SINGER
212W101
MACHINE NO. 212W101

1-31-47
MA HINE NO. 212w101

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>267002</td>
<td>Cover Plate (back)</td>
</tr>
<tr>
<td>200041X</td>
<td>Screw (2)</td>
</tr>
<tr>
<td>204235</td>
<td>Position Pin (2)</td>
</tr>
<tr>
<td>200004X</td>
<td>Screw (3)</td>
</tr>
<tr>
<td>202005</td>
<td>Washer (3)</td>
</tr>
<tr>
<td>267202</td>
<td>Shaft</td>
</tr>
<tr>
<td>267203</td>
<td>267,216 with 003530, 003620, 267007, 267009 and 267096</td>
</tr>
<tr>
<td>270004</td>
<td>Ball Bearing (back)</td>
</tr>
<tr>
<td>267007</td>
<td>(front)</td>
</tr>
<tr>
<td>267009</td>
<td>Retainer</td>
</tr>
<tr>
<td>2000450</td>
<td>Screw (2)</td>
</tr>
<tr>
<td>267010</td>
<td>Connection Belt</td>
</tr>
<tr>
<td>270006</td>
<td>Pulley with 200363AL, 3500363 and two 202253</td>
</tr>
<tr>
<td>3504921</td>
<td>Position Screw</td>
</tr>
<tr>
<td>200363AL</td>
<td>Set Screw</td>
</tr>
<tr>
<td>202253</td>
<td>Spring Flange</td>
</tr>
<tr>
<td>267204</td>
<td>Timing Plate</td>
</tr>
<tr>
<td>200164H</td>
<td>Screw (2)</td>
</tr>
<tr>
<td>224144</td>
<td>Attachment Slide Plate with 213479 and 236061</td>
</tr>
<tr>
<td>236061</td>
<td>Friction Slide</td>
</tr>
<tr>
<td>213479</td>
<td>Spring</td>
</tr>
<tr>
<td>267011</td>
<td>Balance Wheel (aluminum alloy casting) for &quot;Y&quot; bolt (outside diam. of bolt groove 2.9 in.) with 201346Ad and 350107Ad</td>
</tr>
<tr>
<td>267012</td>
<td>Balance Wheel 267011 with 270004</td>
</tr>
<tr>
<td>350107Ad</td>
<td>Position Screw</td>
</tr>
<tr>
<td>201346Ad</td>
<td>Set Screw</td>
</tr>
<tr>
<td>267205</td>
<td>Bed with 203376</td>
</tr>
<tr>
<td>202258</td>
<td>Hinge Connection (2)</td>
</tr>
<tr>
<td>200570X8</td>
<td>Screw (4)</td>
</tr>
<tr>
<td>54897</td>
<td>Oil Cup (4)</td>
</tr>
</tbody>
</table>
MACHINE NO. 212#101

223592 Bed Slide (back)
223593 (front) For use with Throat Plates in gauges from 1/32 to 1/2 inch
224043 "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  17/32 to 1 inch
224044 "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  "  1-1/32 to 1-1/2 inch
203470 Bobbin

*267014 " Case
203648 "  " Latch
*202096 "  " Pin
203473 "  " Plunger
203474 "  " Spring
267015 "  " Opener
267016 "  "  " Crank
200135C "  "  " Cap Screw
267017 "  "  " Hinge Bracket
200532H "  "  "  " Screw
267018 "  "  " Driving Cam Shaft
267019 "  "  "  "  "  " Bushing (lower)

200484 "  "  "  "  "  "  " Oil Stop Screw
267004 "  "  "  "  "  "  "  " Gasket
200358C "  "  "  "  "  "  "  "  " Set Screw
267020 "  "  "  "  "  "  " (upper)
200327C "  "  "  "  "  "  "  "  "  Set Screw
267021 "  "  "  " Gear (spiral) with two 200382C
200382C "  "  "  "  "  "  "  " Set Screw
267022 "  "  " Link (left)
267023 "  "  "  " (right)
200135C "  "  " Cap Screw
200110H "  "  " Screw
236083 "  " Tension Spring
201016F "  "  "  " Regulating Screw
200594C "  "  "  " Screw
203216 "  "  " Washer (cloth)

