Bar (large eye) Buttonhole, .025 in. cutting space, bar adjustable from 1/8 to 3/8 in., complete, Nos. 254162, 254163, two each 2035, 253572 and three 3910

254166 16425 Pattern Wheel, for 1-1/4 in. Taper Bar (large eye) Buttonhole, .025 in. cutting space, bar adjustable from 1/8 to 1/4 in., complete, Nos. 254162, 254165, two each 2035, 253572 and three 3910

254163 16425 Pattern Wheel, for 1-1/8 in. Taper Bar (large eye) Buttonhole, .025 in. cutting space, bar adjustable from 1/8 to 3/8 in., with 256205 and two 2050

254165 16425 Pattern Wheel, for 1-1/4 in. Taper Bar (large eye) Buttonhole, .025 in. cutting space, bar adjustable from 1/8 to 1/4 in., with 256205 and two 2050

256205 16425 Pattern Wheel Position Plate

205D 16425 " Screw

205E 16425 " Rapid Feed Trip Point

205E 16425 " " Screw

25264 16425 " Ring (adjustable)

254162 16425 " 25264 with 254160, 256161, two each 211E and 250444

254160 16425 Pattern Wheel Ring Adjusting Segment (curved rise)

254161 16425 Pattern Wheel Ring Adjusting Segment (straight drop)

211E 16425 Pattern Wheel Ring Adjusting Segment Screw

250444 16425 Pattern Wheel Ring Adjusting Segment Screw Washer

391D 16425 Pattern Wheel Ring Screw

SHAFT PULLEYS

No. Plate Name

27271 16398 Shaft Pulley (sectional, grooved), 4 in. diam., 1-1/8 in. bore, with two 597C

228920 16298 Shaft Pulley (sectional, grooved), 4-1/4 in. diam., 1-3/16 in. bore, with two 597C

228785 16362 Shaft Pulley (sectional, grooved), 5 in. diam., 1-3/16 in. bore, with two 597C

228979 16398 Shaft Pulley (sectional, grooved), 5-1/2 in. diam., 1-3/16 in. bore, with two 597C
### SHAFT PULEYS

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### THREAD LUBRICATING CUP

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### SINGER KNIFE TRUEING FIXTURE

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<td>232870 with 590, 232872 and 232876</td>
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<td>Singer Knife Trueing Fixture complete. Nos. 232871 and 222876</td>
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</table>

Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO.", Needle in Containers marked "For Singer Machines" are not Singer made needles.

Page 47
Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIManco".

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