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List of Parts Complete

for

Machine No. 109-223

List of Parts Complete

for

Machine No. 109-223

| No. | | Name |
|---|---|---|
| *133117 | | Arm, upper and lower (solid)) with 948E and 133126 |
| 57202 | | Arm Oil Tube for oiling 64267 |
| 56003 | | " " " with 52045, for oiling 133025 |
| 13862 | | " " " " 52045, for oiling 133087 |
| 52045 | 2 | " " " Packing (cotton) |
| 127905 | | " Rock Shaft |
| 127907 | | " " " 127905 with 64253, 64254 and 133067 |
| 42365 | | " " " Back Bearing; Oil Pad (felt) |
| 64386 | | " " " Bushing (back) |
| 446 C | | " " " " " Set Screw |
| 64388 | | " " " " (intermediate) |
| 423 C | | " " " " " Set Screw |
| 52045 | 2 | " " " " Oil Pad (cotton) |
| 64253 | | " " " Collar with two 624C |
| 624 C | 2 | " " " " Set Screw |
| 64254 | | " " " Crank (back)) with four 1149C |
| 1149 C | 4 | " " " " " Set Screw |
| 133067 | | " " " " (front) with 443C |
| 127838 | | " " " " " Pin |
| 443 C | | " " " " " Set Screw |
| 54105 | | " " " Flanged Bushing |
| 52045 | | " " " " " Oil Pad (cotton) |
| 453 C | | " " " " " Set Screw |

| No. | | Name |
|---|---|---|
| 18154 | | Arm Rock Shaft Front Bearing Oil Pad (felt) |
| 127913 | | " Rotary Shaft with 14980 and 57924 |
| 127914 | | " " " 127913 with 64768 and 127900 |
| 133120 | | " " " Bushing (front) |
| 57791 | | " " " " (intermediate) with 49093 and 64805 |
| 49093 | | Arm Rotary Shaft Bushing Oil Pad (braided cotton) long |
| 64805 | | Arm Rotary Shaft Bushing Oil Pad (braided cotton) short |
| 832 C | | Arm Rotary Shaft Bushing Set Screw |
| 51321 C | | " " " " (front) Set Screw |
| 54008 | | " " " Collar with three 12590 |
| 1259 C | 3 | " " " " Set Screw |
| 61441 | | " " " Flanged Bushing with 49093 and 64805 |
| 49093 | | Arm Rotary Shaft Flanged Bushing Oil Pad (braided cotto long |
| 64805 | | Arm Rotary Shaft Flanged Bushing Oil Pad (braided cotton) short |
| 159 F | 3 | Arm Rotary Shaft Flanged Bushing Screw |
| 57824 | | " " " Oil Pad (felt) |
| 127918 | | " " " " Tube with 64808 |
| 64808 | | " " " " Oil Pad (braided cotton) |
| 144 D | | " " " Screw |
| 15196 | | " Side Cover |
| 190 J | | " " " Screw |
| 133068 | | Cloth Plate with four 57404, for 133069 |
| 133070 | | " " " " 57404, for 133071 |
| 57404 | 4 | " " Oil Tube |

| | | |
|---|---|---|
| 61500 | | Cloth Plate Slide |
| 127501 | | Cloth Plate Slide complete, Nos. 61500, two 52683 and four 725J |
| 52683 | 2 | Cloth Plate Slide Spring |
| 57334 | 2 | Cloth Plate Slide Spring Bracket |
| 193 E | 4 | " " " " " Screw |
| 725 J | 4 | " " " " Screw |
| 133069 | | Cloth Plate complete, for 1 1/4 in. feed roll, for general work, Nos. 127501, 133068, two 57334 and four 193E |
| 133071 | | Cloth Plate complete, for 2 in. feed roll, for general work, Nos. 127501, 133070, two 57334 and four 193E |
| 898 D | | Cloth Plate Screw (large) |
| 1011 F | 2 | " " " (small) |
| 127882 | | " " Support Bracket with 29627, 50524C, 51250C and two 1520J |
| 51250 C | | Cloth Plate Support Bracket Adjusting Screw (bottom) |
| 50524 C | | " " " " " " (top) |
| 1520 J | 2 | " " " " " " Nut |
| 29627 | | " " " " Dowel Pin |
| 146 E | | " " " " Screw |
| 64267 | | Crank Connecting Rod with two each 896E and 1057E |
| 64366 | | Crank Connecting Rod 64267 with 50069C |
| 50069 C | | " " " Ball Screw Stud (upper) |
| 1516 E | | " " " " " " " Nut |
| 64268 | | " " " " " " " " Washer |
| 896 E | 2 | Crank Connecting Rod Cap (lower) Screw |
| 1057 E | 2 | " " " " (upper) Screw |
| 57288 | | " " " Oil Case with 57290, 57291 and four each 185E and 448C |

