

8-901

FOR AGENTS ONLY

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 106-8

HISTORICAL COPY

DO NOT REMOVE

June 11, 1961

Department #54

List of Parts Complete
for
Machine No. 106-8

No.	Name
130344	Arm, upper and lower (solid) with 15404, 57202 and two 15405
57202	Arm Oil Tube, for oiling 64267
56003	" " " with 52045, for oiling 38458
52045	" " " Packing (felt)
127768	" Rock Shaft
57957	" " " 127768 with 57439, 64253 and 127772
12147	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
64387	" " " " " 64386 with 52045
52045	" " " " " Oil Pad (cotton)
446 AL	" " " " " Set Screw
64388	" " " " [intermediate]
64389	" " " " " 64388 with 52045
52045	" " " " " Oil Pad (cotton)
423 AL	" " " " " Set Screw
64253	" " " Collar with two 624AL
624 AL 2	" " " " Set Screw
57439	" " " Crank (back) with four 168 C
168 C 4	" " " " " Set Screw
127772	" " " " (front) with 448AL
127838	" " " " " Pin
448 AL	" " " " " Set Screw
54106	Arm Rock Shaft Flanged Bushing
52045	" " " " " Oil Pad (cotton)

No.	Name
453 AL	Arm Rock Shaft Flanged Bushing Set Screw
18154	" " " Front Bearing Oil Pad (felt)
57959	" Rotary Shaft with 57924
130294	" " " 57959 with 64366
130346	" " " Bushing (front)
51322 C	" " " " " Set Screw
130347	" " " " (intermediate)
51321 C	" " " " " Set Screw
57781	" " " " " with 49093 and 64805
49093	Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) short
832 C	Arm Rotary Shaft Bushing (intermediate) Set Screw
54450	" " " Collar with two 1258AL
1258 AL 2	" " " " Set Screw
61441	" " " Flanged Bushing (back) with 49093 and 64805
49093	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short
159 F 3	Arm Rotary Shaft Flanged Bushing (back) Screw
57824	" " " Oil Pad (felt)
144 D	" " " Screw
23933	Arm Side Cover
176 J	" " " Screw
131709	Balance Wheel with two 435AL
435 AL 2	" " Set Screw
57211	Cloth Plate (small) with three 57404

No.		Name
57212	4	Cloth Plate (small) Hook
57404	3	" " " Oil Tube
691 F	2	" " " Screw
57213		" " " Slide (large)
57214		Cloth Plate (small) Slide (large) complete, Nos. 57213, 57215 and two 725J
57215		Cloth Plate (small) Slide (large) Spring
725 J	2	" " " " " " Screw
57216		" " " " (small)
57217		Cloth Plate (small) Slide (small) complete, Nos. 57216, 57218, 57219 and four 665J
57218		Cloth Plate (small) Slide (small) Spring (left)
665 J	2	" " " " " " " Screw
57219		" " " " " " (right)
665 J	2	" " " " " " " Screw
57435		Cloth Plate (small) complete, Nos. 57211, 57214 and 57217
57220		Cloth Plate (small) 57435 with four 57212 (for small Throat Plate
130309		Cloth Plate (large) with two 57404 (for medium Throat Plate)
57404	2	Cloth Plate (large) Oil Tube
1011 F		" " " Screw (left)
898 F		" " " " (right)
57344		" " " Slide
57345		Cloth Plate (large) Slide complete, Nos. 57344, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " Bracket
193 J	4	" " " " " Screw
725 J	4	" " " " " Screw
127382		Cloth Plate (large) Support Bracket with 29627, 305240, 312500 and two 1325J

No.		Name
50524	C	Cloth Plate (large) - Support Bracket Adjusting Screw
51250	C	" " " " " " " Screw
1520	J 2	" " " " " " " Nut
29627		" " " " " " Dowel Pin
146	D	" " " " " " Screw
130283		Cloth Plate (large) with four 57404
57404	4	" " " Oil Tube
61083		" " " Slide
61085		Cloth Plate (large) Slide complete, Nos. 61083, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334		" " " " " Bracket
193	J 4	" " " " " " Screw
725	J 4	" " " " " Screw
130284		Cloth Plate (large) complete, Nos. 61085, 130283, two 57334 and four 193J (for small Throat Plate)
130310		Cloth Plate (large) complete, Nos. 57345, 130309, two 57334 and four 193J (for medium Throat Plate)
130311		Cloth Plate (large) with two 57404
57404	2	" " " Oil Tube
57364		" " " Slide
57365		Cloth Plate (large) Slide complete, Nos. 57364, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " Bracket
193	J 4	" " " " " " Screw
725	J 4	" " " " " Screw
130312		Cloth Plate (large) complete, Nos. 57365, 130311, two 57364 and four 193J (for large Throat Plate)
898	F	Cloth Plate (large) Screw (left)
1011	F	" " " " (right)

