Singer  52-60
LIST OF PARTS

SINGER® SEWING MACHINE

52-60

THE SINGER MANUFACTURING COMPANY
INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A—Hardened, Polished, Nickel Plated and Buffed
A.A—Buffed and Chromium Plated
A.B—Hardened, Polished, Buffed and Chromium Plated
A.C—Brown Baking Enamel Finish
A.D—Gray Baking Enamel Finish
A.E—Hardened, Bright Rumbled and Nickel Plated
A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
A.G—Alumilite, Plain
A.H—Alumilite, Dyed
A.J—Polished, Nickel Plated and Chromium Plated
A.K—Hardened, Polished, Nickel Plated and Chromium Plated
A.L—Heat Treated for Toughness
B—Polished, Nickel Plated and Buffed
C—Hardened Only
C.R—Hardened and Merlized
D—Polished Only
E—Soft, Not Polished
F—Hardened and Polished
F.J—Hardened, Polished and Nickel Plated
G—Bright Rumbled and Nickel Plated
H—Blued
J—Nickel Plated Only
K—Hardened and Nickel Plated
L—Brass Plated
M—Oxidized
N—Japanned, Dull
P—Japanned, Bright
P.P—Wrinkle Finish
R—Merlized
S—Cadmium Plated
T—Copper Plated
T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
T.B—Copper and Nickel Plated and Polished
T.J—Copper and Nickel Plated Only
T.K—Hardened, Copper and Nickel Plated
T.L—Copper and Brass Plated
T.M—Copper Plated and Oxidized
INSTRUCTIONS FOR ORDERING—Continued

U—Zinc Plated  
V—Silver Plated  
W—Polished and Nickel Plated  
X—Black Oxide, for Iron and Steel  
X.C—Hardened and Black Oxide, for Iron or Steel  
Y—Black Nickel Plated Only  
Z—Chromium Plated  
Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated  
Z.B—Polished, Nickel Plated, Buffed and Chromium Plated  
Z.C—Hardened and Chromium Plated  
Z.D—Polished and Chromium Plated  
Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated  
Z.J—Nickel and Chromium Plated  
Z.T—Copper and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.
In this series:
1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers
1501 to 1800 and 51501 to 51800 are Nut Numbers
1801 to 2000 and 51801 to 52000 are Roller Numbers
2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.
The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.
Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

When ordering parts which differ as to Gauge (the distance between seams), the Gauge, as well as the Number, must be given on order.

**SINGER Needle should be used in SINGER Machines**
These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO."**

**Needles in Containers marked "FOR SINGER MACHINES" are NOT SINGER made needles.**
LIST OF PARTS COMPLETE

FOR

MACHINE NO. 52-60

MULTIPLE NEEDLE. SINGLE THREAD CHAIN STITCH. TEN NEEDLES. TEN LOOPERS.

