

November 5, 1946
Department #54

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 147-109

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DO NOT REMOVE

147-109

November 5, 1946

Department #54

List of Parts Complete

for

Machine No. 147-109

| No. | Name |
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| *131601 | Arm, upper and lower (solid) with 948J, 15404, 68423, two 15405 and four 131022 |
| 68423 | Arm Bottom Cover |
| 68429 | " " " Gasket (cork) |
| 1057 AL 4 | " " " Screw |
| 50608 R | " Hole Plug Screw, for access to Crank Connecting Rod (upper bearing) |
| 139017 | Arm Hole Plug Screw Washer |
| 68350 | " Oil Cup, for oiling Arm Rock Shaft Front Bearing |
| 131664 | Arm Oil Cup |
| 131665 | Arm Oil Cup Oil Gauge |
| 131666 | " " " with Oil Gauge complete, for filling oil reservoir, Nos. 131664 and 131665 |
| 131319 | Arm Oil Cup Oil Pad (braided cotton) for 68350 |
| 11119 | " " Tube with 52045, for oiling Thread (upper) Nipper |
| 56003 | Arm Oil Tube with 52045, for oiling Feed (upper) Bell Crank Connection Sleeve |
| 52045 2 | Arm Oil Tube Packing (wick) |
| 131733 | " Rock Shaft and Front Crank with 353AL |
| 131734 | " " " 131733 with 50391C, 131738 and two each 914J and 131685 |
| 1309 C | Arm Rock Shaft Adjusting Screw |
| 131056 | " " " " " Washer |
| 68433 | " " " Bushing (back) |
| 68435 | " " " " " Cap |
| 131065 | " " " " " Washer (fibre) |
| 448 AL | " " " " " Set Screw |

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| 68436 | | Arm Rock Shaft Bushing (intermediate) |
| 423 AL | | " " " " " " Set Screw |
| 131486 | | " " " Crank, back (ball bearing, solid) with two 50083AL |
| 50083 AL 2 | | Arm Rock Shaft Crank, (back) Set Screw |
| 131456 | | " " " Flanged Bushing (front) |
| 453 AL | | " " " " " " Set Screw |
| 42365 | | " " " Oil Pad (braided cotton) for oiling Back Bearing |
| 54969 | | Arm Rock Shaft Oil Pad (braided cotton) for oiling Intermediate Bearing |
| 131487 | | Arm Rotary Shaft |
| | | Note: When No. 131487 is required for repairs, the Looper Driving Shaft and Feed Lifting Eccentric must be returned to the factory to be adjusted to the new part. |
| 131604 | | Arm Rotary Shaft 131487 with 640E, 131111, 131502, 131617 and 131931 |
| 131366 | 2 | Arm Rotary Shaft Ball Bearing (back) |
| 131478 | | " " " " " " Case |
| 131479 | | " " " " " " " 131478 with 131369 and three 205C |
| 131526 | | Arm Rotary Shaft Ball Bearing (back) Case with Ball Bearings complete, Nos. 131479, 131480 and two 131366 |
| 131369 | | Arm Rotary Shaft Ball Bearing (back) Case Cap |
| 205 C | 3 | " " " " " " " " Screw |
| 131370 | 3 | " " " " " " " " Position Stud |
| 429 C | | Arm Rotary Shaft Ball Bearing (back) Case Set Screw |
| 131480 | | " " " " " " " Spacing Collar |
| 131366 | | " " " " " " (intermediate) |
| 131481 | | " " " " " " " Case |
| 1304 C | | " " " " " " " " Set Screw |
| 131482 | | Arm Rotary Shaft Ball Bearing (intermediate) Collar with two 457AL |
| 457 AL | | Arm Rotary Shaft Ball Bearing (intermediate) Collar Set Screw |

