SINGER 81U71
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<tr>
<td>2102</td>
<td>Tension (looper, left hand) Disc (2)</td>
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<td>Thread Guide (looper, right hand) Lock Nut (2)</td>
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<td>Throat Plate Screw (2)</td>
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<td>Tension (looper, right hand) Disc (2)</td>
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<td>Presser Foot Screw</td>
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<td>Tension (needle thread) Disc (2)</td>
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<td>Lifting Lever Bracket Screw (2)</td>
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<td>Needle Bar Crank Shaft Plug Screw</td>
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<td>Needle Bar Thread Retainer Screw</td>
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<td>Needle Bar Thread Retainer Disc (2)</td>
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<td>Needle Bar Crank (back) Ball Stud</td>
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<td>Needle Bar Connecting Rod with four 545077 (850)</td>
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<td>546691</td>
<td>Feed Rock Shaft Hinge Pin Oil Wick (felt)</td>
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<tr>
<td>546692</td>
<td>Pressure (looper, left hand) Spring</td>
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<tr>
<td>546693</td>
<td>Pressure (looper, right hand) Spring</td>
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<tr>
<td>546694</td>
<td>Oil Flow Check Valve Ball</td>
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<td>546695</td>
<td>Oil Flow Check Valve Ball Spring</td>
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<td>546696</td>
<td>Feed Bar Oil Pad</td>
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<tr>
<td>546697</td>
<td>Frame Angle Cover (front)</td>
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<td>546698</td>
<td>Frame Angle Cover (back)</td>
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<tr>
<td>546699</td>
<td>Machine Base and Oil Reservoir Oil Cup</td>
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<tr>
<td>546700</td>
<td>Looper (right hand) and Spreader Lever Connection Cover Screw Washer</td>
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<tr>
<td>546701</td>
<td>Needle Bar Connecting Link Hinge Pin Oil Wick (2)</td>
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<td>546702</td>
<td>Needle Bar Bushing Oil Wick (felt) (2)</td>
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<tr>
<td>546703</td>
<td>Machine Base and Oil Reservoir Oil Cup Gasket (2)</td>
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<tr>
<td>546704</td>
<td>Needle Bar Thread Retainer Bracket</td>
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<tr>
<td>546705</td>
<td>Frame Side Cover Hinge Pin</td>
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<td>546706</td>
<td>Frame Side Cover Hinge Pin Spring</td>
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<tr>
<td>546707</td>
<td>Machine Base Cushion complete</td>
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<td>546717</td>
<td>Frame Side Cover Hinge Pin Spring</td>
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<tr>
<td>546718</td>
<td>Balance Wheel Oil Guard</td>
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<tr>
<td>546720</td>
<td>Balance Wheel with three 504159 (819), 545124 (850) and 545125 (850)</td>
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<tr>
<td>546731</td>
<td>Feed Rock Shaft</td>
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<tr>
<td>546752</td>
<td>Frame Rotary Shaft Crank Set Screw</td>
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<td>546753</td>
<td>Machine Base Cushion Screw (4)</td>
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<tr>
<td>546754</td>
<td>Needle Bar Crank (back) Position Screw</td>
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<tr>
<td>546755</td>
<td>Needle Bar Crank (front) Position Screw</td>
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<tr>
<td>546756</td>
<td>Needle Bar Crank (back) Set Screw</td>
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<tr>
<td>546757</td>
<td>Needle Bar Crank (front) Set Screw</td>
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<tr>
<td>546758</td>
<td>Frame Rotary Lever Stud (eccentric)</td>
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<tr>
<td>546759</td>
<td>Cloth Plate complete</td>
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<tr>
<td>546760</td>
<td>Feed Dog</td>
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<tr>
<td>546761</td>
<td>Feed Bar</td>
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<tr>
<td>546762</td>
<td>Frame Rotary Shaft Cover with 546651</td>
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<tr>
<td>546763</td>
<td>Feed Eccentric Cover Holder Oil Guard</td>
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# NUMERICAL LIST OF PARTS FOR MACHINE 81U71

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<tr>
<th>PART NO</th>
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<tbody>
<tr>
<td>549412</td>
<td>Feed Eccentric Cover Holder</td>
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<tr>
<td>549417</td>
<td>Frame Rotary Shaft</td>
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<tr>
<td>549420</td>
<td>Frame Rotary Shaft Crank with 545076 (833), 549049 (833) and 546522</td>
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<tr>
<td>549423</td>
<td>Guide Body</td>
</tr>
<tr>
<td>549424</td>
<td>Guide Finger</td>
</tr>
<tr>
<td>549425</td>
<td>Guide Smoothing Plate</td>
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<tr>
<td>549426</td>
<td>Guide Smoothing Plate Screw Washer</td>
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<tr>
<td>549427</td>
<td>Guide complete Nos 549423 to 549426, 504010 (829) and two 545180 (803)</td>
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<tr>
<td>549429</td>
<td>Looper (left hand)</td>
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<tr>
<td>549432</td>
<td>Looper (right hand)</td>
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<tr>
<td>549435</td>
<td>Needle Bar with 545406 (853)</td>
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<tr>
<td>549436</td>
<td>Needle Bar Connecting Bracket with 545071 (853)</td>
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<tr>
<td>549437</td>
<td>Looper (right hand) and Spreader Lever Connection with four 545077 (850)</td>
</tr>
<tr>
<td>549438</td>
<td>Oil Pump (screw pump) Body</td>
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<tr>
<td>549439</td>
<td>Oil Pump (screw pump) Screw (803)</td>
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<tr>
<td>549440</td>
<td>Oil Focal Point (large)</td>
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<td>549441</td>
<td>Oil Focal Point (small)</td>
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<td>549442</td>
<td>Needle Guard Holder</td>
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<td>549443</td>
<td>Presser Foot 549444 with 549445 and 545180 (803)</td>
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<td>Presser Foot (body)</td>
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<td>549445</td>
<td>Presser Foot Chaining-off Finger</td>
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<tr>
<td>549447</td>
<td>Thread (looper, right hand) Take-up</td>
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<td>549448</td>
<td>Thread (needle) Take-up</td>
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<td>Throat Plate</td>
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<td>Lifting Lever Bracket</td>
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<tr>
<td>549508</td>
<td>Tension (needle thread) Thread Guide</td>
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<td>Frame Rotary Shaft Bushing (front)</td>
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<tr>
<td>549510</td>
<td>Tension (looper, right hand) Thread Guide</td>
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## ACCESSORIES

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<tr>
<th>PN962</th>
<th>Oiler</th>
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<tr>
<td>1230</td>
<td>Needle (81XS) #21 (6)</td>
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<tr>
<td>545133</td>
<td>Wood Screw 1&quot; No. 11 (2)</td>
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<tr>
<td>546656</td>
<td>Tweezers (curved)</td>
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<tr>
<td>546657</td>
<td>Wrench</td>
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<td>546658</td>
<td>Screw Driver (large)</td>
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<td>Foot Lifter Chain</td>
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<td>546662</td>
<td>Machine Cover</td>
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<td>Foot Lifter Treadle complete</td>
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<td>546664</td>
<td>Oil Can (400 cc)</td>
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<td>Screw Driver (small)</td>
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<td>546692</td>
<td>Screw Driver (medium)</td>
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<tr>
<td>546704</td>
<td>Thread Unwinder (for three spools)</td>
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<tr>
<td>547088</td>
<td>Threading Wire (2)</td>
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<tr>
<td>549130</td>
<td>Wood Screw 1&quot; No. 11 (4)</td>
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<tr>
<td>549433</td>
<td>Spreader (right hand)</td>
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