| No. | | Name |
|---|---|---|
| 57290 | | Crank Connecting Rod Oil Case Cap |
| 57291 | | " " " " " " Packing (felt) |
| 185 E | 4 | " " " " " " Screw |
| 448 C | 4 | " " " " " Set Screw |
| 127923 | | Face Plate |
| 46111 | | Face Plate Pin |
| 1423 J | | " " Screw |
| 61018 | | Feed Bar with two 624C |
| 61459 | | " " 61018 with 127744 |
| 57225 | | " " Hinge Pin |
| 624 C | 2 | " " " " Set Screw |
| 61495 | | " Dog, 17 teeth (13 teeth to the inch) for general work for 61496 |
| 127505 | | Feed Dog, 13 teeth (10 teeth to the inch) for 127553 |
| 57293 | | " " Packing .005 in. thick |
| 57294 | | " " " .012 in. thick |
| 57321 | | " " " .021 in. thick |
| 1255 C | | " " Screw |
| 51061 C | 2 | " Eccentric Body Set Screw |
| 127849 | | " " Connection with 127848 and 127851 |
| 127850 | | " " " 127849 with 127508 and 127788 |
| 127848 | | Feed Eccentric Connection Oil Cup |
| 127851 | | " " " " " Oil Pad (braided Cotton) |
| 217 E | | Feed Eccentric Set Screw |
| 127508 | | Feed Eccentric (adjustable) complete, Nos. 217E, 50653C and two 51061C |
| 127744 | | Feed Lifting Connection |
| 127745 | | " " Eccentric with two 457C |
| 457 C | 2 | " " " Set Screw |

| No. | | Name |
|---|---|---|
| 50653 C | | Feed Regulating Screw |
| 127509 | | " Rocking Frame with four 624C |
| 127788 | | " " " Bar |
| 624 C | 2 | " " " " Set Screw |
| 57234 | | " " " Hinge Pim |
| 57235 | 2 | " " " " " Bushing |
| 449 C | 2 | " " " " " " Set Screw |
| 624 C | 2 | " " " " " Set Screw |
| 127512 | | " Roll (lower) 1 1/4 in.. wide with two 435C, for general work |
| 127513 | | Feed Roll (lower) 2 in. wide with two 435C |
| 131176 | | Feed Roll (lower) Clutch (brake) |
| 131177 | | " " " " (drive) |
| 68149 | | " " " " (brake) Connection with 440C, 1700J and two 50083C |
| 440 C | | Feed Roll (lower) Clutch (brake) Connection Adjusting Screw |
| 1700 J | | Feed Roll (lower) Clutch (brake) Connection Adjusting Screw Nut |
| 50083 C | 2 | Feed Roll (lower) Clutch (brake) Set Screw |
| 127530 | | " " " " " Stop Block |
| 158 E | 2 | " " " " " " " Screw |
| 68150 | | " " " " (drive) Connection with two 50083C |
| 50083 C | 2 | Feed Roll (lower) Clutch (drive) Connection Set Screw |
| 127931 | | " " " " Cover |
| 50004 B | 2 | " " " " " Screw |
| 68151 | 6 | " " " " Roller |
| 68152 | 6 | " " " " " Plunger |