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>*13945</td>
<td>-----</td>
<td>Arm</td>
</tr>
<tr>
<td>13946</td>
<td>------</td>
<td>Arm 13945 with 453AL and 15486</td>
</tr>
<tr>
<td>4389</td>
<td>7445</td>
<td>Arm Dowel Pin (2)</td>
</tr>
<tr>
<td>68350</td>
<td>5922</td>
<td>Arm Oil Cup (2)</td>
</tr>
<tr>
<td>13862</td>
<td>7442</td>
<td>Arm Oil Tube with 52045, for oiling 13799 and 13804</td>
</tr>
<tr>
<td>40217</td>
<td>5072</td>
<td>Arm Oil Tube with 52045, for oiling 13909</td>
</tr>
<tr>
<td>13831</td>
<td>7442</td>
<td>Arm Oil Tube (left) with 49092, for oiling 13811</td>
</tr>
<tr>
<td>13832</td>
<td>7442</td>
<td>Arm Oil Tube (right) with 49092, for oiling 13813</td>
</tr>
<tr>
<td>13833</td>
<td>------</td>
<td>Arm Oil Tube Bracket</td>
</tr>
<tr>
<td>13834</td>
<td>7442</td>
<td>Arm Oil Tube Bracket 13833 with 13831 and 13832</td>
</tr>
<tr>
<td>898D</td>
<td>7450</td>
<td>Arm Oil Tube Bracket Screw</td>
</tr>
<tr>
<td>52045</td>
<td>5871</td>
<td>Arm Oil Tube Packing (felt) for 13862 (2)</td>
</tr>
<tr>
<td>49092</td>
<td>7442</td>
<td>Arm Oil Tube Packing (felt) for 13831 and 13832 (2)</td>
</tr>
<tr>
<td>880E</td>
<td>7450</td>
<td>Arm Screw (left) (2)</td>
</tr>
<tr>
<td>138E</td>
<td>7450</td>
<td>Arm Screw (right)</td>
</tr>
<tr>
<td>13928</td>
<td>7458</td>
<td>Arm Shaft</td>
</tr>
<tr>
<td>13923</td>
<td>------</td>
<td>Arm Shaft 13928 with 13803, 13804 and 13927</td>
</tr>
<tr>
<td>13794</td>
<td>7440</td>
<td>Arm Shaft Flanged Bushing (back)</td>
</tr>
<tr>
<td>56006</td>
<td>7442</td>
<td>Arm Shaft Flanged Bushing (back) Oil Pad</td>
</tr>
<tr>
<td>446AL</td>
<td>2831</td>
<td>Arm Shaft Flanged Bushing (back) Set Screw</td>
</tr>
<tr>
<td>13795</td>
<td>7440</td>
<td>Arm Shaft Flanged Bushing (front)</td>
</tr>
<tr>
<td>56006</td>
<td>7442</td>
<td>Arm Shaft Flanged Bushing (front) Oil Pad</td>
</tr>
<tr>
<td>443AL</td>
<td>7450</td>
<td>Arm Shaft Flanged Bushing (front) Set Screw</td>
</tr>
<tr>
<td>144D</td>
<td>7450</td>
<td>Arm Shaft Screw</td>
</tr>
<tr>
<td>15196</td>
<td>7441</td>
<td>Arm Side Cover</td>
</tr>
<tr>
<td>51224W</td>
<td>118</td>
<td>Arm Side Cover Thumb Screw</td>
</tr>
<tr>
<td>*13798</td>
<td>-----</td>
<td>Bed</td>
</tr>
<tr>
<td>13799</td>
<td>7441</td>
<td>Crank Connecting Rod with two 145E</td>
</tr>
<tr>
<td>145E</td>
<td>7450</td>
<td>Crank Connecting Rod Cap Screw (2)</td>
</tr>
<tr>
<td>375C</td>
<td>7450</td>
<td>Crank Connecting Rod Hinge Screw</td>
</tr>
</tbody>
</table>