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| 131457 | | Arm Rotary Shaft Bushing (front |
| 761 E | " " " " " | Set Screw |
| 42367 | " " " " | Front Bearing Oil Pad, lower (braided cotton) |
| 54218 | | Arm Rotary Shaft Front Bearing Oil Pad, upper (braided cotton) |
| 144 D | | Arm Rotary Shaft Screw |
| 131276 | " | Side Cover (oil vent) |
| 131909 | " " " " | Cap |
| 131280 | " " " " | Position Pin |
| 1289 X | " " " " | Screw |
| 131910 | " " " " | Spring |
| 131911 | | Arm Side Cover (oil vent) complete, Nos. 1289X, 131276, 131280, 131909 and 131910 |
| 68448 | | Arm Side Cover Gasket (cork) |
| 1057 K 4 | " " " " | Screw |
| 131915 | | Balance Wheel, 2 5/8 in. pulley, with two 51283AL, for round belt |
| 51283 AL 2 | | Balance Wheel Set Screw |
| 131606 | | Cloth Plate with 54309 |
| 54309 | " " " | Oil Tube with 49092 |
| 49092 | " " " " | Packing (felt) |
| 68368 | " " " | Slide (left) |
| 131050 | | Cloth Plate Slide (left) Spring |
| 725 J 2 | " " " " " | Screw |
| 131051 | | Cloth Plate Slide (left) complete, Nos. 68368, 131050 and two 725J |
| 131607 | | Cloth Plate Slide (right) |
| 131381 | " " " " | Spring |
| 725 J 2 | " " " " " | Screw |
| 131608 | | Cloth Plate Slide (right) complete, Nos. 131381, 131607 and two 725J |
| 131609 | | Cloth Plate complete, Nos. 131051, 131606 and 131608 |
| 1011 F 2 | | Cloth Plate Screw (left) |
| 30398 F | " " " " | (right) |
| 131610 | " " " | Thread Guard |

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| 389 F | | Cloth Plate Thread Guard Screw (lower) |
| 50473 F | | " " " " " (upper) |
| *131926 | | Crank Connecting Rod with two each 1057AL, 51715AL, 131927 and 131928 |
| | | Note: When No. 131926 is required for repairs, Connecting Rod and Arm Rock Shaft Crank (back) fitted together will be furnished. All Agency orders for this part must state the Machine Number for which it is re- quired in order to obtain correct Needle Bar Stroke. |
| 131931 | | Crank Connecting Rod 131926 with 131486 |
| 131927 | 2 | " " " Cap (lower) Screw Stud |
| 51715 AL | 2 | " " " " " " " Nut |
| 131928 | 2 | " " " " " " " " |
| | | Lock Washer |
| 1057 AL | 2 | Crank Connecting Rod Cap (upper) Screw |
| 131735 | | Face Plate |
| 142 W | 2 | " " Screw |
| 68354 | | Feed Dog, 17 teeth (16 teeth to the inch) for 3/32" to 5/32" gauges, for 52542. |
| 131702 | | Feed Dog, 18 teeth (16 teeth to the inch) for 3/16" to 3/8" gauges, for 52783 |
| 50073 J | | Feed Dog Screw |
| 460 AL | | " " Stop Screw |
| 131941 | | " (lower) Bar |
| 131730 | | Feed (lower) Bar Feed Dog Seat (adjustable)with 460AL |
| 190 E | | " " " " " " Screw |
| 22436 | | " " " " " " Washer |
| 131942 | | Feed (lower) Bar with Feed Dog Leveling Device complete, Nos. 190E, 22436, 68467, 131730, 131941 and two 207E |
| 131197 | | Feed (lower) Bar Hinge Pin (eccentric) |
| 59343 | | " " " " " Collar with 735AL |
| 735 AL | | " " " " " Set Screw |
| 131943 | | " " " Slide Block |
| 131944 | | " " " " " 131943 with 68495 and 134260 |
| 68495 | | Feed (lower) Bar Slide Block Oil Pad (wick) |
| 134260 | | " " " " " Retainer |
| 68467 | | " " " Wearing Plate |