| No. | | Name |
|---|---|---|
| 68153 | 6 | Feed Roll (lower) Clutch Roller Spring |
| 127932 | | " " " " Shaft |
| 133105 | | " " " " " 127932 with 131182 for 133106 |
| 127522 | | Feed Roll (lower) Clutch Shaft Bracket with 448C |
| 133106 | | Feed Roll (lower) Clutch Shaft Bracket complete, Nos. 127522, 127530, 127934, 133105, two 158E and three 62562 |
| 62562 | 3 | Feed Roll (lower) Clutch Shaft Bracket Collar with two 465C |
| 465 C | 6 | Feed Roll (lower) Clutch Shaft Bracket Collar Set Screw |
| 948 D | 4 | Feed Roll (lower) Clutch Shaft Bracket Screw |
| 127934 | | " " " " " Spacing Collar |
| 68155 | | Feed Roll (lower) Clutch Sleeve with four 1149C |
| 1149 C | 4 | " " " " " Set Screw |
| 131182 | | Feed Roll (lower) Clutch complete, Nos. 68149, 68150, 68155, 131176, 131177 and six each 58611, 68151, 68152 and 68153 |
| 58611 | 6 | Feed Roll (lower) Clutch Wearing Plate |
| 54458 | | Feed Roll (lower) Connecting Rod with two 896E |
| 68016 | | " " " " " 54458 with 54456 |
| 896 E | 2 | " " " " " Cap Screw |
| 1257 C | | " " " " " Hinge Screw |
| 1620 E | | " " " " " " " Nut |
| 443 C | 2 | " " " Eccentric Body Set Screw |
| 7071 | | " " " " Clamping Washer |
| 217 E | | " " " " " " Screw |
| 54456 | | Feed Roll (lower) Eccentric (adjustable) complete, Nos. 217E, 1103C, 7071 and two 443C |
| 1103 C | | Feed Roll (lower) Eccentric Regulating Screw |
| 127514 | 2 | " " " Guard with 208C |

| No. | | Name |
|---|---|---|
| 208 C | 2 | Feed Roll (lower) Guard Clamping Screw |
| 127515 | | " " " " Shaft |
| 127516 | | " " " " " Bracket with 624C |
| 448 C | | " " " " " " Set Screw |
| 624 C | | " " " " " Set Screw |
| 435 C | 2 | " " " Set Screw |
| 127532 | | " " (upper) 1 1/4 in. wide, with two 435C, for 127936 |
| 127533 | | Feed Roll (upper) 2 in. wide, with two 435C |
| 127534 | | Feed Roll (upper) Bar |
| 127935 | | " " " " Bracket with 453C |
| 127936 | | Feed Roll (upper) Bar Bracket complete, for general work, Nos. 72D, 194D, 226J, 866C, 913D, 1330C, 1876, 11193, 23404, 127534, 127536, 127542, 127543, 127545, 127935 and 127939 |
| 1193 E | | Feed Roll (upper) Bar Bracket Screw (lower) |
| 50267 E | | " " " " " " (upper) |
| 127536 | | " " " " Collar with 448C, for 127936 |
| 1876 | | " " (upper) Bar Collar Roller and Screw Stud |
| 448 C | | " " " " " Set Screw |
| 23404 | | " " " " Spring |
| 127537 | | " " " Bell Crank |
| 64 D | | " " " " " Hinge Screw |
| 1620 E | | " " " " " " " Nut |
| 127543 | | " " " Lifter |
| 866 C | | " " " " Hinge Screw |
| 127939 | | " " " " Link |
| 74 D | | " " " " " Connecting Screw |

| No. | | Name |
|---|---|---|
| 72 D | | Feed Roll (upper) Lifter Link Hinge Screw |
| 127545 | | " " " " " Spring |
| 226 J | | " " " " " " Screw |
| 11193 | | " " " " " " Steady Pin |
| 194 D | | " " " " " Stop Screw |
| 1330 C | | " " " " Stop Screw |
| 913 D | | " " " Pressure Regulating Thumb Screw |
| 435 C | 2 | " " " Set Screw |
| 127546 | | " " " Shaft for 1 1/4 in. Feed Roll |
| 127547 | | " " " " " 2 in. Feed Roll |
| 127538 | | " " " " Bracket for 1 1/4 in. Feed Roll |
| 127540 | | " " " " " " 2 in. Feed Roll |
| 127542 | | " " " Shaft Bracket Guide Pin |
| 453 C | | " " " " " " " Set Screw |
| 127950 | | Looper |
| 61264 | | " Carrier with two 5037EF |
| 61474 | | " " Packing |
| | | Note: When ordering No. 61474 state thickness required. |
| 127746 | | Looper Carrier Rock Shaft with 177C |
| 61461 | | Looper Carrier Rock Shaft 127746 with 61361 |
| 127790 | | " " " " Connection with two each 171E, 1057E and 1485E |
| 133131 | | Looper Carrier Rock Shaft Connection 127790 with 133130 |
| 133130 | | Looper Carrier Rock Shaft Connection Ball Stud for 133131 |
| 177 C | | Looper Carrier Rock Shaft Connection Ball Stud Set Screw |
| 171 E | 2 | Looper Carrier Rock Shaft Connection Cap (lower) Screw |

