

Singer 45-76

Sept 4th 26

HISTORICAL COPY

DEPARTMENT No. 54
July 27, 1926

DO NOT REMOVE

**LIST OF PARTS
COMPLETE**

COPY FOR M. T. D. FILE



FOR

Machine No. 45-76

THE SINGER MANUFACTURING COMPANY

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DEPARTMENT No. 54
July 27, 1926

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LIST OF PARTS COMPLETE

FOR

MACHINE No. 45-76

CYLINDER BED, NO FEEDING MECHANISM, NEEDLE BAR LINK,
LIFTING PRESSER AND WORK PLATE FOR SACK DARNING. FITTED
WITH FRICTION-CONTROLLED BALANCE WHEEL.

*94810	Arm with 446c, 450c, 82499, 82549 and 91441.....
8582	" Dowel Pin.....
118E	" Screw.....
91615	" Shaft.....
82499	" " Bushing (back).....
82549	" " " (front).....
446c	" " " Set Screw (back).....
82400	" " Oil Tube.....
82402	" Side Cover.....
286D	" " Thumb Screw.....
82403	" Spool Pin.....
11241	" " Washer (cloth).....
95189	Balance Wheel.....
*94811	Bed (cylinder) with 423c and 91442.....
98606	" Oil Pad.....
S. S. 463D	Clamp Stop Motion Clamp Screw.....
248F	" " " " Stop Screw.....
95145	" " " " Washer.....
95146	" " " Flanged Bushing with two 434c...
434c	" " " " Set Screw.....
95190	Clamp Stop Motion complete, Nos. 248F, S. S. 463D, 95145 and 95146.....
94801	Crank Connecting Rod with 94802, 94872 and two 158E.....
*94802	Crank Connecting Rod Cap.....
94872	" " " " Oil Pad.....
158E	" " " " Screw.....
98613	" " " Hinge Stud.....
98614	" " " " Cotter Pin.....
1668c	" " " " " Nut.....
94812	Face Plate.....
S. S. 45D	" " Screw.....
94813	Face Plate complete, Nos. 219F, 233D, 446c, 82449, 82450, 82455, 82502, 82503, 82525, 82551, 94812, 94825, 94836 and two S. S. 50F.....

94814	Lifting Presser Plunger.....
94817	" " " Buffer (rubber).....
94815	" " " Pin.....
94816	" " " Plug.....
94818	" " " Roller.....
94819	" " " " Pin.....
94820	Lifting Presser Plunger complete, Nos. 94814 to 94816, 94818, 94819 and five 94817.....
94821	Lifting Presser Plunger Bracket with two 1186F.....
1186F	" " " " Clamping Screw.....
94822	" " " " Spring.....
193D	" " " " " Screw.....
91021	Needle Bar.....
91441	" " Bushing.....
450c	" " " Set Screw.....
91022	" " Connection with two 158D.....
158D	" " " Clamping Screw.....
91240	" " " Link.....
375c	" " " " Hinge Screw.....
1518E	" " " " " " Nut.....
82520	" Clamp.....
156F	" " Screw.....
82521	" " Thread Eyelet.....
226D	" " " " Screw.....
82522	" " 82520 with 156F, 226D and 82521.....
91241	Oil Hole Plug (wood) large.....
91242	" " " " medium.....
91243	" " " " small.....
94823	" " " " " for Plunger.....
98617	Oscillating Rock Shaft with 91025, 94972 and two 91026.....
98618	Oscillating Rock Shaft complete, Nos. 1668c, 98613, 98614 and 98617.....
6489	Oscillating Rock Shaft Hinge Pin.....
1513r	" " " " " Nut.....
926c	" " " " " Screw Bearing.....
1513r	" " " " " " Nut.....
91025	" " " Steel Plate (bottom).....
94972	" " " " (top).....
91026	" " " " " Rivet.....
91202	" Shuttle Shaft.....
91442	" " Bushing.....
423c	" " " " Set Screw.....
91172	" " " Crank with 453c and 1850.....
11663	" " " " Pin.....
1850	" " " " Roller and Stud.....
453c	" " " " Set Screw.....