Printed In U.S.A.
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>1518E</td>
<td>7450</td>
<td>Crank Connecting Rod Hinge Screw Nut</td>
</tr>
<tr>
<td>13849</td>
<td>7441</td>
<td>Face Plate</td>
</tr>
<tr>
<td>190J</td>
<td>7442</td>
<td>Face Plate Screw</td>
</tr>
<tr>
<td>13802</td>
<td>7443</td>
<td>Feed Bar</td>
</tr>
<tr>
<td>315C</td>
<td>2642</td>
<td>Feed Bar Screw Center (2)</td>
</tr>
<tr>
<td>15445</td>
<td>-----</td>
<td>Feed Bar Screw Center 315C with 1519J (2)</td>
</tr>
<tr>
<td>1519J</td>
<td>7450</td>
<td>Feed Bar Screw Center Nut (2)</td>
</tr>
<tr>
<td>2039</td>
<td>7444</td>
<td>Feed Connecting Link</td>
</tr>
<tr>
<td>378C</td>
<td>7444</td>
<td>Feed Connecting Link Hinge Screw (long)</td>
</tr>
<tr>
<td>380C</td>
<td>7444</td>
<td>Feed Connecting Link Hinge Screw (short)</td>
</tr>
<tr>
<td>1520E</td>
<td>7444</td>
<td>Feed Connecting Link Hinge Screw Nut (2)</td>
</tr>
<tr>
<td>48273</td>
<td>7527</td>
<td>Feed Dog</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: When ordering No. 48273, state gauge required.</td>
</tr>
<tr>
<td>48277</td>
<td>8742</td>
<td>Feed Dog (16 teeth to the inch)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: When ordering No. 48277, state gauge required.</td>
</tr>
<tr>
<td>48278</td>
<td>8743</td>
<td>Feed Dog (15 teeth to the inch)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: When ordering No. 48278, state gauge required.</td>
</tr>
<tr>
<td>191C</td>
<td>7450</td>
<td>Feed Dog Screw</td>
</tr>
<tr>
<td>13803</td>
<td>7444</td>
<td>Feed and Feed Lifting Eccentric with 448AL</td>
</tr>
<tr>
<td>448AL</td>
<td>7450</td>
<td>Feed and Feed Lifting Eccentric Set Screw</td>
</tr>
<tr>
<td>13804</td>
<td>7444</td>
<td>Feed and Feed Lifting Eccentric Sleeve</td>
</tr>
<tr>
<td>13805</td>
<td>7440</td>
<td>Feed Forked Connection</td>
</tr>
<tr>
<td>13926</td>
<td>-----</td>
<td>Feed Forked Connection 13805 with 378C, 380C, 2039, 125034 and two 1520E</td>
</tr>
<tr>
<td>378C</td>
<td>7444</td>
<td>Feed Forked Connection Hinge Screw</td>
</tr>
<tr>
<td>1520E</td>
<td>7444</td>
<td>Feed Forked Connection Hinge Screw Nut (2)</td>
</tr>
<tr>
<td>13806</td>
<td>7440</td>
<td>Feed Lifting Rock Shaft</td>
</tr>
<tr>
<td>13807</td>
<td>-----</td>
<td>Feed Lifting Rock Shaft complete, Nos. 2509 and 13806</td>
</tr>
<tr>
<td>13808</td>
<td>7440</td>
<td>Feed Lifting Rock Shaft Crank Connecting Rod with two 966E</td>
</tr>
<tr>
<td>966E</td>
<td>6</td>
<td>Feed Lifting Rock Shaft Connecting Rod Cap Screw (2)</td>
</tr>
<tr>
<td>375C</td>
<td>7450</td>
<td>Feed Lifting Rock Shaft Connecting Rod Hinge Screw</td>
</tr>
<tr>
<td>1518E</td>
<td>7450</td>
<td>Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut</td>
</tr>
<tr>
<td>2509</td>
<td>7444</td>
<td>Feed Lifting Rock Shaft Crank with 157J and 1813</td>
</tr>
<tr>
<td>157J</td>
<td>7444</td>
<td>Feed Lifting Rock Shaft Crank Clamping Screw</td>
</tr>
<tr>
<td>1813</td>
<td>7444</td>
<td>Feed Lifting Rock Shaft Crank Roller and Stud</td>
</tr>
</tbody>
</table>