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| 207 E 2 | Feed (lower) Bar Wearing Plate Screw |
| 131500 | " " Connecting Rod with 1057AL, 68497, 134260 and two 896AL |
| 131502 | Feed (lower) Connecting Rod 131500 with 54025 |
| 896 AL 2 | " " " " Cap Screw |
| 1057 AL | " " " " Clamping Screw |
| 68497 | " " " " Oil Pad (wick) |
| 134260 | " " " " " " Retainer |
| *54024 | " " Eccentric with 138306 |
| *23729 | " " " Body |
| 51061 AL 2 | " " " " Set Screw |
| 7071 2 | " " " Clamping Washer |
| 217 J 2 | " " " " " Screw |
| 138306 | " " " Lubricating Pad (wood) |
| 54025 | Feed (lower) Eccentric (adjustable) complete, Nos. 1103C, 23729, 54024 and two 217J, 7071 and 51061AL /each |
| 1103 C | Feed (lower) Regulating Screw |
| 131240 | " " Rocking Frame with two 453AL |
| 131945 | " " " " 131240 with 59343, 131197 and 131942 |
| 57234 | Feed (lower) Rocking Frame Hinge Pin |
| 57235 2 | " " " " " " Bushing |
| 453 AL 2 | " " " " " " Set Screw |
| 453 AL 2 | " " " " " " Set Screw |
| 131614 | Feed (upper) Bar |
| 131692 | " " " 131614 with 11940, 17490, 9525, 52595, 54143 to 54145, 54150, 127946, 131615, and six 1423W |
| 1423 W | Feed (upper) Bar Cap Screw |
| 131615 | " " " Connecting Bracket |
| 54143 | " " " " Link (lower) |
| 1423 W 2 | " " " " " Cap Screw |
| 54145 | " " " " " (upper) |
| 1423 W 2 | Feed (upper) Bar Connecting Link (upper) Cap Screw |
| 54144 | " " Bell Crank |

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| 1423 W | | Feed (upper) Bell Crank Cap Screw |
| 54150 | | " " " " Connecting Link |
| 1423 W 2 | | " " " " " " Cap Screw |
| 1194 C | | " " " " " " Hinge Screw |
| 1749 C | | " " " " " " " " |
| | | Nut |
| 9525 | | Feed (upper) Bell Crank Connecting Link Hinge Screw Nut Washer |
| 127946 | | Feed (upper) Bell Crank Connecting Stud with 50200C |
| 50200 C | | " " " " " " Set Screw |
| 131500 | | " " Connecting Rod with 1057AL, 68497, 134260 and two 896AL |
| 131617 | | Feed (upper) Connecting Rod 131500 with 54456 |
| 896 AL 2 | | " " " " Cap Screw |
| 1057 AL | | " " " " Clamping Screw |
| 131618 | | " " " " Crank with two 140123AL |
| 140123 AL 2 | | " " " " " Set Screw |
| 131619 | | " " " " Hinge Stud |
| 68497 | | " " " " Oil Pad (wick) |
| 134260 | | " " " " " " Retainer |
| *54024 | | " " Eccentric with 139306 |
| *54455 | | " " " " Body |
| 51061 AL 2 | | " " " " Set Screw |
| 7071 2 | | " " " " Clamping Washer |
| 217 J 2 | | " " " " " Screw |
| 138306 | | " " " " Lubricating Pad (wood) |
| 54456 | | Feed (upper) Eccentric (adjustable) complete, Nos. 1103C, 54024, 54455 and two each 217J, 7071 and 51061AL |
| 131736 | | Feed (upper) Lifting Regulator |
| 131737 | | " " " " " Connection with 140123 |
| 140123 AL | | " " " " " Clamping Screw |
| 131622 | | Feed (upper) Lifting Regulator Connection Sleeve |
| 131738 | | " " " " " " " " Slide Block |