94824	Presser Bar (with squared end).....
94825	" " Automatic Thread Controller.....
219F	" " " " " Screw.....
94826	" " Cushion Spring.....
91438	" " Lifter.....
S. S. 186D	" " " Hinge Screw.....
1518E	" " " " Nut.....
94827	" " Lifting Bracket with two 1186D.....
1186D	" " " " Clamping Screw.....
94828	" " " " Sleeve.....
94829	" " " " Tension Release.....
157F	" " " " " Binding Screw.....
S. S. 425E	Presser Bar Screw Bashing.....
91248	" " Spring.....
94830	" Foot.....
S. S. 329F	" " Screw.....
1547C	" " " Nut.....
95093	Shuttle Bobbin.....
95094	" Cylinder.....
91042	" " Hinge Pin.....
91043	" " Latch Spring.....
233F	" " " " Screw.....
98621	" Frame.....
98602	" Tension Spring.....
S. S. 377F	" " " Adjusting Screw.....
98624	Shuttle (cylinder) 2½ in. diam., complete, Nos. 233F, S. S. 377F, 91042, 91043, 95093, 95094, 98602 and 98621.....
98609	Shuttle Driver.....
11663	" " Pin.....
98610	" " Thread Guard.....
223D	" " " " Screw.....
98611	Shuttle Driver complete, Nos. 98609, 98610 and two 223D.....
91753	Shuttle Race.....
91315	" " Cap Spring.....
S. S. 218c	" " " " Screw.....
S. S. 318E	" " Position Screw Stud.....
91153	" " Ring.....
1302E	" " " Screw.....
S. S. 317E	Tension Screw Stud.....
1560J	" " " Regulating Thumb Nut.....
446c	" " " Set Screw.....
82445	" Spring.....
82446	" Washer (felt).....
82447	" " (steel).....
82448	" Wheel.....

82502	Tension complete, Nos. S. S. 317E, 1560J, 82445, 82448 and two each 82446 and 82447.....
94836	Thread Guide.....
S. S. 50F	" " " Screw.....
82551	Thread Controlling Lever.....
82525	" " " Spring.....
82455	" " " Stop Pin.....
82450	" Eyelet.....
S. S. 50F	" " Screw.....
82449	" Guard.....
233D	" " Screw.....
2102	" Retainer Disc.....
413E	" " Screw Stud.....
1560D	" " " " Regulating Thumb Nut.....
2103	" " Spring.....
82503	Thread Retainer complete, Nos. 413E, 1560D, 2103 and two 2102.....
94837	Thread Take-up Cam with S. S. 320c and S. S. 370c.....
94838	" " " Lifting Cam.....
191c	" " " " " Screw.....
S. S. 320c	" " " Set Screw.....
S. S. 370c	" " " Timing Screw.....
94839	" " " 94837 with 94838 and three 191c.....
91257	Thread Take-up Lever.....
S. S. 22D	" " " Hinge Screw.....
R. R. 24	" " " Roller and Screw Stud.....
1519E	" " " " " " Nut.....
91258	" " " 91257 with R. R. 24 and 1519E.....
94840	Throat Plate.....
180F	" " " Screw.....
91261	Work Plate.....
S. S. 39D	" " " Screw.....

ACCESSORIES

—	Instruction Book.....
938E	Machine Bolt with 1524E.....
1524E	" " Nut.....
6055	" " Washer.....
—	Needles.....
120342	Oiler with 120343.....
120343	" Spout.....
11831	Screw Driver (large).....
120440	" " (shuttle tension).....
95093	Shuttle Bobbin.....

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

27540	Base.....
—	" Screw (wood) 1 in. No. 7 R. H. B.....
27302	Frame.....
50356B	" Hinge Screw.....
1620J	" " " Nut.....
27303	" Spring.....
27541	Pulley.....
27330	Spindle.....
27306	Spool Pin.....
11241	" " Washer (cloth).....
27307	" Stand.....
27308	" " 27307 with 418E, 1562J, 2106, 10141, 11241, 27306, two each 2455 and wood screws 1 in. No. 10.....
95197	Stop Latch.....
35D	" " " Hinge Screw.....
2455	Tension Disc.....
1562J	" Regulating Thumb Nut.....
418E	" Screw Stud.....
10141	" Spring.....
2106	Thread Guide.....
95198	Bobbin Winder, Nos. 35D, 1620J, 27302, 27303, 27330, 27540, 27541, 50356B, 95197 and two wood screws 1 in. No. 7 R. H. B.....
95199	Bobbin Winder (swinging automatic, right hand) complete, Nos. 27308 and 95198.....

THREAD UNWINDER

27623	Spool Pin.....
84148	" Rest with 448c.....
95126	" Weight, 4 in. diam. (only supplied when specified on order).....
27625	Thread Eyelet Rod.....
448c	" " " Set Screw.....
27626	" " Wire.....
27627	Thread Eyelet complete, Nos. 27625 and 27626.....
—	Screw (wood) 1¼ in. No. 10 (for fastening to table).....
95125	Thread Unwinder complete, Nos. 27623, 27627, 84148 and two wood screws 1¼ in. No. 10.....