Printed In U.S.A.
## PARTS FOR MACHINE NO. 52-60

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>307C</td>
<td>7450</td>
<td>Feed Lifting Rock Shaft Screw Center (2)</td>
</tr>
<tr>
<td>56814</td>
<td>-----</td>
<td>Feed Lifting Rock Shaft Screw Center 307C with 1513J (2)</td>
</tr>
<tr>
<td>1513J</td>
<td>2642</td>
<td>Feed Lifting Rock Shaft Screw Center Nut (2)</td>
</tr>
<tr>
<td>2164</td>
<td>7444</td>
<td>Feed Regulator</td>
</tr>
<tr>
<td>125034</td>
<td>-----</td>
<td>Feed Regulator 2164 with 51225J</td>
</tr>
<tr>
<td>50353E</td>
<td>66</td>
<td>Feed Regulator Hinge Screw</td>
</tr>
<tr>
<td>125399</td>
<td>21447</td>
<td>Feed Regulator Hinge Screw Friction Washer</td>
</tr>
<tr>
<td>51225J</td>
<td>118</td>
<td>Feed Regulator Thumb Screw</td>
</tr>
<tr>
<td>21350</td>
<td>7444</td>
<td>Feed Regulator Thumb Screw Stop</td>
</tr>
<tr>
<td>2047</td>
<td>7440</td>
<td>Feed Rock Shaft</td>
</tr>
<tr>
<td>2046</td>
<td>-----</td>
<td>Feed Rock Shaft complete, Nos. 2047 and 2048</td>
</tr>
<tr>
<td>2048</td>
<td>7444</td>
<td>Feed Rock Shaft Crank</td>
</tr>
<tr>
<td>2049</td>
<td>7444</td>
<td>Feed Rock Shaft Crank Pin</td>
</tr>
<tr>
<td>465AL</td>
<td>7444</td>
<td>Feed Rock Shaft Crank Set Screw</td>
</tr>
<tr>
<td>307C</td>
<td>7450</td>
<td>Feed Rock Shaft Screw Center (2)</td>
</tr>
<tr>
<td>56814</td>
<td>-----</td>
<td>Feed Rock Shaft Screw Center 307C with 1513J (2)</td>
</tr>
<tr>
<td>1513J</td>
<td>2642</td>
<td>Feed Rock Shaft Screw Center Nut (2)</td>
</tr>
<tr>
<td>13955</td>
<td>-----</td>
<td>Looper</td>
</tr>
<tr>
<td>13632</td>
<td>-----</td>
<td>Looper Carrier with two 237AL and ten 853AL, for 1/8 in. to 13/64 in.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: When ordering No. 13632, state gauge required.</td>
</tr>
<tr>
<td>237AL</td>
<td>3</td>
<td>Looper Carrier Set Screw (2)</td>
</tr>
<tr>
<td>13951</td>
<td>-----</td>
<td>Looper Carrier Shaft</td>
</tr>
<tr>
<td>15836</td>
<td>7445</td>
<td>Looper Carrier Shaft Bushing</td>
</tr>
<tr>
<td>448AL</td>
<td>7450</td>
<td>Looper Carrier Shaft Bushing Set Screw</td>
</tr>
<tr>
<td>217C</td>
<td>7450</td>
<td>Looper Carrier Shaft Set Screw</td>
</tr>
<tr>
<td>13811</td>
<td>7441</td>
<td>Looper Driving Shaft with 217C</td>
</tr>
<tr>
<td>13952</td>
<td>-----</td>
<td>Looper Driving Shaft 13811 with 13812 and 13951</td>
</tr>
<tr>
<td>13812</td>
<td>7445</td>
<td>Looper Driving Shaft Crank with two 1253AL</td>
</tr>
<tr>
<td>1253AL</td>
<td>7445</td>
<td>Looper Driving Shaft Crank Set Screw (2)</td>
</tr>
<tr>
<td>13813</td>
<td>7445</td>
<td>Looper Driving Shaft Link</td>
</tr>
<tr>
<td>13814</td>
<td>7445</td>
<td>Looper Driving Shaft Link Hinge Pin</td>
</tr>
<tr>
<td>1454C</td>
<td>7463</td>
<td>Looper Driving Shaft Link Hinge Pin Set Screw</td>
</tr>
<tr>
<td>853AL</td>
<td>7450</td>
<td>Looper Set Screw (10)</td>
</tr>
<tr>
<td>13950</td>
<td>-----</td>
<td>Machine Pulley, &quot;v&quot; belt groove (outside diam. of belt groove 2.9 in.)</td>
</tr>
<tr>
<td>13797</td>
<td>7441</td>
<td>Machine Pulley Oil Cover</td>
</tr>
</tbody>
</table>