No.			Name			
64267			Crank Connecting Rod with two each 896AL and 1057AL			
64366			"	"	"	64267 with 50069C
50069 C			"	"	"	Ball Screw Stud (upper)
1516 E			"	"	"	" " " " Nut
64268			"	"	"	" " " " Washer
896 AL	2		"	"	"	Cap (lower) Screw
1057 AL	2		"	"	"	" (upper) Screw
57288			"	"	"	Oil Case with 57290, 133190 and four each 185E and 448AL
57290			Crank Connecting Rod Oil Case Cap			
133190			"	"	"	" " " " Packing (felt)
185 E	4		"	"	"	" " " " Screw
448 AL	4		"	"	"	" " " " Set Screw
57223			Face Plate			
61226			"	"	(for use with Needle Clamp Support)	
46111			"	"	Pin	
51224 W			"	"	Thumb Screw	
57224			Feed Bar with two 457AL			
57796			"	"	57224 with 57795 (for less than 3 in. gauge between outside needles)	
57895			Feed Bar with two 462AL (for 130348)			
130348			"	"	57895 with 57795 (for 3 in. gauge and above between outside needles)	
57225			Feed Bar Hinge Pin			
457 AL	2		"	"	"	" " " " Set Screw
462 AL	2		"	"	"	" " " " Screw
57612			Feed Dog, 21 teeth (16 teeth to the inch) for 57615			
57632			"	"	"	" " " " " " " 57633
57293			Feed Dog Packing, .005 in. thick			
57294			"	"	"	.012 in. thick
57321			"	"	"	.021 in. thick
1255 F			"	"	Screw	

No.	Name
57896	Feed Dog Support with two each 1083C and 1700E (for 3 in. to 4 1/2 in. gauge between outside needles)
57897	Feed Dog Support with two each 1698E and 50364C (for 4 3/16 in. to 6 in. gauge between outside needles)
1083 C 2	Feed Dog Support Adjusting Screw
50364 C 2	" " " " Screw
1698 E 2	" " " " " Nut
1700 E 2	" " " " " Nut
1255 D	" " " Screw
*57227	" Eccentric
*127506	" Eccentric, for 127508
*61020	" " Body
51061 AL 2	" " " Set Screw
130337	" " Lubricating Pad (wood)
217 J	" " Set Screw
196 F	" " " Screw
7071	" " " " Washer
57228	Feed Eccentric (adjustable) complete, Nos. 217J, 7071, 506530, 57227, 61020, 130337 and two 51061AL
127508	Feed Eccentric (adjustable) complete, for 127508, Nos. 196F, 506530, 61020, 127508, 130337 and two 51061AL
130324	Feed Eccentric Connection with 127851 and 130328, for 130325
130326	Feed Eccentric Connection with 127851 and 130328, for 130327
130325	Feed Eccentric Connection 130324 with 57228 and 127788
130327	" " " 130326 with 127508 and 127788, for 4 1/2 stitches per inch
130328	Feed Eccentric Connection Oil Cup
127851	" " " " " Pad (braided cotton)

No.	Name
57230	Feed Lifting Eccentric with two 624AL
130388	Feed Lifting Eccentric Connection with 1258AL and 41128
57795	" " " " 130388 with 57230
41128	" " " " Oil Wick
1258 AL	" " " " " " Plug
624 AL 2	" " " " Set Screw
50653 C	" Regulating Screw
127509	" Rocking Frame with four 624AL
127788	" " " " Bar
624 AL 4	" " " " Set Screw
57234	" " " " Hinge Pin
57235 2	" " " " " Bushing
449 AL 2	" " " " " Set Screw
624 AL 2	" " " " " Set Screw
57441 8	Looper (large shank) for heavy work
57932 8	" (small shank) for two or more consecutive gauges of 1/8 in.
57606	Looper Carrier with eight 50370F, for 1/8 in. gauge
57492	" " " " 50370F, for 3/16 in. gauge and above
157 D	Looper Carrier Screw
57960	" Eccentric with 57974 and two each 889AL and 130337
57961	Looper Eccentric Connection
57962	" " " " 57961 with 57242 and 57960
57963	" " Oil Cup
51196 F	" " " " Adjusting Screw
57967	" " " " Oil Adjusting Screw
57968	" " " " " " Coupling
57968	" " " " " " Spring
57969	" " " " Pipe
57970	" " " " " 57969 with 57973

