SINGER
46K50,K52
Illustrated List of Parts

FOR

Nos. 46K50 to 46K52 Machines

Machine No. 46K52

THE SINGER MANUFACTURING COMPANY
CONTENTS

Accessories .................................................. 39
Foot Lever .................................................... 40
Mock Seam Swing Guide .................................. 39
Parts Complete for No. 16K50 Machine .............. 29
- Special to No. 16K51 Machine ...................... 35
- " " " " 16K52 " " ........................................ 36
Thread Unwinder ........................................... 40
INSTRUCTIONS FOR ORDERING

In ordering from this List, the prefix and suffix letters with the part number MUST BE quoted exactly as they are shown in the first column. A number always indicates the same part in whatever List it may appear, or for whatever machine. The suffix letters (where shown) indicate the style of finish, as follows:

A. Hardened, Polished, Nickel Plated and Buffed.
A.A. Buffed and Chromium Plate.
A.B. Hardened, Polished, Buffed and Chromium Plated.
A.C. Brown Raking Enamel Finish.
A.D. Grey Raking Enamel Finish.
A.E. Hardened, Bright Rumbled and Nickel Plated.
A.F. Hardened, Bright Rumbled and Nickel Plated, Bright Rumbled and Chromium Plated.
A.J. Polished, Nickel Plated and Chromium Plated.
A.K. Hardened, Polished, Nickel Plated and Chromium Plated.
A.L. Heat Treated for Toughness.
B. Polished, Nickel Plated and Buffed.
C. Hardened only.
G.R. Hardened and Millied.
D. Polished only.
E. Satin Polished.
F. Hardened and Polished.
F.J. Hardened, Polished and Nickel Plated.
G. Bright Rumbled and Nickel Plated.
H. Blued.
J. Nickel Plated only.
K. Hardened and Nickel Plated.
L. Brass Plated.
M. Oxidized.
N. Japanned, Doll.
P. Japanned, Bright.
P.P. Wrinkle Finish.
R. Millied.
S. Cadmium Plated.
T. Copper Plated.
T.A. Hardened, Polished, Copper and Nickel Plated and Buffed.
T.B. Copper and Nickel Plated and Polished.
T.T. Copper and Nickel Plated only.
T.K. Hardened, Copper and Nickel Plated.
T.L. Copper and Brass Plated.
T.M. Copper Plated and Oxidized.
U. Zinc Plated.
V. Silver Plated.
W. Polished and Nickel Plated.
X. Black Oxide for Iron and Steel.
X.G. Hardened and Black Oxide for Iron and Steel.
Y. Black Nickel Plated only.
Z. Chromium Plated.
Z.A. Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
Z.B. Polished, Nickel Plated, Buffed and Chromium Plated.
Z.C. Hardened and Chromium Plated.
Z.D. Polished and Chromium Plated.
Z.G. Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
Z.J. Nickel and Chromium Plated.
Z.T. Copper and Chromium Plated.

Parts marked with an asterisk (*) are furnished only when the parts are made at Factory.

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Parts Complete for No. 46K50 Machine

High Speed, for Power; Two-Thread Chain Stitch; Positive Feed from right to left. For Seaming Knit Goods and Hosiery.

| No. 1780 | Balance Hand Wheel with two H.S. |
| 1781 | Set Screw |
| 1782 | Balance Wheel with two H.S. |
| 1773 | Crank Shaft |
| 1774 | Bush |
| 1775 | Felt Pad |
| 1784 | Set Screw |
| 1785 | Set Screw |
| 1786 | Cover Plate |
| 1787 | Binding Screw (2) |
| 1778 | Dowel Pin (2) |
| 1779 | Oil Tube (right) |
| 1780 | (center) |
| 1781 | (left) |

Cover Plate, complete, Nos. 131c, 214, 225c, 315c, 416, 4904, 92236, 92353, 92502, 950150, 96386, 950151, two each 1072, 15001, 15002, 15003, 81143, 92506 and four 2102

Adjusting Lever
| 1773 | Base Stop Screw |
| 1784 | Screw Centre (2) |
| 1785 | Nut (2) |
| 1778 | Spring |
| 1784 | Adjusting Thumb Nut |
| 1773 | Screw Spindle with 82216 |
| 1778 | Postion Pin |

Feed Bracket
<p>| 956 | Adjusting Screw Stud |
| 956 | Nut |
| 956 | Stop Screw |
| 956 | Stop Screw |</p>
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**NOTES:**
- All dimensions are in mm.
- All parts are manufactured to DIN standard.
Machine Base

Machine Hinge, complete, Nos. 9266, 9267, and 9290.