Printed In U.S.A.
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>210J</td>
<td>7450</td>
<td>Machine Pulley Oil Cover Screw</td>
</tr>
<tr>
<td>435AL</td>
<td>68</td>
<td>Machine Pulley Set Screw (2)</td>
</tr>
<tr>
<td>13581</td>
<td>7441</td>
<td>Needle Bar (hollow)</td>
</tr>
<tr>
<td>*13582</td>
<td>7444</td>
<td>Needle Bar Connecting Link with 794E</td>
</tr>
<tr>
<td>13933</td>
<td>-----</td>
<td>Needle Bar Connecting Link 13582 with 13896</td>
</tr>
<tr>
<td>794E</td>
<td>7444</td>
<td>Needle Bar Connecting Link Adjusting Screw</td>
</tr>
<tr>
<td>881C</td>
<td>7444</td>
<td>Needle Bar Connecting Link Hinge Screw</td>
</tr>
<tr>
<td>13896</td>
<td>7444</td>
<td>Needle Bar Connecting Stud with 1904 and two 175E</td>
</tr>
<tr>
<td>175E</td>
<td>7444</td>
<td>Needle Bar Connecting Stud Clamping Screw (2)</td>
</tr>
<tr>
<td>1904</td>
<td>7444</td>
<td>Needle Bar Connecting Stud Roller (roller only)</td>
</tr>
<tr>
<td>13816</td>
<td>7440</td>
<td>Needle Bar Crank with 435AL and 1293AL</td>
</tr>
<tr>
<td>13927</td>
<td>-----</td>
<td>Needle Bar Crank 13816 with 861C</td>
</tr>
<tr>
<td>1293AL</td>
<td>7450</td>
<td>Needle Bar Crank Position Screw</td>
</tr>
<tr>
<td>435AL</td>
<td>2831</td>
<td>Needle Bar Crank Set Screw</td>
</tr>
<tr>
<td>13938</td>
<td>-----</td>
<td>Needle Clamp with ten 620F or 50014F, for 1/8 in. gauge and above (10)</td>
</tr>
<tr>
<td>2273</td>
<td>7445</td>
<td>Needle Clamp Pin</td>
</tr>
<tr>
<td>50014F</td>
<td>7445</td>
<td>Needle Set Screw for 9/64 in. gauge and above (10)</td>
</tr>
<tr>
<td>620F</td>
<td>7445</td>
<td>Needle Set Screw (10)</td>
</tr>
<tr>
<td>*13818</td>
<td>7445</td>
<td>Oscillating Rock Shaft with 1454C</td>
</tr>
<tr>
<td>13866</td>
<td>-----</td>
<td>Oscillating Rock Shaft 13818 with 13819</td>
</tr>
<tr>
<td>13819</td>
<td>7445</td>
<td>Oscillating Rock Shaft Hinge Pin</td>
</tr>
<tr>
<td>13820</td>
<td>7445</td>
<td>Oscillating Rock Shaft Hinge Pin Bushing</td>
</tr>
<tr>
<td>448AL</td>
<td>7450</td>
<td>Oscillating Rock Shaft Hinge Pin Set Screw</td>
</tr>
<tr>
<td>2058</td>
<td>7441</td>
<td>Presser Bar</td>
</tr>
<tr>
<td>52016</td>
<td>7445</td>
<td>Presser Bar Lifter</td>
</tr>
<tr>
<td>15486</td>
<td>7463</td>
<td>Presser Bar Lifter Hinge Stud</td>
</tr>
<tr>
<td>453AL</td>
<td>2831</td>
<td>Presser Bar Lifter Hinge Stud Set Screw</td>
</tr>
<tr>
<td>2953</td>
<td>7445</td>
<td>Presser Bar Lifting Bracket with 453AL</td>
</tr>
<tr>
<td>453AL</td>
<td>2831</td>
<td>Presser Bar Lifting Bracket Set Screw</td>
</tr>
<tr>
<td>32875</td>
<td>7463</td>
<td>Presser Bar Spring</td>
</tr>
<tr>
<td>2070</td>
<td>7445</td>
<td>Presser Bar Spring Washer</td>
</tr>
<tr>
<td>31332</td>
<td>5423</td>
<td>Presser Foot (hinged, adjustable) for gathering</td>
</tr>
<tr>
<td>31334</td>
<td>7580</td>
<td>Presser Foot (side hinged) for general work</td>
</tr>
<tr>
<td>190J</td>
<td>7442</td>
<td>Presser Foot Screw</td>
</tr>
<tr>
<td>263E</td>
<td>7450</td>
<td>Pressure Regulating Thumb Screw</td>
</tr>
<tr>
<td>13903</td>
<td>-----</td>
<td>Tension Bracket with twenty 13589</td>
</tr>
<tr>
<td>13904</td>
<td>-----</td>
<td>Tension Bracket complete, Nos. 13903, ten each 1547J, 13710, 33929 and twenty 2921</td>
</tr>
<tr>
<td>898F</td>
<td>7450</td>
<td>Tension Bracket Screw</td>
</tr>
</tbody>
</table>