267024 Bobbin Case complete, Nos. 200594C, 201016F, 202096 203216, 203473, 203474, 203648, 236083, and 267014

-2-
<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Quantity</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>3505031</td>
<td>Screw (3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>267026</td>
<td>Feed Bar with 200336E and 2015352</td>
<td></td>
<td></td>
</tr>
<tr>
<td>267027</td>
<td>267026 with 201518E, 267028, 267041, 350393C</td>
<td>two each 200347E and 203357</td>
<td></td>
</tr>
<tr>
<td>267028</td>
<td>Crank with two 200336C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>200354C</td>
<td>Set Screw</td>
<td></td>
<td></td>
</tr>
<tr>
<td>350393C</td>
<td>Hinge Screw (driving)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2015182</td>
<td>Nut</td>
<td></td>
<td></td>
</tr>
<tr>
<td>236401</td>
<td>Dog for 236402</td>
<td></td>
<td></td>
</tr>
<tr>
<td>236403</td>
<td></td>
<td>236405</td>
<td></td>
</tr>
<tr>
<td>236477</td>
<td></td>
<td>236477</td>
<td></td>
</tr>
<tr>
<td>211669</td>
<td></td>
<td>236427</td>
<td></td>
</tr>
<tr>
<td>211674</td>
<td></td>
<td>236430</td>
<td></td>
</tr>
<tr>
<td>211679</td>
<td></td>
<td>236433</td>
<td></td>
</tr>
<tr>
<td>211685</td>
<td></td>
<td>236436</td>
<td></td>
</tr>
<tr>
<td>236439</td>
<td></td>
<td>236441</td>
<td></td>
</tr>
<tr>
<td>211693</td>
<td></td>
<td>236444</td>
<td></td>
</tr>
<tr>
<td>211698</td>
<td></td>
<td>236450</td>
<td></td>
</tr>
<tr>
<td>236452</td>
<td></td>
<td>236454</td>
<td></td>
</tr>
<tr>
<td>2001068</td>
<td>Screw (2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2003562</td>
<td>Support Screw</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2015352</td>
<td>Nut</td>
<td></td>
<td></td>
</tr>
<tr>
<td>268064</td>
<td>Driving Eccentric</td>
<td></td>
<td></td>
</tr>
<tr>
<td>267029</td>
<td>Adjusting Disc</td>
<td></td>
<td></td>
</tr>
<tr>
<td>268066</td>
<td>Spring</td>
<td></td>
<td></td>
</tr>
<tr>
<td>267030</td>
<td>Collar and 2 Ears or Balance with two 2003462</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2003462</td>
<td></td>
<td>Set Screw</td>
<td></td>
</tr>
<tr>
<td>267031</td>
<td>Connection</td>
<td></td>
<td></td>
</tr>
<tr>
<td>267032</td>
<td>267031 with 268063 and 2---3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>267033</td>
<td>Friction Washer</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2015352</td>
<td>Screw (3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>267034</td>
<td>Hinge Stud</td>
<td></td>
<td></td>
</tr>
<tr>
<td>270653</td>
<td>Needle Bearing</td>
<td></td>
<td></td>
</tr>
<tr>
<td>200542</td>
<td>Pinch Screw</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
MACHING NO. 2124101

268063  Feed Driving Eccentric Connection Needle Bearing

350477C  "  "  Friction Adjusting Screw

350101C  "  "  "  Set Screw

267926C  "  Flange with 2600620, 350467C; two each 350101C and 350477C

350467C  "  "  Position Screw

200961B  "  "  Set Screw

267036  "  "  Rock Shaft

267037  "  "  "  Bushing (left)

200484X  "  "  "  "  Oil Stop Screw

267004  "  "  "  "  "  Gasket

200335C  "  "  "  "  Set Screw

267038  "  "  "  "  (right)

200327C  "  "  "  "  Set Screw

203244  "  "  "  Collar with two 200393C

200393C  "  "  "  "  Set Screw

267039  "  "  "  Crank with 200054E and 200029E

200029E  "  "  "  Pinch Screw

267040  "  "  Lifting Eccentric with 201220C

267041  "  "  "  Fork with 200173D and 223655

200047E  "  "  "  Screw

203357  "  "  "  "  Washer

223655  "  "  "  Oiling Felt

200173D  "  "  "  "  Screw

201220C  "  "  "  "  Set Screw

270140  "  "  "  Regulating Stud

240245  "  "  "  Retaining Spring

270026  "  "  "  Spring

267050  Rock (sawing)

267051  "  "  "  267050 with 224130, 267065, 267066, 267024, two each 200593A and 201353F