Needle Bar

Needle Guide, complete, Nos. 92501, 92502, 92503, and 92504.

Needle Guide Chaining Finger Holder Hinge Block.

Needle Guide, complete, Nos. 92501, 92502, 92503, and 92504.

Tension Disc

Washer (Leather)

Release

Kod

Spring

Stop

Chaining Finger Holder Hinge Block.

Nut

Washer

Connection

Hinge Pin

Nos. 9266, 9267, and 9290.

Edge Guide

Position Screw

Stop

Screw

Screw

Screw

Screw

Screw

Support Bracket (adjustable)

Binding Screw

Carrier

Hinge Screw

Hammer

Screw

Screw

Screw

Screw

Screw

Screw

Support Bracket (adjustable)

Binding Screw

Carrier

Hinge Screw

Hammer

Screw

Screw

Screw

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Parts Special to No. 46K51 Machine

High Speed, for Power; Two-Thread Chain Stitch; Positive Feed from right to left, both Feeding Discs positively driven. For Seaming Knit Goods and Hosiery.

This Machine is the same as No. 46K50, with the following exceptions:

<table>
<thead>
<tr>
<th>No.</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>92559</td>
<td>1770</td>
</tr>
<tr>
<td>145b</td>
<td>1781</td>
</tr>
</tbody>
</table>

NOTE: Feed Bracket gears Nos. 92551 and 92554 are sent with this machine unless otherwise specified on order.

Gears 92549 and 92550 give 1/4 stitches per inch:
- 92549 = 92550 = 7/4
- 92554 = 92555 = 9
- 92548 = 92549 = 11
- 92558 = 92559 = 13
- 92558 = 92559 = 15
- 92582 = 92583 = 18

<table>
<thead>
<tr>
<th>No.</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>92570</td>
<td>1771</td>
</tr>
<tr>
<td>92571</td>
<td>1771</td>
</tr>
<tr>
<td>92572</td>
<td>1771</td>
</tr>
</tbody>
</table>

NOTE: Nos. 92568 and 92569 are supplied with this machine unless four feeding discs are specified on order.

<table>
<thead>
<tr>
<th>No.</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>92576</td>
<td>1776</td>
</tr>
<tr>
<td>92577</td>
<td>1773</td>
</tr>
<tr>
<td>92583</td>
<td>1781</td>
</tr>
<tr>
<td>92584</td>
<td>1781</td>
</tr>
<tr>
<td>92578</td>
<td>1776</td>
</tr>
<tr>
<td>92588</td>
<td>1781</td>
</tr>
<tr>
<td>92586</td>
<td>1781</td>
</tr>
<tr>
<td>92587</td>
<td>1781</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>No.</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>92567</td>
<td>1772</td>
</tr>
<tr>
<td>92560</td>
<td>1776</td>
</tr>
</tbody>
</table>
### Parts Special to No. 46K52 Machine

**High Speed, for Power; Two-Thread Chain Stitch; Positive Feed from right to left, both Feeding Discs positively driven. For Fine Hosiery Seaming and Mock Seaming.**

This Machine is the same as No. 16K50, with the following exceptions:

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>95608</td>
<td>Plate</td>
</tr>
</tbody>
</table>

#### Head (d machine) with 15104 and two 15105

- **99628** 1808
- **99616** 1808
  - Holder (hunged)
- **99627** 1808
  - Bracket (hunged), complete, Nos. 2286, 95615, 95624 to 95626, two each 2086 and 2626
- **99625** 1808
  - Holder (hunged), complete, Nos. 95616, 95622 and 95623
- **95617** 2137
  - Edge Guide (0.01 thick)
- **95618** 2137
  - Edge Guide (0.05 thick)
- **95619**
  - Needle Guide, complete, Nos. 1964, 39435B, 95531, 95532, 95618, 95627 and three 2936
- **95633**
  - Needle Thread Guide (adjustable)