No.	Name
57972	Looper Eccentric Oil Cup Pipe Joint
57965	" " " " Plate
57979	" " " " Screen
704 D	" " " " Screw
57974	" " Oil Pad (braided cotton)
57971	Looper Eccentric Oil Pipe Coupling
57973	" " " " Sleeve
57964	Looper Eccentric Oil Cup complete, Nos. 51196F, 57963, 57965 to 57968, 57970 to 57972 and 57979
130337	Looper Eccentric Lubricating Pad (wood)
889 AL 2	" " Set Screw
57868	" Rock Shaft with two 1147AL
57870	" " " (adjustable) complete, Nos. 57868 and 57869
57887	Looper Rock Shaft 57870 with 57243
57242	" " " Bar
1147 AL 2	" " " " Set Screw
57869	" " " Connecting Stud with two 1147AL
1147 AL 2	" " " " " Set Screw
57243	" " " Ring Pin with 860E and 130336
130336	" " " " " Oil Wick (braided cotton)
860 E	" " " " " Plug Screw
446 AL	" " " " " Set Screw (left)
446 AL	" " " " " " " (right)
50370 F 8	" Set Screw
57244	Needle Bar (hollow)
57607	" " 57244 with 57608, for 1/8 in. gauge
57647	Needle Bar 57244 with 57648, for 3/16 in. gauge and above
38466	Needle Bar Bushing (lower)
1153 E	" " " " Set Screw
57246	" " " (upper)

No.	Name
1133 E	Needle Bar Bushing (upper) Set Screw
57372	" " Collar with 735F
735 F	" " " Set Screw
38458	" " Connecting Link
130322	" " " " 38458 with 57940 and 130317 (no support)
130319	Needle Bar Connecting Link 38458 with 57940 and 130318 (for use with support)
57940	Needle Bar Connecting Link Hinge Stud
1520 E	" " " " " " Nut
130317	" " " Stud with 50379C and two 187E (no Support)
130318	Needle Bar Connecting Stud with 50379C and two 187E (for use with support)
133111	Needle Bar Connecting Stud with 50379C and two 187E (no support)
187 E 2	Needle Bar Connecting Stud Clamping Screw
57608	" Clamp with eight 620F for 57607
57648	" " " " 50014F, for 57647
130386	Needle Clamp Guide
57450	" " " Bracket (left)
161 J	" " " " " Screw
133048	" " " " (right)
161 J	" " " " " Screw
130359	" " " " Holder
1193 D	" " " " " Screw
914 F	" " " Screw
80365 D	" " Support Screw (lower)
127953	" " (lower) Support, for 127956
127954	" " " " " 127957
127955	" " (upper)
51278 J	" " Support Clamping Screw
1654 J	" " " " " Nut

No.	Name
9525	Needle Clamp Support Clamping Screw Nut Washer
127956	Needle Clamp Support (adjustable) complete, for 2 7/8 in. to 4 7/16 in. gauges, Nos. 1654J, 9525, 51278J, 127954 and 127955
127957	Needle Clamp Support (adjustable) complete, for 4 1/2 in. to 6 in. gauges, Nos. 1654J, 9525, 51278J, 127953 and 127955
220 J	Needle Clamp Support Screw (upper)
57611	" Guard with 50239C
50239 C	" " Set Screw
57319	" " (left) with 50239C
50239 C	" " " Set Screw
57320	" " (right) with 50239C
50239 C	" " " Set Screw
57251	Needle Guard Bar, for 57254 (for small Throat Plate)
57351	" " " " 57354 (for medium Throat Plate)
57381	" " " " 57382 (for large Throat Plate)
127753	" " " Bracket (left) with 440F, for 57254
57943	" " " " " " " " 57354 and 57382
177 C	Needle Guard Bracket (left) Screw
127754	" " " (right) with 440F, for 57254
57944	" " " " " " " " 57354 and 57382
177 C	Needle Guard Bar Bracket (right) Screw
57254	" " " " Holder, (for small Throat Plate)
57354	" " " " " (for medium Throat Plate)
57332	" " " " " (for large Throat Plate)
29627	" " " " Dowel Pin
50154 D 2	" " " " Screw
440 F 2	" " " Set Screw
620 F 3	" Set Screw, for 57603