| No. | | Name |
|---|---|---|
| 1485 E | 2 | Looper Carrier Rock Shaft Connection Cap (upper) Screw (left end) |
| 1057 E | 2 | Looper Carrier Rock Shaft Connection Cap (upper) Screw |
| 61361 | | Looper Carrier Rock Shaft Hinge Pin (eccentric) |
| 61031 | | " " " " " " Bushing |
| 1299 C | | " " " " " " " Set Screw |
| 127760 | | Looper Carrier Rock Shaft Hinge Pin Handle with 453C and 1299C |
| 133121 | | Looper Carrier Rock Shaft Hinge Pin Handle 127760 with 1094F and 133124 |
| 1299 C | | Looper Carrier Rock Shaft Hinge Pin Handle Position Screw |
| 453 C | | Looper Carrier Rock Shaft Hinge Pin Handle Set Screw |
| 133123 | | " " " " " " Lock Stud |
| 133124 | | " " " " " " " " Plate |
| 1094 F | | " " " " " " " " " Screw |
| 133125 | | Looper Carrier Rock Shaft Hinge Pin Lock Stud Spring |
| 717 C | | " " " " " " Position Screw |
| 1698 E | | " " " " " " " " Nut |
| 51279 C | | Looper Carrier Screw |
| 1698 E | | " " " Nut |
| 127597 | | " Driving Shaft with two 61039 |
| 127900 | | " " " 127597 with 127745 |
| 133126 | | " " " Bracket |
| 948 E | | " " " " Screw |
| 133127 | | Looper Driving Shaft Bushing |
| 51322 C | | " " " " Set Screw |
| 133128 | | " " " Hole Plug |

| No. | | Name |
|---|---|---|
| 46200 | | Looper Driving Shaft Oil Pad (felt) for oiling 127597 |
| 12147 | | Looper Driving Shaft Oil Pad (felt) for oiling 61361 and 127597 |
| 2117 | | Looper Driving Shaft Pin |
| 61039 | 2 | " " " Plug |
| 1498 C | | " " " Set Screw |
| 61279 | | " Protector Stud |
| 453 C | 2 | " " " Set Screw |
| 50379 F | 2 | " Set Screw |
| 127829 | | Machine Pulley (single belt groove) 3 5/16 in. pulley, with two 51283C |
| 51283 C | 2 | Machine Pulley Set Screw |
| 57244 | | Needle Bar (hollow) |
| 127548 | | " " 57244 with 127549 |
| 38456 | | " " Bushing (lower) |
| 1133 E | | " " " " Set Screw |
| 133085 | | " " " (upper) |
| 1133 E | | " " " " Set Screw |
| 133086 | | " " Connecting Link |
| 133087 | | " " " " 133086 with 133088 |
| 57940 | | Needle Bar Connecting Link Hinge Stud |
| 1520 E | | " " " " " " Nut |
| 133088 | | " " " " Oil Pad (felt) |
| 133129 | | " " " " 133087 with 57940 and 133113 |
| 133113 | | Needle Bar Connecting Stud with 50379C and two 187E |
| 187 E | 2 | " " " " Clamping Screw |
| 127549 | | " Clamp with two 50014F |