267052  Rock and Bobbin Case complete, Nos. 267024 and 267051

267053  "  "  Bell Seating

267054  "  "  "  Retaining Washer

200582H  "  "  "  "  Screw

267055  "  "  "  Bushing (lower) (left)
267056  Hock Bushing (lower) (right)
2004846  "  "  "  Oil Stop Screw
267054  "  "  "  "  "  Gasket
2003742  "  "  "  Set Screw
267057  "  Driving Gear (spiral) with 200362C and 201220C (2)
201220C  "  "  "  Position Screw
200382C  "  "  "  Set Screw
267058  "  "  Pinion (spiral) with two 200382C
200382C  "  "  "  Set Screw
267059  "  "  Shaft
267060  "  "  "  Ball Bearing
267061  "  "  "  "  Collar with 201220C and 200352C
267062  "  "  "  267061 with 267060
201220C  "  "  "  Position Screw
200382C  "  "  "  Set Screw
267063  "  "  "  "  Retaining Washer
200580H  "  "  "  "  "  "  Screw (3)
267064  "  "  "  Connection Belt Pulley with 202253 and two 201254C
201254C  "  "  "  "  Set Screw
202253  "  "  "  "  Spring Flange
224100  "  "  0.1
201253F  "  "  "  Screw
267065  "  "  Oil Regulating Pin
267066  "  "  "  Vent
267067  "  "  "  Retainer with 200366H
2003668  "  "  "  Set Screw
267068  "  "  Saddle (left) with 200374C, 200358C, 200374C, 200502D, 267019, 267020 and 267055
267074  "  "  "  Cover Plate (side)
267075  "  "  "  "  Gasket
200110H  "  "  "  "  Screw
200582H  "  "  "  "  Screw
267069  "  "  (right) with 200327C, 200358C, 200374C, 200902D, 267019, 267020, and 267056
267076  "  "  "  Cover Plate (side)
267075  Hook Saddle (right) Cover Plate (side) Gasket
267076  Screw
267070  Screw
267071  Bearing (left)
267071  Set Screw
267071  (right)
267071  Set Screw
267004  Oil Stop Screw
267004  Gasket
267002  Cover Plate (bottom)
267073  Gasket
267072  Screw
267072  (and)
267073  Gasket
267001  Screw
267043  Screw
267077  Equalizing Washer (convex) (2)
267078  (convex) (2)
267079  Oil Gauge (2)
267080  Sleeve with 267081
267081  Stop Screw
267004  Gasket
267081  Strainer
267004  Pinch Screw
267082  Screw (2)
267085  Washer (2)
267082  Hook Saddle (left) complete, Nos. 267013, 267021, 267022, 267052 to 267054, 267058, 267067, 267068, 267006, 267075, 267080, 267081, two each 260130, 267058, 267072, 267073, seven each 267064, five 200130, and miscellaneous 200110H
267083  Hook Saddle (right) complete, Nos. 267013, 267021, 267022, 267052 to 267054, 267058, 267067, 267068, 267006, 267075, 267080, 267081, two each 260130, 267058, 267072, 267073, seven each 267064, five 200130, and miscellaneous 200110H
267084  Hook Washer
260050  Screw
### MACHINE NO. 215410