No.	Name						
50014 F	8	Needle Set Screw for 57648					
57255		Presser Bar					
57669	"	"	(for Universal Compensating Presser Foot)				
61046	"	"	Bushing (lower)				
1133 E	"	"	"	"	Set Screw		
38456	"	"	"	(upper)			
1133 E	"	"	"	"	Set Screw		
130360	"	"	Lifter (when using Needle Clamp Guide)				
57257	"	"	Lifter				
57258	"	"	"	Hinge Pin			
447 AL	"	"	"	"	"	Set Screw	
194 D	"	"	"	Set Screw			
57259	"	"	Lifting Bracket with 453AL and 1819				
57260	"	"	"	"	Guide		
1819	"	"	"	"	"	Roller and Stud	
453 AL		Presser Bar Lifting Bracket Set Screw					
57976	"	"	"	Lever with 193F and 460AL			
57276	"	"	"	"	Connecting Rod		
57277	"	"	"	"	"	"	Collar with 465C
465 C	"	"	"	"	"	"	Set Screw
24122	"	"	"	"	"	"	Spring
46057	"	"	"	"	"	"	Stop Washer
57278	"	"	"	"	"	"	Stud
57279		Presser Bar Lifting Lever Connecting Stud complete, Nos. 453AL, 1423J, 1904 and 57278					
1904		Presser Bar Lifting Lever Connecting Stud Roller					
1423 J	"	"	"	"	"	"	Cap Screw
453 AL	"	"	"	"	"	"	Set Screw
57280	"	"	"	"	Hook		
460 AL	"	"	"	"	"	Set Screw	
802 X	"	"	"	"	Hinge Screw		
57373	"	"	"	"	Spring		

No.	Name
38467	Presser Bar Spring (flat)
38468	" " " Stud
57760	" Foot (solid)
18280	" " Hinge Pin
442 C	" " " " Set Screw
57613	" " Plate
61301	" " Shank with 442C
35250	" " Spring
57614	Presser Foot (spring hinged) complete, Nos. 18280, 35250, 57613 and 61301
- 176 J	Presser Foot Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " " Lock Nut
57262	Slack Thread Controller
46035	" " " Clamp (inside)
57263	" " " " (outside)
50115 F	" " " " Screw
2102	16 Tension Disc
127973	" Plate with 439D
439 D	" " Position Stud
57265	" " Spring
665 D	" " " Screw
51570 C	8 " Regulating Thumb Nut
32572	8 " Releasing Disc
57266	" " Lever
57267	" " " Connection
193 F	" " " " Set Screw
738 D	" " " Hinge Screw
127977	8 " " Pin (large)
133066	8 " " " (small)
130306	" " Plate
691 J	2 " " " Screw
50326 C	8 " Screw Stud

No.		Name
59539	8	Tension Screw Stud 50326C with 51570C
59535	8	" Spring
59537	8	" Thread Spring Bushing (large)
59538	8	" " " " (small)
131696	8	" " Guide
57491		Thread Controller
206 D	"	" " Screw
57493	"	Eyelet (side of arm)
190 J	"	" " Screw
57628	"	Lubricating Oil Cup with Bracket
57629	"	" " " " Pad (felt)
57630	"	" " " " Pin
57631		Thread Lubricating Oil Cup with Bracket complete, Nos. 57628 to 57630 (not regularly furnished)
57490		Thread Take-up
665 E	"	" " Adjusting Screw
57272	"	" " Arm
50379 C	"	" " " Set Screw
57615		Throat Plate, for 57612, for 1/8 in. gauge
57633	"	" " " 57632, for 3/16 in. gauge
691 F	2	" " Screw
*15404		Trade Mark
15405	2	" " Rivet