| No. | | Name |
|---|---|---|
| 57319 | | Needle Guard (left) with 50239C |
| 57320 | | " " (right) with 50239C |
| 57251 | | " " Bar |
| 127753 | | " " " Bracket (left) with 440C |
| 177 C | | " " " " " Screw |
| 127754 | | " " " " (right) with 440C |
| 177 C | | " " " " " Screw |
| 57254 | | " " " Holder |
| 29627 | | " " " " Dowel Pin |
| 50154 D | 2 | " " " " Screw |
| 440 C | 2 | " " " Set Screw |
| 50239 C | 2 | " " Set Screw |
| 50014 F | 2 | " Set Screw |
| 57255 | | Presser Bar |
| 133090 | | " " Bushing (lower) |
| 1133 E | | " " " " Set Screw |
| 38456 | | " " " (upper) |
| 1133 E | | " " " " Set Screw |
| 127836 | | " " Guide |
| 61049 | | " " " Connecting Stud with 453C |
| 453 C | | " " " " " Set Screw |
| 133133 | | " " Lifter |
| 57258 | | " " " Hinge Pin |
| 447 C | | " " " " " Set Screw |
| 1872 | | " " " Roller and Stud |
| 194 J | | " " " Stop Screw |
| 127551 | | " " Lifting Bracket with 460C and 1872 |

| No. | Name |
|---|---|
| 127841 | Presser Bar Lifting Lever |
| 61075 | " " " " Connecting Stud |
| 460 C | " " " " " " Set Screw |
| 61167 | " " " " Extension |
| 162 J 2 | " " " " " Screw |
| 57978 | " " " " Spring |
| 802 D | " " " " Hinge Screw |
| 38467 | Presser Bar Spring (flat) |
| 38468 | " " " Stud |
| 18055 | " Foot Hinge Pin |
| 61373 | " " Plate |
| 61371 | " " Shank |
| 61246 | Presser Foot (hinged) complete for general work Nos. 18055, 61371 and 61373 |
| 176 J | Presser Foot Screw |
| 574 W | Pressure Regulating Thumb Screw |
| 1539 W | " " " " Lock Nut |
| 133097 | Slack Thread (upper) Controller Body |
| 127961 | " " " " Spring |
| 127739 | " " " " " Collar |
| 211 E | " " " " " " Screw |
| 133098 | Slack Thread (upper) Controller complete, Nos. 211E, 127739, 127961 and 133097 |
| 211 E | Slack Thread (upper) Controller Screw |
| 127963 | " " Regulator |
| 127758 | " " " Holder with 624C |
| 61281 | " " " " Crank with 187E and 1963 |
| 187 E | Slack Thread Regulator Holder Crank Clamping Screw |

| No. | | Name |
|---|---|---|
| 1963 | | Slack Thread Regulator Holder Crank Roller and Stud |
| 624 C | | " " " Set Screw |
| 2102 | 4 | Tension (under thread) Disc |
| 51570 C | 2 | " " " Regulating Thumb Nut |
| 50326 C | 2 | " " " Screw Stud |
| 59539 | 2 | " " " " " 50326C with 51570C |
| 59534 | 2 | " " " Spring |
| 59537 | 2 | " " " " Bushing (large) |
| 59538 | 2 | " " " " " (small) |
| 57076 | 2 | " " " Thread Guide |
| 2102 | 4 | Tension (upper thread) Disc |
| 51570 C | 2 | " " " Regulating Thumb Nut |
| 50326 C | 2 | " " " Screw Stud |
| 59539 | 2 | " " " " " 50326C with 51570C |
| 59535 | 2 | " " " Spring |
| 59537 | 2 | " " " " Bushing (large) |
| 59538 | 2 | " " " " " (small) |
| 57976 | 2 | " " " Thread Guide |
| 127971 | | " Plate with 439D |
| 439 D | | " " Position Stud |
| 57265 | | " " Spring |
| 665 E | | " " " Screw |
| 32572 | 2 | " Releasing Disc |
| 57266 | | " " Lever |
| 61164 | | " " " Connection |
| 193 C | 2 | " " " " Set Screw |
| 788 D | | " " " Hinge Screw |