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>270256</td>
<td>Knee Lifter Lifting Link</td>
</tr>
<tr>
<td>270285</td>
<td>&quot; &quot; &quot; Connection</td>
</tr>
<tr>
<td>200353AL</td>
<td>&quot; &quot; &quot; Set Screw</td>
</tr>
<tr>
<td>2002932</td>
<td>&quot; &quot; &quot; Hinge Screw</td>
</tr>
<tr>
<td>267085</td>
<td>&quot; &quot; &quot; Rod</td>
</tr>
<tr>
<td>270048</td>
<td>&quot; &quot; &quot; Connection</td>
</tr>
<tr>
<td>200434C</td>
<td>&quot; &quot; &quot; Set Screw</td>
</tr>
<tr>
<td>267086</td>
<td>&quot; &quot; Rock Shaft with 200353AL and 200434C</td>
</tr>
<tr>
<td>267087</td>
<td>Needle Bar</td>
</tr>
<tr>
<td>267207</td>
<td>&quot; &quot; Pushing (lower)</td>
</tr>
<tr>
<td>267208</td>
<td>&quot; &quot; (upper)</td>
</tr>
<tr>
<td>267090</td>
<td>&quot; &quot; Connecting Link</td>
</tr>
<tr>
<td>267091</td>
<td>&quot; &quot; 267090 with two 267093</td>
</tr>
<tr>
<td>267092</td>
<td>&quot; &quot; Hinge Stud with 267093</td>
</tr>
<tr>
<td>200374C</td>
<td>&quot; &quot; &quot; Set Screw</td>
</tr>
<tr>
<td>267093</td>
<td>&quot; &quot; Needle Bearing</td>
</tr>
<tr>
<td>267094</td>
<td>&quot; &quot; Thrust Washer</td>
</tr>
<tr>
<td>264734</td>
<td>&quot; &quot; Stud with 200072C and 200277</td>
</tr>
<tr>
<td>267052</td>
<td>&quot; &quot; Guide Block</td>
</tr>
<tr>
<td>200365C</td>
<td>&quot; &quot; Screw (2)</td>
</tr>
<tr>
<td>200277</td>
<td>&quot; &quot; Oil Packing (wick)</td>
</tr>
<tr>
<td>200072C</td>
<td>&quot; &quot; Pinch Screw</td>
</tr>
<tr>
<td>267096</td>
<td>&quot; &quot; Creak with 200053C and 200374C</td>
</tr>
<tr>
<td>200053C</td>
<td>&quot; &quot; Pinch Screw</td>
</tr>
<tr>
<td>200333C</td>
<td>&quot; &quot; Position Screw</td>
</tr>
<tr>
<td>200352C</td>
<td>&quot; &quot; Check Screw</td>
</tr>
<tr>
<td>267209</td>
<td>&quot; &quot; Oiling Felt</td>
</tr>
<tr>
<td>267210</td>
<td>&quot; &quot; Clamp Plate</td>
</tr>
<tr>
<td>2011838</td>
<td>&quot; &quot; Screw</td>
</tr>
<tr>
<td>236650</td>
<td>Needle Holder, needles 3/32 in., apart and must be set diagonally in gauges 1/32, 1/64 and 1/16 in., with 201037 and two 2001417</td>
</tr>
<tr>
<td>223878</td>
<td>Needle Holder, in gauges from 3/32 to 15/32 in., in steps of 1/32 in., with 201037 and two 2001417</td>
</tr>
<tr>
<td>233863</td>
<td>1/2 to 3/4 in., in steps of 1/32 in., with 201037 and two 2001417</td>
</tr>
<tr>
<td>223864</td>
<td>25/32 to 1-1/2 in., in steps of 1/16 in., with 201037</td>
</tr>
</tbody>
</table>
MACHINE NO. 212#101

201030F Needle Holder Screw
200141F " Set Screw
267112 Presser Bar with 200074F
270270 " " Bushing
270282 " " Lifter
350442C " " Hinge Screw
267113 " " Lifting Releasing Lever Bracket
270095 " " " " " Spring
267114 " " Position Guide with 260446C and 350411C
350411C " " " Pinch Screw
270271 " " Spring
350435C " " " Screw (pressure regulating)
350521XC " " Stud
229092 " Root 50 needle hole, needles 3/32 in. apart, in gauges 1/32, 5/64 and 1/16 in.
229102 " 46 needle hole, in gauges from 3/32 to 7/32 in., in steps of 1/32 inch
229103 " 46 needle hole, in gauges 1/4, 9/32 and 5/16 inch
229104 " 46 needle hole, in gauges from 11/32 to 1/2 inch, in steps of 1/32 inch
229105 " 46 needle hole, in gauges 17/32 and 9/16 inch
229106 " 46 needle hole, in gauges 19/32, 5/8, 21/32 and 11/16 inch
229107 " 46 needle hole, in gauges 23/32 and 3/4 inch
229108 " 46 needle hole, in gauges from 35/32 to 1 in., in steps of 1/32 inch
229110 " 46 needle hole, in gauges from 1-1/32 to 1-1/2 inch, in steps of 1/32 inch
200074F " " Screw
267115 Rotary Take-up (large)
240983 " " Position Pin
401D " " Screw (2)
267116 " " (small) with 270147 and 350418C
267117 " " Driving Shaft
270032 " " " " Ball Bearing (2)
267118 " " " Connection Belt Drive Shaft
270070 " " " / Pulley with two each 200343 and 270071
200343L " " " Driving/Pulley Set Screw (2)
270071 " " " Shelf / Spur / Flange
MACHINE NO. 212 x 101

290072  Rotary Take-up (small) Driving Shaft Pulley with two 200382C
200382C  "  "  "  "  "  " Set Screw
350416C  "  "  " Set Screw
270147  "  "  " Thread Cut-off Pin
267119  "  "  " Guard (inner)
267120  "  "  " (outer)
200567H  "  "  " Screw (4)
267121  "  "  " Separator (2)