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| 131695 | 2 | Feed (upper) Lifting Regulator Connection Sleeve Slide Block Clamping Washer |
| 914 J | 2 | Feed (upper) Lifting Regulator Connection Sleeve Slide Block Clamping Washer Screw |
| 50391 C | | Feed (upper) Lifting Regulator Connection Sleeve Slide Block Position Screw |
| 1103 C | | Feed (upper) Regulating Screw |
| 54155 | | " " Rock Shaft |
| 54369 | | " " " " Collar with two 465C |
| 465 C | 2 | " " " " " Set Screw |
| 54156 | | " " " " Crank (back) with two 50200C |
| 50200 C | 2 | Feed (upper) Rock Shaft Crank (back) Set Screw |
| 52595 | | " " " " " (front) with 1057AL |
| 1057 AL | | " " " " " " Clamping Screw |
| 131624 | | " " " " Pitman |
| 131625 | | " " " " " Crank with two 50200C |
| 50200 C | 2 | Feed (upper) Rock Shaft Pitman Crank Set Screw |
| 131626 | | " " " " " " Shaft |
| 131627 | | " " " " " " " Bracket |
| 129 E | 3 | " " " " " " " " Screw |
| 41 F | 2 | Feed (upper) Rock Shaft Pitman Hinge Screw |
| 1520 J | 2 | " " " " " " " Nut |
| 52596 | | Feeding Foot |
| 203 J | 2 | " " Screw |
| 57255 | | Lifting Presser Bar with 25303 |
| 25303 | | " " " Ball, size 1/4 in. |
| 131629 | | Lifting Presser Bar Bushing (lower) |
| 1133 E | | " " " " " Set Screw |
| 54162 | | " " " " (upper) |
| 1133 E | | " " " " " Set Screw |
| 131630 | | " " " Lifting Bracket with 453AL |
| 131631 | | " " " " " Guide |
| 453 AL | | " " " " " Set Screw |
| 453 AL | | " " " " " Set Screw |
| 131632 | | " " " " Lever |

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| 161 J | 2 | Lifting Presser Bar Lifting Lever Extension Screw |
| 802 D | | " " " " " Hinge Screw |
| 131749 | | " " " Spring |
| 131750 | | " " " " (auxiliary) |
| 131751 | | " " " " Screw Stud |
| 1637 J | | " " " " " Lock Nut |
| 38468 | | " " " " Stud |
| 131830 | | Lifting Presser Bar Spring complete, Nos. 1637J, 51697W and 131749 to 131752 |
| 131851 | | Lifting Presser Bar Spring (less auxiliary spring) complete, Nos. 1637J, 42290K, 51697W, 131749 and 131751 |
| 52535 | | Lifting Presser Foot |
| 190 J | | " " " Screw |
| 131131 | | Looper (back) closed eye |
| | | Note: When ordering No. 131131, state gauge of machine for which required. |
| 452 C | | Looper (back) Set Screw |
| 131132 | | " (front) closed eye |
| | | Note: When ordering No. 131132, state gauge of machine for which required. |
| 1120 AL | | Looper (front) Set Screw |
| 54027 | | " Carrier with two 175E |
| 175 E | 2 | " " Adjusting Screw |
| 54227 | | " " Connection |
| 54228 | | " " " Shaft |
| 128419 | | " " " " Oil Pad (braided cotton) |
| 68478 | | Looper Carrier Connection Shaft Sleeve (eccentric) |
| 51263 D | | " " " " " Cap Screw |
| 68479 | | " " Driver with four 175E |
| 175 E | 4 | " " " Cap Screw |
| 131958 | | " Driving Shaft and Feed Lifting Eccentric with two 64315 |
| *131111 | | Looper Driving Shaft and Feed Lifting Eccentric 131958 with 54027, 54227, 54228 and 68479 |
| *68483 | | Looper Driving Shaft and Feed Lifting Eccentric Bracket with 761E |
| 948 J | | Looper Driving Shaft and Feed Lifting Eccentric |