| No. | | Name |
|---|---|---|
| 127377 | | Tension Releasing Pin (large)) |
| 133068 | | " " " (small)) |
| 127978 | | " " Plate |
| 691 C | | " " " Screw |
| 127806 | | Thread (under) Eyelet (back)) with 127812 |
| 691 J | | " " " " Screw |
| 127812 | | " " " " Thread Guide |
| 127984 | | " " " (front) |
| 127986 | | " " " " Post |
| 127987 | | " " " " " 127986 with 203J and 127984 |
| 448 C | | Thread (under) Eyelet (front) Post Set Screw (left) |
| 430 C | | " " " " " " " (right) |
| 203 J | | " " " " Screw |
| 61103 | | " " Protector |
| 397 F | | " " " Screw |
| 127989 | | " " Take-up |
| 190 E | | " " " Screw |
| 127990 | | " " " Driving Crank with 14543 |
| 1454 E | | Thread (under) Take-up Driving Crank Clamping Screw |
| 1131 C | | " " " " " Hinge Screw |
| 1520 E | | " " " " " " " Nut |
| 127991 | | " " " Eccentric with two 446C |
| 127992 | | Thread (under) Take-up Eccentric Connection with 50240F, 127851, 127994, 127995 and two 127848 |
| 127993 | | Thread (under) Take-up Eccentric Connection 127992 with 127991 |
| 127848 | 2 | Thread (under) Take-up Eccentric Connection Oil Cup |
| 127994 | | " " " " " " " Oil Pad (back) braided cotton |

| No. | | Name |
|---|---|---|
| 127851 | | Thread (under) Take-up Eccentric Connection Oil Cup Oil Pad (front) braided cotton |
| 50240 E | | Thread (under) Take-up Eccentric Connection Oil Cup Oil Plug Screw |
| 127995 | | Thread (under) Take-up Eccentric Connection Oil Cup Oil Plug Screw Washer (leather) |
| 446 C | | Thread (under) Take-up Eccentric Set Screw |
| 127996 | | " " " Eyelet (left) |
| 203 E | | " " " " " Set Screw |
| 127997 | | " " " " (right) |
| 203 E | | " " " " " Set Screw |
| 127998 | | " " " Packing (.015" thick) |
| 127999 | | " " " " (.025" Thick) |
| 128000 | | " " " " (.060" Thick) |
| 133001 | | " " " Shaft |
| 133002 | | " " " " Bracket with two 203E |
| 133003 | | Thread (under) Take-up Shaft Bracket complete, Nos. 127990, 133001, 133002 and 133004 |
| 575 E | | Thread (under) Take-up Shaft Bracket Screw (left) |
| 129 E | | " " " " " " (right) |
| 133004 | | Thread (under) Take-up Shaft Collar with two 446C |
| 446 C | 2 | " " " Shaft Collar Screw |
| 133005 | | " (upper) Eyelet (back) |
| 178 C | | " " " " Set Screw |
| 133017 | | " " Nipper Body |
| 131039 | | " " " " Hole Plug |
| 50554 C | | " " " " Set Screw |
| 68130 | | " " " Disc (inside) |
| 68131 | | " " " " " Washer (fiber) |

| No. | Name |
|---|---|
| 133018 | Thread (upper) Nipper Disc (outside) |
| 1698 C | " " " " " Nut |
| 34099 | " " " " " " Washer |
| 68133 | " " " Roller |
| 68134 | " " " " Hinge Pin |
| 133019 | " " " Spacing Collar |
| 133023 | " " " Stud |
| 133024 | " " Nipper Stud complete, Nos. 68133, 68134 and 133023 |
| 13218 | Thread (upper) Nipper Stud Spring |
| 133025 | Thread (upper) Nipper complete, Nos. 1698C, 13218, 34099, 68130, 68131, 133017 to 133019 and 133024 |
| 133029 | Thread (upper) Nipper Thread Guide |
| 207 J | " " " " " Screw |
| 133030 | " " Oil Cup |
| 133031 | " " " " 133030 with 133032 |
| | Note: No. 133031 is not regular fitting of machine, if desired it must be so stated on order |
| 133032 | Thread (upper) Oil Cup Oil Pad (felt) |
| 50004 W | " " " " Screw |
| 133033 | " " Take-up |
| 50379 C | " " " Set Screw |
| 61496 | Throat Plate for 61495 |
| 127553 | Throat " " 127505 |
| 691 F 2 | Throat Plate Screw |