#### Feed Bracket (front) Bush

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>95581</td>
<td>Plate</td>
</tr>
</tbody>
</table>

- **95581** 1778
- **95582** 1778
- **95583** 1778
- **95584** 955

**NOTE:** Feed Bracket gears Nos. 95581, 95582 and 95584 sent with this machine unless otherwise specified or noted.

- **95581** 2254 and 95584 give 14 idles per inch.
- **95582** = 95581 = 15
- **95583** = 95581 = 15
- **95584** = 95581 = 29
- **95590** = 95581 = 29

#### Feed Shaft (upright) Gear (75 teeth with 10360 and 95372)

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>95371</td>
<td>Plate</td>
</tr>
</tbody>
</table>

- **95371** 1774
- **95372** 1774

#### Feeding Disc (front, face) with 15104

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>95620</td>
<td>Plate</td>
</tr>
</tbody>
</table>

- **95620** 1776
- **95621** 1776
- **95612** 2137
- **95613** 2137

- **95614**

#### Feeding Disc (back) Edge Guide, complete, Nos. 92362, 95613 and two 2200

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>95376</td>
<td>Plate</td>
</tr>
</tbody>
</table>

- **95376** 1776

#### Feeding Disc Gear

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>95377</td>
<td>Plate</td>
</tr>
</tbody>
</table>

- **95377** 1773
- **95636** 1783
- **95637** 1784
- **95638** 1784
- **95639** 1784
- **95640** 1784
- **95641** 1784
- **95642** 1784
- **95643** 1784
- **95644** 1784

**Note:**

- **92263** 1783
- **95578** 1776
- **1964** 1784
- **9994** 1784
- **92261** 1808
- **9994** 1808
- **92264** 1808
- **9994** 1808
## Accessories

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>38363</td>
<td>Bench Screw 3(\frac{3}{4})&quot; long, for 12&quot; Table (2)</td>
</tr>
<tr>
<td>89555</td>
<td>Spring (2)</td>
</tr>
<tr>
<td>8912</td>
<td>Washer (2)</td>
</tr>
<tr>
<td>95654</td>
<td>Machine Base Pad (144) 1(\frac{1}{8})&quot; - 1(\frac{1}{4})&quot; (2)</td>
</tr>
<tr>
<td>16K51</td>
<td>Needles (6), two each sizes 19, 21 and 22, for 16K50 and 16K51 Machines</td>
</tr>
<tr>
<td>215</td>
<td>Needles (6), three each sizes 11 and 14, for 16K52 Machine</td>
</tr>
<tr>
<td>3669</td>
<td>Oiler</td>
</tr>
<tr>
<td>95537</td>
<td>Screwdriver</td>
</tr>
<tr>
<td>86495</td>
<td>Tweezers</td>
</tr>
<tr>
<td>8909</td>
<td>Wrench for 1677</td>
</tr>
</tbody>
</table>

## Mock Seam Swing Guide

FOR LADIES' STOCKINGS

for use with No. 46K52 Machine.

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>86528</td>
<td>Base</td>
</tr>
<tr>
<td>86529</td>
<td>Screw (Wood) 1&quot; No. 12</td>
</tr>
<tr>
<td>86530</td>
<td>Blade thread</td>
</tr>
<tr>
<td>86531</td>
<td>(narrow)</td>
</tr>
<tr>
<td>86532</td>
<td>Bracket with two each 12(\frac{1}{4}), 16(\frac{1}{2}) and 86533</td>
</tr>
<tr>
<td>86534</td>
<td>Height Adjusting Thumb Nut</td>
</tr>
<tr>
<td>86535</td>
<td>Spindle</td>
</tr>
<tr>
<td>95537</td>
<td>Collar</td>
</tr>
<tr>
<td>158aAL</td>
<td>Set Screw</td>
</tr>
<tr>
<td>125</td>
<td>Swing Adjusting Screw</td>
</tr>
<tr>
<td>1520c</td>
<td>Nut</td>
</tr>
<tr>
<td>86533</td>
<td>Position Pin</td>
</tr>
<tr>
<td>88193c</td>
<td>Thumb Screw</td>
</tr>
<tr>
<td>80534</td>
<td>Hinge Bracket with 88367d and two 158a AL</td>
</tr>
<tr>
<td>80535</td>
<td>Spindle</td>
</tr>
<tr>
<td>5014c</td>
<td>Position Screw</td>
</tr>
<tr>
<td>80536</td>
<td>Spring</td>
</tr>
<tr>
<td>88193d</td>
<td>Stop</td>
</tr>
<tr>
<td>1784</td>
<td>Stop</td>
</tr>
<tr>
<td>86573</td>
<td>Mock Seam Swing Guide, complete, Nos. 15351, 15015c, 86528 to 86532, 86534 to 86536, 86573, 95537, two 88193d, and four Wood Screws 1&quot; No. 12</td>
</tr>
</tbody>
</table>
## Thread Unwinder