Printed In U.S.A.
## PARTS FOR MACHINE NO. 52-60

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>2269</td>
<td>7463</td>
<td>Tension Bracket Steady Pin</td>
</tr>
<tr>
<td>2921</td>
<td>7442</td>
<td>Tension Disc (20)</td>
</tr>
<tr>
<td>13589</td>
<td>7442</td>
<td>Tension Disc Steady Pin (20)</td>
</tr>
<tr>
<td>1560C</td>
<td>7442</td>
<td>Tension Regulating Thumb Nut (10)</td>
</tr>
<tr>
<td>637C</td>
<td>7442</td>
<td>Tension Screw Stud (10)</td>
</tr>
<tr>
<td>33929</td>
<td>------</td>
<td>Tension Screw Stud 637C with 1560C (10)</td>
</tr>
<tr>
<td>1547J</td>
<td>7442</td>
<td>Tension Screw Stud Nut (10)</td>
</tr>
<tr>
<td>13710</td>
<td>7442</td>
<td>Tension Spring (10)</td>
</tr>
<tr>
<td>13589</td>
<td>7442</td>
<td>Tension Thread Guide Pin</td>
</tr>
<tr>
<td>13905</td>
<td>------</td>
<td>Thread Guide (back of arm) ten holes</td>
</tr>
<tr>
<td>13906</td>
<td>------</td>
<td>Thread Guide (back of arm) 13905 with 13862</td>
</tr>
<tr>
<td>13907</td>
<td>------</td>
<td>Thread Guide (side of arm) ten holes</td>
</tr>
<tr>
<td>219J</td>
<td>7450</td>
<td>Thread Guide (side of arm) Screw (2)</td>
</tr>
<tr>
<td>13908</td>
<td>------</td>
<td>Thread Guide (top of arm) ten holes</td>
</tr>
<tr>
<td>13909</td>
<td>------</td>
<td>Thread Guide (top of arm) 13908 with 40217</td>
</tr>
<tr>
<td>50062J</td>
<td>7450</td>
<td>Thread Guide (top of arm) Screw</td>
</tr>
<tr>
<td>1349</td>
<td>------</td>
<td>Thread (upper) Pull-off</td>
</tr>
<tr>
<td>190J</td>
<td>2</td>
<td>Thread (upper) Pull-off Screw</td>
</tr>
<tr>
<td>13707</td>
<td>------</td>
<td>Thread Take-up Plate</td>
</tr>
<tr>
<td>883B</td>
<td>7445</td>
<td>Thread Take-up Plate Screw</td>
</tr>
<tr>
<td>48288</td>
<td>7527</td>
<td>Throat Plate for 48273</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: When ordering No. 48288, state gauge</td>
</tr>
<tr>
<td></td>
<td></td>
<td>required.</td>
</tr>
<tr>
<td>48292</td>
<td>8742</td>
<td>Throat Plate for 48277</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: When ordering No. 48292, state gauge</td>
</tr>
<tr>
<td></td>
<td></td>
<td>required.</td>
</tr>
<tr>
<td>48293</td>
<td>8743</td>
<td>Throat Plate for 48278</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Note: When ordering No. 48293, state gauge</td>
</tr>
<tr>
<td></td>
<td></td>
<td>required.</td>
</tr>
<tr>
<td>691F</td>
<td>7450</td>
<td>Throat Plate Screw (2)</td>
</tr>
<tr>
<td>13635</td>
<td>1514</td>
<td>Drip Pan with four 1 in. wire nails</td>
</tr>
</tbody>
</table>