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| 131959 | | Looper Driving Shaft and Feed Lifting Eccentric Bushing |
| 131028 | | Looper Driving Shaft and Feed Lifting Eccentric Bushing Oil Plug |
| 761 E | | Looper Driving Shaft and Feed Lifting Eccentric Bushing Position Screw |
| 68497 | | Looper Driving Shaft and Feed Lifting Eccentric Front Bearing Oil Pad (wick) |
| 64315 | 2 | Looper Driving Shaft and Feed Lifting Eccentric Oil Hole Plug |
| 640 E | | Looper Driving Shaft and Feed Lifting Eccentric Screw |
| 131052 | | Looper Holder with 452C and 1120AL |
| 51119 J | | " " Screw |
| 68485 | | " Throw-out Handle with two 443AL |
| 68486 | | " " " Plunger |
| 43503 | | " " " " Spring |
| 443 AL 2 | | " " " Set Screw |
| 64319 | | Needle Bar (hollow) |
| 131045 | | Needle Bar complete, Nos. 64319 and 131044 |
| 131291 | | Needle Bar Bushing (lower) |
| 1133 E | | " " " " Set Screw |
| 68187 | | " " " (upper) |
| 1133 E | | " " " " Set Screw |
| 68488 | | " " Connecting Link and Thread (upper) Controller |
| 131399 | | Needle Bar Connecting Link and Thread (upper) Controller 68488 with 68489 and 131400 |
| 68489 | | Needle Bar Connecting Link Hinge Stud (hollow) |
| 1520 J | | " " " " " Nut |
| 131270 | | " " " " " Oil Pad (wick) |
| 861 F | | " " " " " Plug Screw |
| 953 AL | | " " " " " Set Screw |
| 131400 | | " " " Stud with 211F and 1492E |
| 1492 E | | " " " " Clamping Screw |
| 131044 | | " Clamp with two 1498F |
| 54063 | | " Guard (stationary) |
| 54038 | | " " " Holder |

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| 217 C | | Needle Guard (stationary) Screw |
| 1498 F 2 | | " Set Screw |
| 131636 | | Oil Pipe (back of arm) with 49191 and 68497, for oiling Feed (lower) Rocking Frame Hinge Pin Front Bearing |
| 68493 | | Oil Pipe (back of arm) Clamp |
| 176 E | | " " " " " " Screw |
| 68494 | | " " " " " Connection with 49189, 68495 and two 198E, for oiling Feed (lower) Rocking Frame Hinge Pin Back Bearing |
| 68494 | | Oil Pipe (back of arm) Connection with 49189, 68495 and two 198E, for oiling Feed (upper) Rock Shaft Pitman Crank Shaft |
| *49189 | 2 | Oil Pipe (back of arm) Connection Cap |
| 198 E | 4 | " " " " " " " Screw |
| 68495 | 2 | " " " " " " Oil Pad (wick) |
| 68496 | | " " " " " Coupling |
| 1733 | | Oil Pipe (back of arm) Coupling Nut (brass) |
| 68497 | | " " " " " Oil Pad (wick) |
| *49191 | | " " " " " Sleeve |
| 131637 | | " " (front of arm) with 131089 and two each 1733 and 49191, for oiling Loper Driving Shaft and Feed Lifting Eccentric Front Bearing |
| 131112 | | Oil Pipe (front of arm) with 68497 and 131003, for oiling Feed Bar Slide Block |
| 68500 | | Oil Pipe (front of arm) with 1733, 49191, 131084, 131089, for oiling Arm Rotary Shaft Front Bearing |
| 131113 | | Oil Pipe (front of arm) with 68497 and 131003, for oiling Feed Connecting Rod |
| 131113 | | Oil Pipe (front of arm) with 68497 and 131003, for oiling Feed (upper) Connecting Rod |
| 131638 | | Oil Pipe (front of arm) complete, Nos. 68500, 131112, 131637 and two 131113 |
| 131002 | | Oil Pipe (front of arm) Connection with 131049 and two 198E, for oiling Loper Throw-out Device |
| 131003 | 3 | Oil Pipe (front of arm) Connection with 49189 and two 198E, for 131112 and 131113 |
| 131084 | | Oil Pipe (front of arm) Connection with 131085 and two 198E, for 68500 |
| *49189 | 3 | Oil Pipe (front of arm) Connection Cap for 131003 |