For Two Spools of Thread.

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Description</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>225357 2213</td>
<td></td>
<td>Spool Rest with 201038c</td>
<td></td>
</tr>
<tr>
<td>156343 2213</td>
<td></td>
<td>Cushion (3½)</td>
<td></td>
</tr>
<tr>
<td>225384 2213</td>
<td></td>
<td>Rod</td>
<td></td>
</tr>
<tr>
<td>200386 1784</td>
<td></td>
<td>Set Screw</td>
<td></td>
</tr>
<tr>
<td>201038 1784</td>
<td></td>
<td>Set Screw</td>
<td></td>
</tr>
<tr>
<td>202490 2213</td>
<td></td>
<td>Stand with 200386</td>
<td></td>
</tr>
<tr>
<td>225394 2213</td>
<td></td>
<td>Thread Guide</td>
<td></td>
</tr>
<tr>
<td>201096 1784</td>
<td></td>
<td>Lock Nut</td>
<td></td>
</tr>
<tr>
<td>225396 2213</td>
<td></td>
<td>Position Cup</td>
<td></td>
</tr>
<tr>
<td>225324 2213</td>
<td></td>
<td>Rod with 2038c and 225322</td>
<td></td>
</tr>
<tr>
<td>2086 1784</td>
<td></td>
<td>Screw</td>
<td></td>
</tr>
<tr>
<td>225322 2213</td>
<td></td>
<td>Washer</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Description</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>225258 2213</td>
<td></td>
<td>Thread Unwinder, complete, Nos. 201696, 203190, 225257, 225321, 225326, 225388, two each 150203, 225391 and three Wood Screws 1/2” No. 12</td>
<td></td>
</tr>
<tr>
<td>27739 2213</td>
<td></td>
<td>Thread Cone (wood) for large cones</td>
<td></td>
</tr>
<tr>
<td>225390 2213</td>
<td></td>
<td>Holder for inverted cones</td>
<td></td>
</tr>
</tbody>
</table>

**NOTE:** Nos. 27739 and 225390 are used with, but not included in 225258.

## Foot Lever

The undernoted parts are included in the equipment of each Machine.

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Description</th>
<th>Plate</th>
</tr>
</thead>
<tbody>
<tr>
<td>91295 915</td>
<td></td>
<td>Foot Lever</td>
<td></td>
</tr>
<tr>
<td>92567 915</td>
<td></td>
<td>Bracket</td>
<td></td>
</tr>
<tr>
<td>91298 1778</td>
<td></td>
<td>Hinge Pin</td>
<td></td>
</tr>
<tr>
<td>92578 915</td>
<td></td>
<td>Foot Lever, complete, Nos. 92567, two each 91295, 91298 and five Wood Screws 1/2” No. 15</td>
<td></td>
</tr>
<tr>
<td>39569 915</td>
<td></td>
<td>Chain, 15' long, with 39570 and 39576</td>
<td></td>
</tr>
<tr>
<td>39575 1775</td>
<td></td>
<td>Hook, hollow</td>
<td></td>
</tr>
<tr>
<td>39576 1775</td>
<td></td>
<td>Impeller</td>
<td></td>
</tr>
<tr>
<td>92568 915</td>
<td></td>
<td>Combination Feeding Dist. Opener and Driving Foot Levers, complete, Nos. 92578 and two 39569</td>
<td></td>
</tr>
</tbody>
</table>