*Printed In U.S.A.*
### ACCESSORIES

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>12361</td>
<td>7446</td>
<td>Machine Hinge Connection (2)</td>
</tr>
<tr>
<td>41400</td>
<td>7447</td>
<td>Machine Rest Pin (wood) 3 1/8 in. long</td>
</tr>
<tr>
<td>120342</td>
<td>413</td>
<td>Oiler (copper plated) with 120343</td>
</tr>
<tr>
<td>120343</td>
<td>413</td>
<td>Oiler Spout, 3 1/2 in. long</td>
</tr>
<tr>
<td>26026</td>
<td>7447</td>
<td>Screw Driver (machine)</td>
</tr>
<tr>
<td>26485</td>
<td>7447</td>
<td>Screw Driver (shuttle tension)</td>
</tr>
<tr>
<td>120341</td>
<td>7458</td>
<td>Tweezers</td>
</tr>
<tr>
<td>8909</td>
<td>7447</td>
<td>Wrench for 1513 and 1518</td>
</tr>
<tr>
<td>8908</td>
<td>7447</td>
<td>Wrench for 1519, 1520 and 1620</td>
</tr>
<tr>
<td>4822</td>
<td>7447</td>
<td>Wrench</td>
</tr>
</tbody>
</table>

### THREAD UNWINDER

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>27618</td>
<td>672</td>
<td>Spool Stand with 138J and three wood screws 1 in. No. 14 F.H. (2)</td>
</tr>
<tr>
<td>150647</td>
<td>20610</td>
<td>Thread Unwinder Spool Rest with 178J (10)</td>
</tr>
<tr>
<td>150203</td>
<td>-----</td>
<td>Thread Unwinder Spool Rest Cushion (felt) (10)</td>
</tr>
<tr>
<td>150649</td>
<td>20610</td>
<td>Thread Unwinder Spool Rest Rod (3)</td>
</tr>
<tr>
<td>138J</td>
<td>1</td>
<td>Thread Unwinder Spool Rod Set Screw (2)</td>
</tr>
<tr>
<td>178J</td>
<td>2</td>
<td>Thread Unwinder Spool Set Screw (10)</td>
</tr>
<tr>
<td>151246</td>
<td>-----</td>
<td>Thread Unwinder Support Rod (lower) 24 in. long (2)</td>
</tr>
<tr>
<td>151248</td>
<td>-----</td>
<td>Thread Unwinder Support Rod (upper) 18 in. long (2)</td>
</tr>
<tr>
<td>151249</td>
<td>-----</td>
<td>Thread Unwinder Support Rod Coupling with two 456AL (2)</td>
</tr>
<tr>
<td>456AL</td>
<td>68</td>
<td>Thread Unwinder Support Rod Coupling Set Screw (4)</td>
</tr>
<tr>
<td>150369</td>
<td>-----</td>
<td>Thread Unwinder Thread Guide</td>
</tr>
<tr>
<td>151250</td>
<td>-----</td>
<td>Thread Unwinder Thread Guide Bracket with 446AL and 448AL (8)</td>
</tr>
<tr>
<td>446AL</td>
<td>68</td>
<td>Thread Unwinder Thread Guide Bracket Set Screw (long) (8)</td>
</tr>
<tr>
<td>448AL</td>
<td>68</td>
<td>Thread Unwinder Thread Guide Bracket Set Screw (short) (8)</td>
</tr>
</tbody>
</table>

Printed In U.S.A. 10
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>151255</td>
<td>-----</td>
<td>Thread Unwinder complete, for ten spools or cones of thread, Nos. 150369, two each 27618, 151246, 151248, 151249, three 150649, eight 151250 and ten each 150203 and 150647</td>
</tr>
</tbody>
</table>