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| *131049 | | Oil Pipe (front of arm) Connection Cap for 131002 |
| *131095 | | " " " " " " " " 131084 |
| 198 E 10 | | " " " " " " " " Screw |
| 131004 | | " " " " " " Coupling (center) |
| 131004 | | " " " " " " " (left) |
| *131086 | | " " " " " " " (right) |
| 131087 | | " " " " " " " " 131086 with 131088 |
| *131088 | | Oil Pipe (front of arm) Coupling (right) Oil Lead |
| 1733 3 | | " " " " " " " Nut (brass) |
| 131089 2 | | " " " " " " Oil Pad (wick) for 68498 and 68500 |
| 68497 3 | | Oil Pipe (front of arm) Oil Pad (wick) for 131112 and 131113 |
| *49191 3 | | Oil Pipe (front of arm) Sleeve |
| 51697 W | | Pressure Regulating Thumb Screw |
| 131752 | | " " " " " Washer for 131850 |
| 42290 K | | " " " " " " " 131851 |
| 131025 | | Slack Thread Controller |
| 54242 | | " " " " Clamp |
| 190 J | | " " " " " Screw |
| 139390 | | " " " Regulator |
| 131404 | | " " " " Holder |
| 131405 | | " " " " " Crank with 171AL |
| 1423 J | | " " " " " " Cap Screw |
| 171 AL | | " " " " " " Clamping Screw |
| 131639 | | Slack Thread Regulator Holder Crank Connecting Link |
| 217 J | | " " " " " Screw |
| 131012 | | Tension (under thread) Bracket |
| 691 F 2 | | " " " " " " Screw |
| 2102 4 | | " " " " " Disc |
| 51570 C 2 | | " " " " " Regulating Thumb Nut |
| 50326 C 2 | | " " " " " Screw Stud |
| 50536 2 | | " " " " " " 503260 with 51570C |
| 131740 2 | | " " " " " Spring |

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| 59537 | 2 | Tension (under thread) | Spring Bushing (large) |
| 59538 | 2 | " " " | " " (small) |
| 131696 | 2 | Tension (under thread) | Thread Guide |
| 54070 | | " (upper thread) | Bracket |
| 376 J | | " " " | " " Screw |
| 2102 | 4 | " " " | Disc |
| 51570 C | 2 | " " " | Regulating Thumb Nut |
| 32572 | 2 | " " " | Releasing Disc |
| 54988 | 2 | Tension (upper thread) | Releasing Pin |
| 54071 | | " " " | " " Shaft |
| 54047 | | " " " | " " Crank with 624AL |
| 54048 | | " " " | " " Link |
| 624 AL | | " " " | " " Set Screw |
| 68261 | | " " " | " " Spring |
| 131011 | | " " " | " " Position Plate |
| 316 C | | Tension (upper thread) | Releasing Shaft Stop Screw |
| 1547 J | | " " " | " " " " |
| | | | Nut |
| 50326 C | 2 | Tension (upper thread) | Screw Stud |
| 59539 | 2 | " " " | " " 50326C with 51570C |
| 131741 | 2 | " " " | Spring |
| 59537 | 2 | " " " | " Bushing (large) |
| 59538 | 2 | " " " | " " (small) |
| 131696 | 2 | " " " | Thread Guide (double) |
| 53225 | | Thread (under) | Eyelet (back) |
| 190 J | | " " " | " " Screw |
| 131407 | | " " " | Take-up with 1258AL |
| 131408 | | " " " | Oil Guard |
| 50438 J | | " " " | " " Screw |
| 1258 AL | | " " " | Set Screw |
| 131824 | | " " " | Stripper |
| 54242 | | " " " | " " Clamp |
| 190 J | | " " " | " " Screw |
| 131825 | | " " " | " " Plate |