2102  Tension Disc
267123  "  " Release (adjustable)
2001322  "  " Screw
267124  "  " Support
2005653  "  " Screw (2)
32572  "  " Release Disc
270278  "  " Pin (lower)
270086  "  "  " (upper)
13710  "  " Spring
50304C  "  " Stud (upper)
52098  "  " 50304C with 1560C
50305C  "  " (upper) Set Screw
350457C  "  " (lower)
200391C  "  "  " Set Screw
1560C  "  " Thumb Nut
267122  Tension (lower) complete, Nos. 1560C, 13710, 32572, 52098, 267132, 270278, 350457C and two 2102
270087  " (upper) complete, Nos. 13710, 32572, 52098, 52093, 52093, 270086 and two 2102
271017  Thread Guide (2)
267125  "  " (lower, inside)
267126  "  " (lower, outside)
267127  "  " (upper)
201525S  "  " Lock Nut (2)
350503H  "  " Screw (2)
267128  "  " Pull-off (lower)
267129  "  "  " (upper)
MACHINE NO. 212W101

2601962 Thread Pull-off Clamping Screw

267130 " Severing Finger

267131 " " " Guard

2011886 " " " Hinge Screw

226305 " " " " Washer

2005838 " " " Screw (2)

52082 " " " Take-up Spring

267132 " " " Regulator (lower) with 2003910

52083 " " " (upper) with 503050

4460 " " " Set Screw (2)

267133 " " " Tube (long)

267134 " " " (short)

267135 " " " Thrust Bushing with 500146 (4)

2001468 " " " Set Screw

236402 Thrust Plate, 50 needle holes, needles 3/32 in. apart for needle sizes 14 and 15, in gauges 1/32, 3/64 and 1/16 in., for 236401

236405 " " 50 needle holes, for needle sizes 14 and 15, in gauges 3/32, 1/8, 5/32 in., for 236403

2364085 " " 50 needle holes, for needle sizes 14 and 15, in gauges from 3/32 to 11/32 in., in steps of 1/32 in., for 236477

236427 " " 50 needle holes, for needle sizes 14 and 15, in gauges 3/32, 13/32, 7/16, 15/32 and 1/2 in., for 211689

236430 " " 50 needle holes, for needle sizes 14 and 15, in gauges 17/32, 9/16, and 19/32 in., for 211674

236433 " " 50 needle holes, for needle sizes 14 and 15, in gauges 5/8, 21/32, 11/16 in., for 211679

236436 " " 50 needle holes, for needle sizes 14 and 15, in gauges 23/32, 3/4, 25/32, 13/16 and 27/32 in., for 211689

236441 " " 50 needle holes, for needle sizes 14 and 15, in gauges 23/32, 3/4, 25/32, 13/16 and 27/32 in., for 211689

236444 " " 50 needle holes, for needle sizes 14 and 15, in gauges from 1-1/32 to 1-3/16 in., in steps of 1/32 in., for 211653

236450 " " 50 needle holes, for needle sizes 14 and 15, in gauges 1-1/8, 1-9/32 to 1-11/16 in., for 211669

236454 " " 50 needle holes, for needle sizes 14 and 15, in gauges from 1-3/8 to 1-1/8 in., in steps of 1/32 in., for 216852

2001610 " " " Clamp Screw

203376 " " " Position Screw

6917 " " " Screw
<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>200157B</td>
<td>Attachment Screw</td>
</tr>
<tr>
<td>203470</td>
<td>Bobbin (10)</td>
</tr>
<tr>
<td>228476</td>
<td>Case Screw Driver</td>
</tr>
<tr>
<td>135x7</td>
<td>Needles, twelve, size 14</td>
</tr>
<tr>
<td>228480</td>
<td>Drip Pan</td>
</tr>
<tr>
<td>228452</td>
<td>Oil-Drip Tub</td>
</tr>
<tr>
<td>120342</td>
<td>Oiler</td>
</tr>
<tr>
<td>225498</td>
<td>Screw Driver</td>
</tr>
<tr>
<td>41400</td>
<td>Machine Ret Pin</td>
</tr>
<tr>
<td>259462</td>
<td>Bobbin Winder</td>
</tr>
<tr>
<td>228368</td>
<td>Knob Lifter</td>
</tr>
<tr>
<td>259143</td>
<td>Thread Unwinder</td>
</tr>
<tr>
<td>234.104</td>
<td>Teaser Wire</td>
</tr>
</tbody>
</table>