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| 131411 | | | | Thread (under) Take-up Stripper Plate Bracket |
| 131934 | | | | " " " " " " 131411 with 32062, 50439J, 54242, 131408, 131413 to 131415, 131824, 131825, two each 207J, 7071, 50470J and four 190J |
| | 965 D | | | Thread (under) Take-up Stripper Plate Bracket Screw |
| | 190 J | 3 | " " " " " " | Screw |
| | 32062 | | " " " " " " | Washer |
| | 131413 | | " " " " " " | Thread Guard (fibre) |
| | 50470 J | 2 | " " " " " " | Screw |
| | 131414 | | " " " " " " | Guide (left) |
| | 207 J | | " " " " " " | Screw |
| | 7071 | | " " " " " " | " Washer |
| | 131415 | | | Thread (under) Take-up Thread Guide (right) |
| | 207 J | | " " " " " " | Screw |
| | 7071 | | " " " " " " | " Washer |
| | 68129 | | | Thread (upper) Nipper Body |
| | 1149 AL | | " " " " " " | Set Screw |
| | 68130 | | " " " " " " | Disc (inside) |
| | 68131 | | " " " " " " | Washer (fibre) |
| | 68132 | | " " " " " " | (outside) |
| | 1698 R | | " " " " " " | Nut |
| | 59456 | | " " " " " " | Washer |
| | 68133 | | " " " " " " | Roller |
| | 68134 | | " " " " " " | Hinge Pin |
| | 68135 | | " " " " " " | Stud |
| | 68136 | | " " " " " " | 68135 with 68133 and 68134 |
| | 13218 | | " " " " " " | Spring |
| | 68137 | | | Thread (upper) Nipper complete, Nos. 1698R, 13218, 59456, 68129 to 68132 and 68136 |
| | 68138 | | | Thread (upper) Nipper Thread Guide |
| | 207 J | | " " " " " " | Screw |
| | 131334 | | " " " " " " | Take-up |
| | 54095 | | " " " " " " | Plate |

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| 68164 | | Thread (upper) Take-up Plate Spring |
| 1449 J | | " " " " " Screw |
| 131335 | | Thread (upper) Take-up complete, Nos. 1449J, 54095, 68164 and 131334 |
| 211 F | | Thread (upper) Take-up Set Screw |
| 52542 | | Throat Plate, for 3/32 in. to 5/32 in. gauges, for 68354, for plain stitching |
| 52783 | | Throat Plate for 3/16 in. to 3/8 in. gauges, for 131702 |
| 742 F | 2 | Throat Plate Screw |
| *15404 | | Trade Mark |
| 15405 | 2 | " " Rivet |

Fittings for Lap Seam Felling
for 5/32" to 11/32" gauges

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| 131321 | | Feed Dog |
| 131470 | | Feeding Foot |
| 62527 | | Presser Foot Pin |
| 54418 | | " " Plate |
| 54419 | | " " Shank |
| 54420 | | Presser Foot complete, Nos. 54418, 54419 and 62527 |
| 131527 | | Throat Plate |
| | | Fittings for Plain Stitching 3/16 in. to 3/8 in. gauge |
| 131661 | | Feed Dog |
| 52596 | | Feeding Foot |
| 52535 | | Presser Foot |
| 52783 | | Throat Plate |